Data Sheet

Evaporator and room control Type **EKE 400**

For industrial refrigeration applications

The EKE 400 controller is a dedicated controller for evaporators typically used in industrial refrigeration applications. EKE 400 will be able to manage the complete operation in cooling and defrost mode.

Features:
- Approved and qualified by Danfoss for refrigeration applications
- One product covering multiple valve configurations
- HMI includes wizard for easy setup
- Multiple EKE 400 can be interconnected for signal sharing via integrated CANBUS. (defrost coordination[1], temperature sharing etc.)
- Easy to connect to third party equipment like PLC via integrated MODBUS
- EKE 400 can be connected to AK-SM 800 series
- EKE 400 is available without HMI to save cost
- One remote HMI can interface multiple EKE 400
- One EKE 400 cover both 24 V AC and 24 V DC
- One EKE 400 cover wide voltage and frequency range; 85 – 265 V AC, 50/60 Hz
- Flexible Analog input. Cover both Pt-1000/NTC temperature sensor and 4 – 20 mA / 1 – 5 V Pressure transmitter
- 2 Digital output out of 8 Digital output is solid state for PWM[2] (puls) valves
- EKE 400 with HMI includes multilanguage support (English, Chinese, Portuguese, Spanish)
- International units supported. Metric and Imperial
- HMI will during setup, filter out irrelevant parameters or conversely, show parameters that are relevant based on earlier selection

[1] See Appendix A
[2] Pulse Width Modulating valves like Danfoss type AKV or AKVA.

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Application

Figure 1: EKE 400 without/with HMI

For industrial refrigeration applications the Danfoss EKE 400 can control the operation of the valves and the fans for evaporators to achieve optimal cooling mode and defrost sequence for an efficient, safe and trouble-free operation of the evaporators, complying with IIAR[3] safety recommendations for hot gas defrost.

This means:
- Controls operation of the valves and the fans for each evaporator
- Controlling and optimizing defrost sequence and performance
- Applicable for defrosting flooded evaporators, including Ammonia and CO_2
- Supports various defrost methods: Hot gas defrost by pressure control or liquid drain, water/brine defrost, and electrical defrost.
- EKE 400 is using industry terminology in both the HMI[4] interface and associated literature (wet return line, liquid feed line etc.)

EKE 400 is available both with and without HMI. The HMI contains a graphical display and a six push button to operate and navigate through the menu system. A menu wizard will guide the user through basic configuration questions. Based on parameter selections, irrelevant parameters will be filtered out and minimize time at commissioning the EKE 400

As EKE 400 is a dedicated controller for industrial refrigeration it will have full support of Danfoss industrial refrigeration valves[5]:

- ICF valve station
- ICM motorized valve [6]
- ICS servo valve with constant pressure control pilots like CVP
- OFV overflow valve
- ICLX 2-step gas powered solenoid valve
- ICSH dual position solenoid valve
- ICFD Defrost module
- Various solenoid valves; EVRA, EVRAT, EVRS, EVRST, ICS with EVM, ICF with ICFE

Product function features

Product function features
Examples of applications supported by EKE 400:
- Flooded ammonia/CO2/HCFC/HFC
- Direct expansion (DX) ammonia/CO_2/ HCFC/HFC
- Superheat Control by
  - Fixed Superheat reference
  - Load defined reference (LoadAP)
  - Minimum Stable Superheat (MSS)

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[3] International Institute of Ammonia Refrigeration

[4] Human Machine Interface (HMI) is the interface between the EKE 400 controller and the user.

[5] Competitors valves may be used with EKE 400.

[6] EKE 400 can support: ETS 6, ETS, KVS, ETS Colibri®, KVS Colibri®, CTR, CCMT valves. See Appendix B

- Modulating Thermostat (MTR) or simple ON/OFF
- Media temperature control of suction line valve with motorized valve (Danfoss type ICM/ICAD or similar)
- Media temperature control of suction line valve with servo valve (Danfoss type ICS/CVE/ICAD or similar)
- Pressure control of suction line valve with motorized valve (Danfoss type ICM/ICAD or similar)
- Pressure control of suction line valve with servo valve (Danfoss type ICS/CVE/ICAD or similar)
- Modulating Thermostat (MTR) by modulating the valve (Danfoss type AKV/AKVA) or similar in the liquid line
- Defrost
- Support of Multiple Defrost methods
  - Hot Gas defrost by pressure
  - Hot Gas defrost by liquid drain
  - Defrost by water or brine
  - Individual defrost schedules by single weekdays, Saturdays and Sundays
- Defrost start
  - Defrost start by PLC via MODBUS or Digital Input
  - Defrost start by time interval (time since last defrost start)
  - Defrost start according to accumulated cooling time
  - Defrost start via defrost schedules and Real Time Clock (RTC)
  - Forced manual defrost via HMI or by PLC via MODBUS
- Defrost stop
  - Defrost stop on time duration
  - Defrost stop on temperature
- Separate Drip tray control (separate from main Hot Gas valve)
- Emergency cooling - failsafe operation
- Safe startup after power failure
- Product temperature alarm option

Figure 2: Flowchart
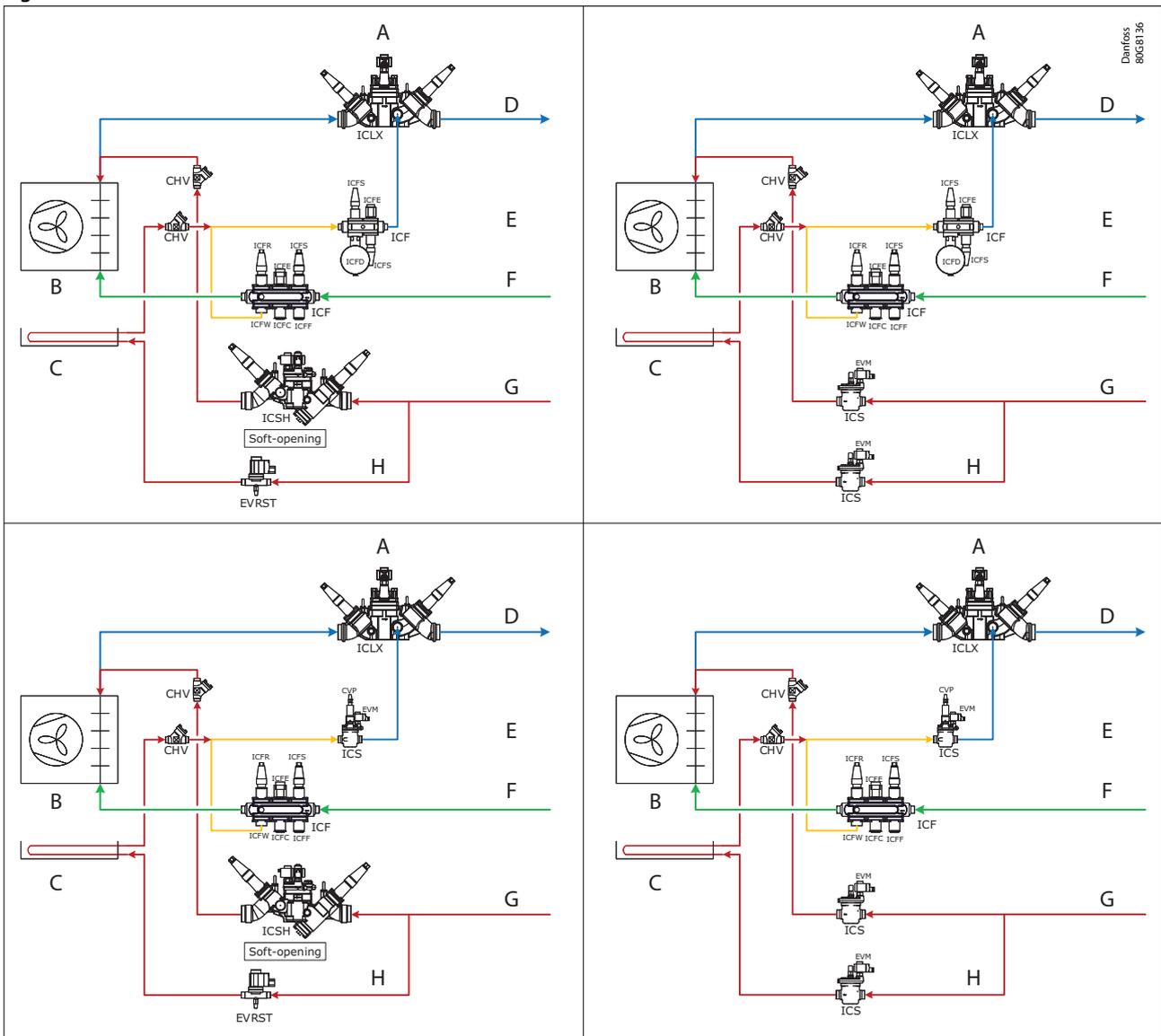
A	Soft opening	**D**	Wet return line	**G**	Hot gas defrost line
B	Evaporator	**E**	Defrost drain line	**H**	Drip tray line
C	Drip tray	**F**	Liquid feed line		

DX and Hot gas defrost

DX and Hot gas defrost

EKE 400 offers the possibility to control DX applications and combine with Hot gas defrost across all the possible valves available. E.g. EKE 400 can support DX and CO_2, combined with Hot gas defrost with ICF valve stations.

Figure 3: Application sketch
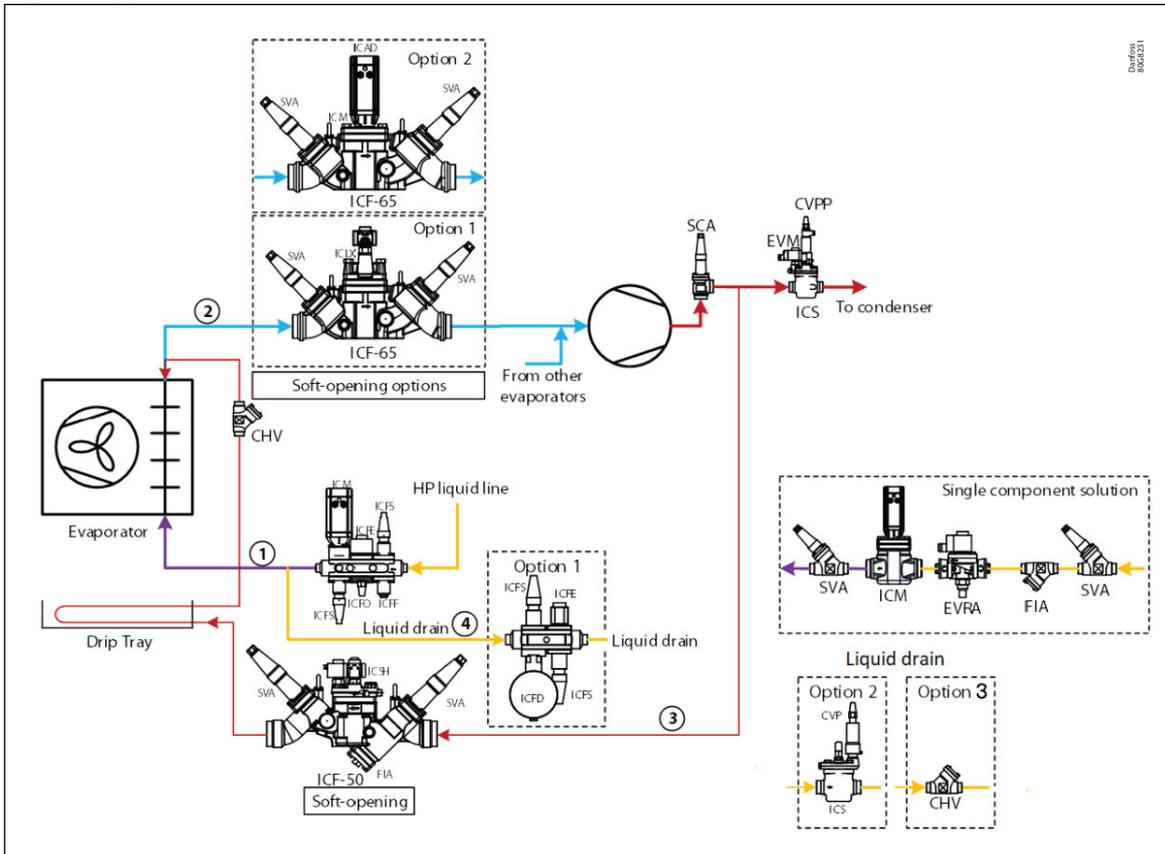
MTR (Modulating TheRmostat) in Liquid Line Flooded systems

**MTR (Modulating TheRmostat) in Liquid Line Flooded systems**
As for DX systems, EKE 400 has an adapted function of MTR also for flooded systems. Selecting this function, EKE 400 wil be able to control the room temperature much more accurate than a traditional ON/OFF temperature control. EKE 400 will also equalize the load on the system to get better operating conditions. MTR requires PWM (Pulse Width Modulating) valves like Danfoss type AKV or AKVA in the liquid line. Typical industrial applications with the refrigerant Ammonia or CO_2 is in scope.

Figure 4: MTR in Liquid line flooded systems
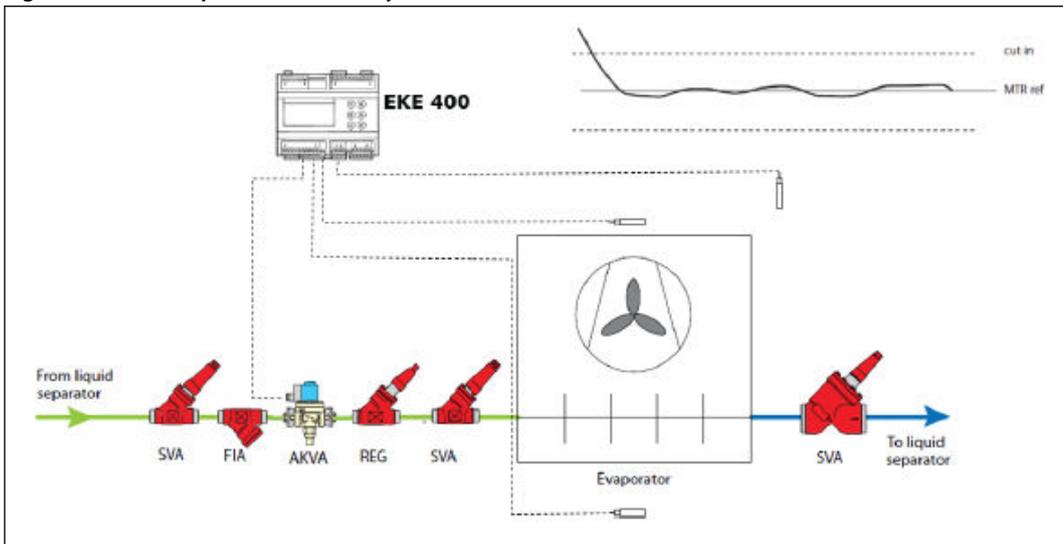
Media temperature and pressure control - suction line

Media temperature and pressure control - suction line [7]
EKE 400 will be able to control valves in the wet suction return line. The control mode can be either temperature or pressure. Support of Danfoss Industrial Refrigeration Valves like ICM with ICAD and ICS/CVE/ICAD can be combined with multiple defrost methods, including Hot Gas.

Figure 5: Media temperature and pressure control - suction line

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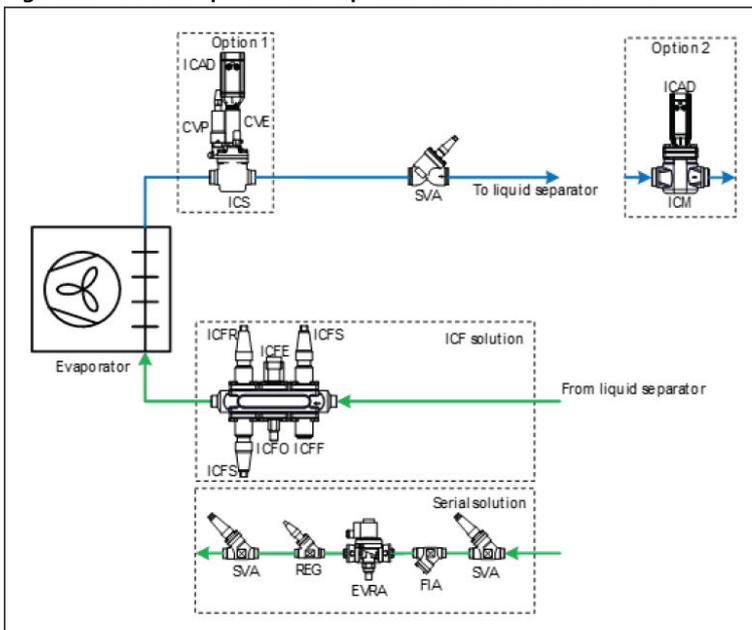
[7] Same basic media temperature functions as in EKC 361, but with updated and optimized algorithm. See Appendix C

Product specification

Basic operation

Basic operation: Configuration and daily operation of EKE 400 is done via the built-in HMI or via a remote connected HMI. The display supports multiple languages and engineering units.

Status screens: Get an overview of how the system is running in the status screens. Use the LEFT / RIGHT buttons to view the status screens.
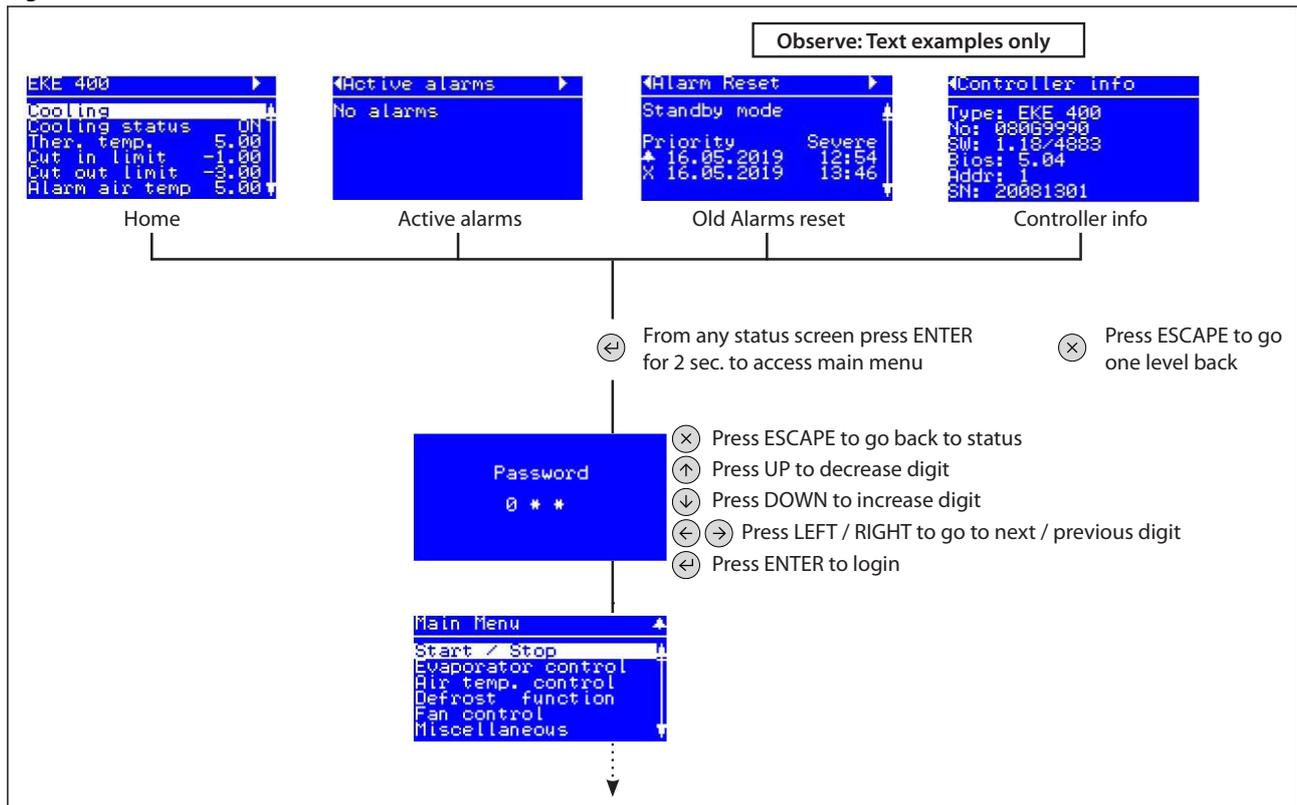
Figure 6: Status screen

Password

See EKE 400 Wizard, Parameterlist, for further details further details on Password levels and user rights

Table 1: Password level

Parameter	Password level	Functions
	Password level 0	Level 0 will only allow to see the screens: "Status screen 1", "Active alarms", "Alarm Reset" and "Controller info"
G07	Password level 1	Level 1 will give access to see all parameters and sub menus, but no settings can be changed.
G08	Password level 2	Enter password for level 2 access. Level 1 will give access to see all parameters and sub menus. Some settings can changed.
G09	Password level 3	Enter password for level 3 access. Level 1 will give access to see all parameters and sub menus. All settings can changed.

Configuration

If the I/O configuration can not be met, after the Wizard is completed, a warning will be displayed

Go to IO configuration or IO status and go through Digital output/input and Analog output/input

Identify the IO with and exclamation mark "!" and reconfigure it.

Setup overview

There are two ways in which the controller can be set up:

Wizard
- Here you will be led through a series of selected parameters that are commonly needed to be configured at every start up. This will also mean faster setup for many applications.
- Please observe, that some parameters not included in the Wizard may still need to be configured. this must then be done from the complete Parameter list

Parameter list
- Here a complete list of all parameters can be found

Operating principles:
1. Select position using arrow keys
2. Select using "Enter"
3. Use the "X" to return

Figure 7: EKE 400
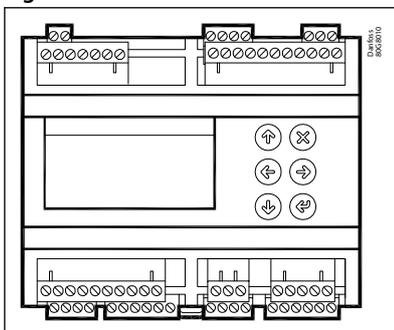
Figure 8: Start screen upon delivery
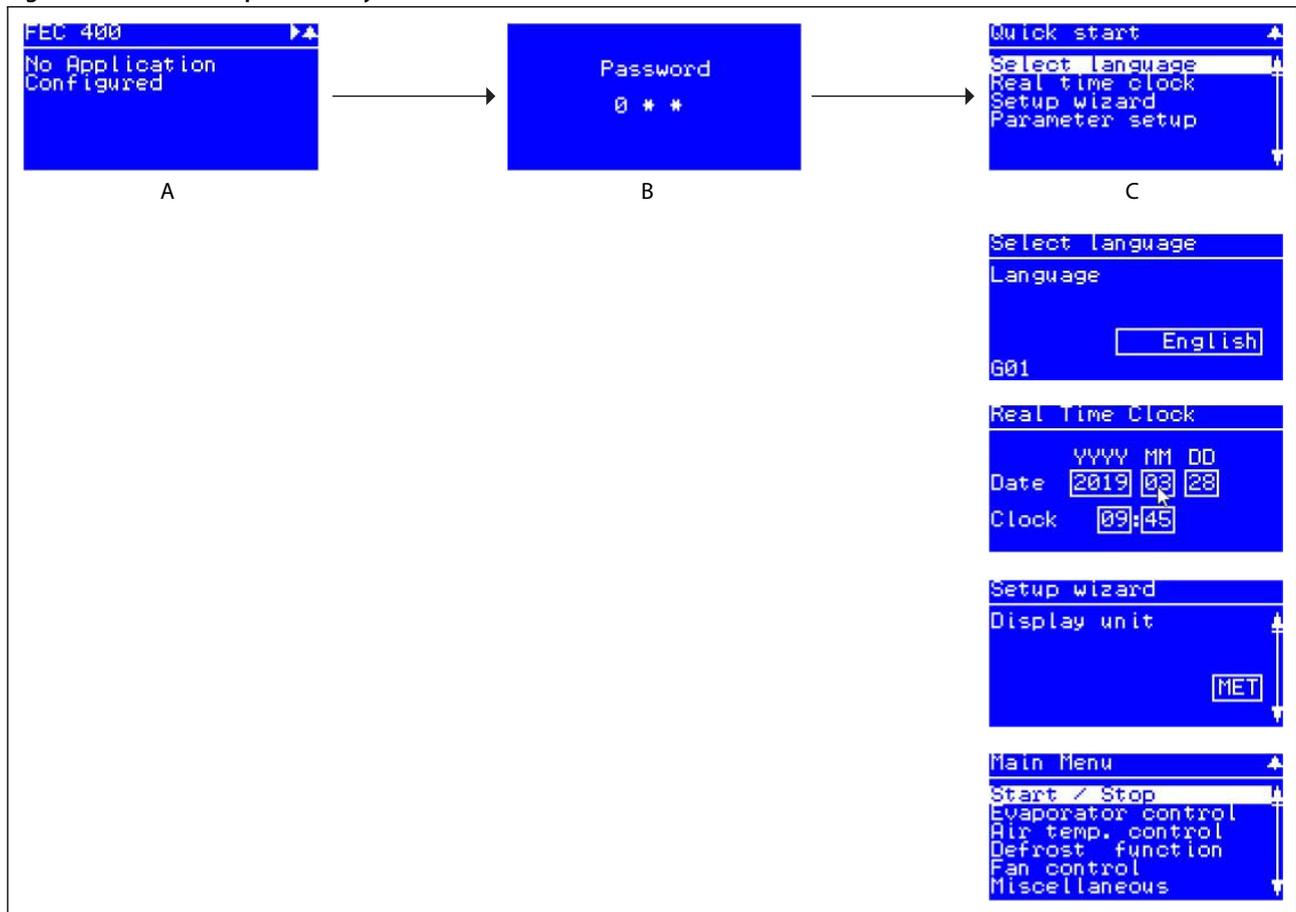
A	Hold "Enter" down for 2 seconds to come to password entry
B	The default password upon delivery is 300. Use the arrow keys to set the password. End by pressing "Enter"
C	Select a set-up method. End by pressing "Enter"

Temperature control

Figure 9: Temperature control
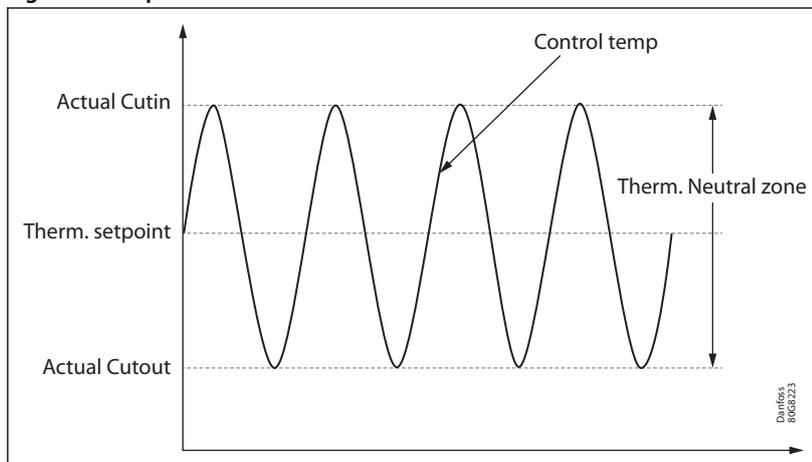
For **ON/OFF thermostat** and **Flooded and DX application**
One, two or three temperatures sensors, normally located in the cool room, can be connected to EKE 400. The number of sensors depends normally on the size of the room.

If more than one temperature sensor have been selected, then the thermostat function can be selected to control temperature from the average or the highest temperature from the temperature sensors.

A Temperature setpoint (T04) and a Neutral zone(T05) are entered in EKE 400. Neutral zone divided by 2 will give Cut-in and Cut-out temperature of the thermostat, normally the liquid line valve ON/OFF.

Modulating thermostat (MTR)
DX only
Observe: The MTR function must not be enabled in a system containing only 1 evaporator

Modulating thermostat (MTR regulation maintains a more constant temperature and also equalize the load on the system to get better operating conditions:

• Each of the individual evaporator sections is controlled individually using a modulating thermostat function.
• A Temperature setpoint (T04) and a Neutral zone(T05) must be set as with an ON/OFF thermostat.

MTR is modulating the cooling capacity to match the cooling demand.

In the pull-down phase then the temperature is well above the MTR set point cooling capacity is at maximum and superheat is controlled to be on superheat reference. When temperature is getting close to the MTR reference (typical 4 K) the cooling capacity gradually reduce so that the temperature can be stable on the MTR reference.

The MTR reference is defined by Temperature setpoint (T04).

Figure 10: Modulating thermostat
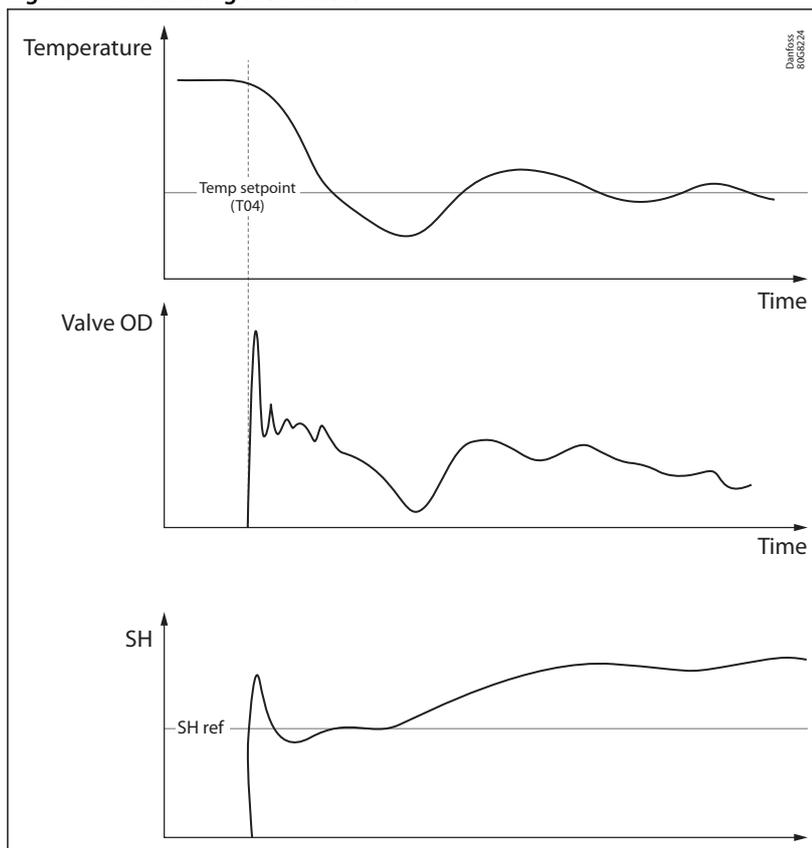
Superheat reference calculation methods

In superheat mode the controller will control the superheat to be stable and closer to the superheat reference. This will give the optimal utilization of heat exchanger and thereby maximum cooling capacity. If superheat is too low, the flow in the expansion is decreased and superheat will be higher.

Figure 11: Actual superheat = S2 - T0
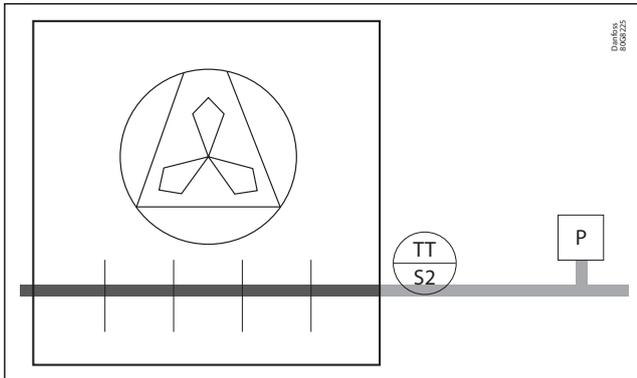
TT, S2	Pt1000 temperature sensor
P	Pressure transmitter

P can be displayed in [Bar] or [psi].

It a refrigerant has been entered in parameter "r20,Refrigerant" then the calculated evaporating temperature, converted from the pressure transmitter, is called T0 (or Te).

Superheat reference can be calculated based on following 3 different methods:

MSS (Minimum Stable Superheat)
The superheat control algorithm will attempt to regulate the superheat down to the lowest stable value between the minimum superheat setting, "Min SH" and the maximum superheat setting, "Max. SH".

LoadAP Superheat
LoadAP is an abbreviation of "load defined reference". LoadAP will adjust reference to be higher if load is higher. Load is indicated by the OD of valve. LoadAP is a kind of preprogrammed MSS curve. This method will give a robust SH reference and can in many cases be the best fit for systems.

Fixed Superheat
This feature is used in a system where a stable fixed superheat is required.

• MSS - Parameter N01, SH ref. mode is set to: Adaptive SH ctrl
• LoadAP - Parameter N01, SH ref. mode is set to: Load defined ctrl
• Fixed Superheat - Parameter N01, SH ref. mode is set to: Fixed SH ref.

Figure 12: Superheat reference
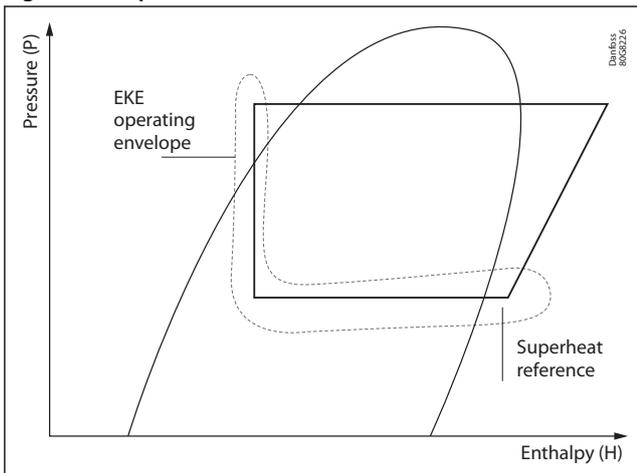
Figure 13: Comparison between SH reference

- Danfoss MSS
- Danfoss LoadAP
- Fixed SH, 3rd party SH control
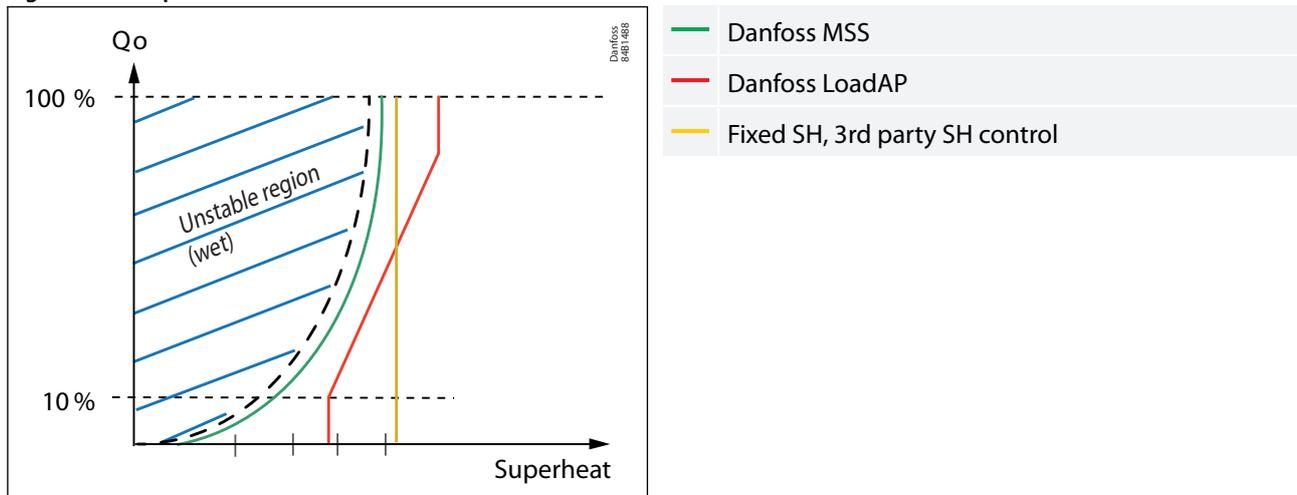
MSS

The controller will search for the minimum stable superheat between an upper and lower boundary. If the superheat has been stable for a period, the superheat reference is decreased. If the superheat becomes unstable. the reference is raised again. This process continues as long as the superheat is within the bounds set by the user. The purpose of this is to search for the lowest possible superheat that can be obtained while still maintaining a stable system.

Figure 14: MSS

- Danfoss MSS
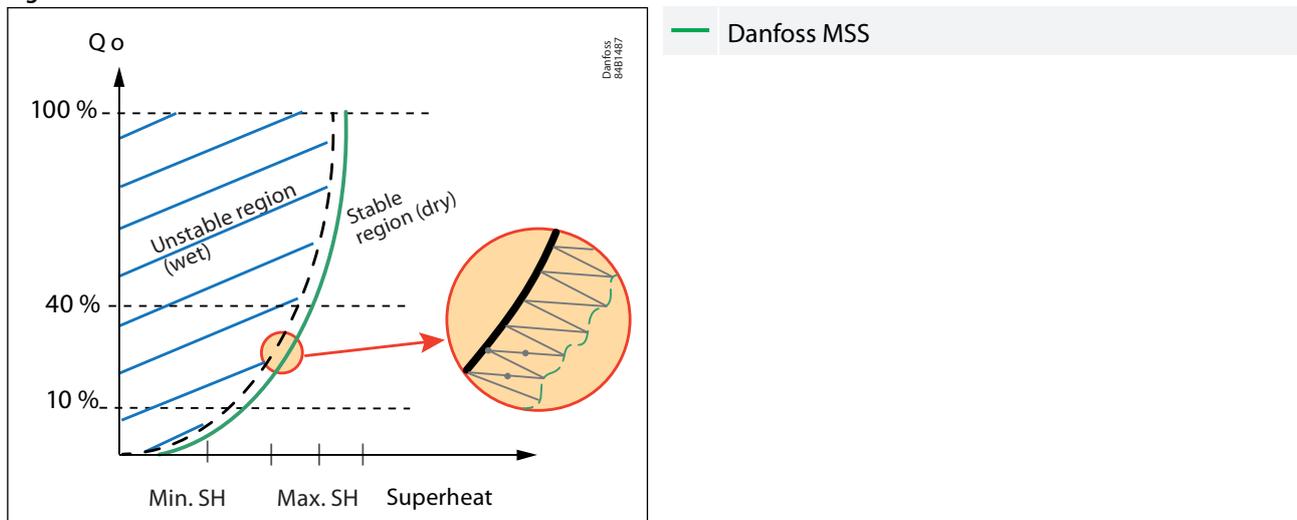
MSS PI controller is made up of 3 parts:

- a stability set point
- the variant from the Te signal
- actual superheat reference

The stability set point is given from the "user". The variants from the T0 signal is used to allow for increased instability if the T0 signal is unstable. Finally the part from the actual superheat allows for more instability at higher superheat references than at lower references.

The superheat reference SH ref is adaptive and adjusted. When using this form of control, there are three settings that have major effect on this mode of control. These are Min. SH, Max. SH and SH close parameters.

Where to use:

MSS is a benefit for systems with a long runtime and slow changing conditions like cold rooms, display cases and chillers. Short cycling and system with fast changing operation condition will not benefit from MSS as this feature will take time to find the optimal reference. Adaption to a new set point is approx. 15 min.

Table 2: Functions

Parameter	Function	Description
R01	Evaparator control mode	2 = DX control
N01	SH reference mode	2 = Adaptive SH ctrl.
N03	SH max. value	Max. allowed SH reference
N04	SH min. value	Min. allowed SH reference Note: SH min. value must be >0.5K higher than SH close value, if N09 = 1
N18	MSS stability	Stablility factor for regulation of superheat, only relevant for MSS. With a higher value the control function will allow a greater fluctuation of the superheat before the reference is changed.
N19	MSS T0 stability factor	Only relevant for MSS. T0 stability factor defines if variation in suction pressure will influence superheat reference. The SH reference change can be adjusted by setting the value 0 to 1 (1 = max T0 influence and S2, 0 = S2 only). With often change in suction pressure due to compressor start/stop, some T0 (and S2) influence on MSS is recommended.
N09	SH close function	0 = Off	1 = On, default = 1
N10	SH close setpoint	Default value = 2 K (recommended)

Start up

Sometimes in one to one applications. the valve does not open sufficiently on start-up and troublesome low-pressure trips happen. The following features allows the valve to open faster as well as to reach the optimal operating conditions quickly.

Proportional (P) control N20, Startup Mode=0

P-control function quickly stabilize the system's superheat by reaching optimal operating conditions in shorter period of time. The controller is programmed for auto proportional control that will quickly change the opening degree based on evaporating temperature and superheat of the system.

Figure 15: SH reference
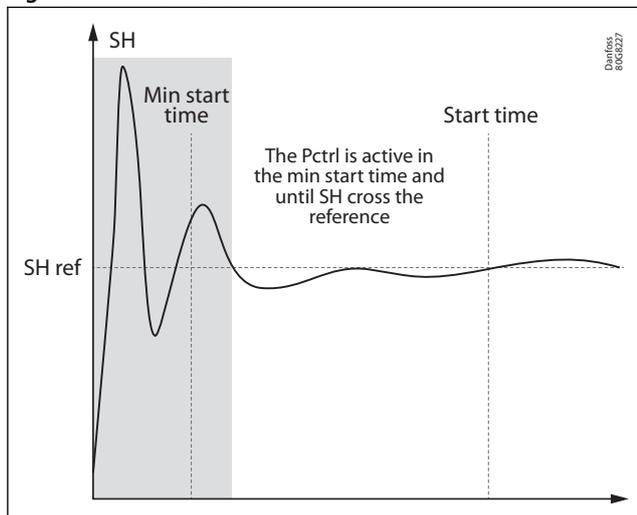
Figure 16: SH reference
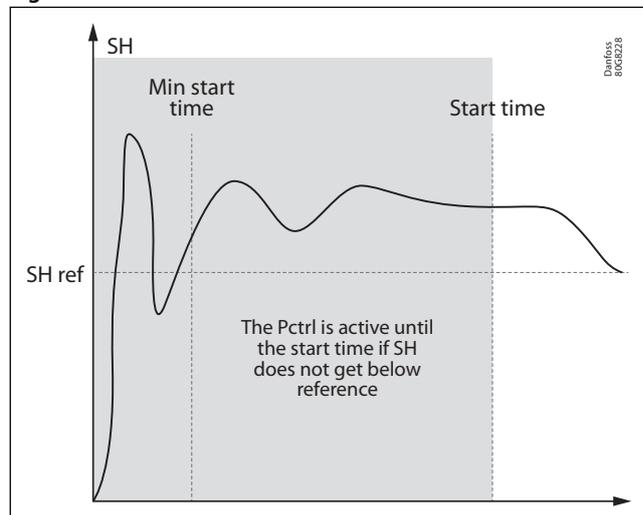
Predefined OD with protection N20, Startup Mode=1

After startup, this function will provide a start opening degree during a set time period. If the limiters, the valve will do the auto adjustment based on the operating conditions and the set limitations.

Figure 17: Predefined OD with protection N20
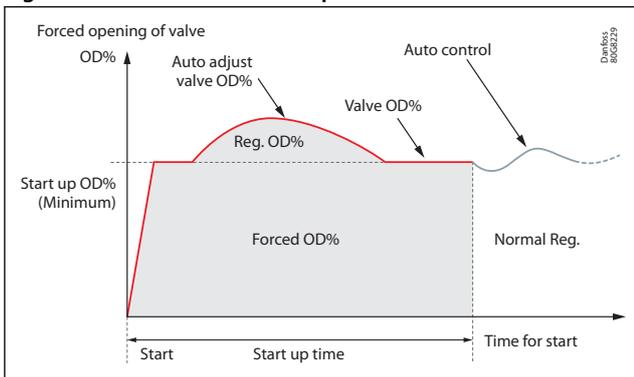
> ⓘ **NOTE:**

At start up. if the valve is opened too much, it could result in flow of liquid in the compressor or could trigger the HP switch which will stop the system. Whereas if you start the system with too low opening degree. it could also stop the system because of the low-pressure switch cut in. It will be safe to start the system with approximately 50% OD of the valve at start up, if P-control is not being used.

Predefined OD without protection N20, Startup Mode=2
After startup, this function will provide a constant opening degree during a set time period regardless of the superheat value. No limiters are taken in consideration during this time.

Figure 18: Predefined OD without protection N20
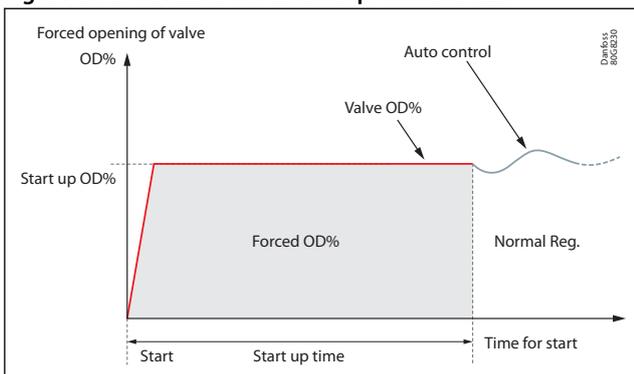
DX with defrost by Hot Gas, and the Defrost Drain Line connected to the receiver

In a DX application, with Hot Gas defrost and the Defrost Drain Line connected to the receiver, the EKE 400 can provide a function to manage the valve in the main Hot Gas line. See Figure 19 and Figure 20.

If the Defrost Drain Line is connected to the Liquid receiver it is possible to control the valve in the main HG line from EKE 400. The purpose of the valve in the main Hot Gas line (e.g. Danfoss type ICS with EVM (SI-port) and a CVPP (P-port)) is to build up pressure in the Hot Gas line to the receiver during defrost. I.e. once the EVM is energized then pressure is built up in the Hot Gas line to the receiver via the CVPP.

The EVM can be controlled from the EKE 400. See sketch below: The parameter: D08, Def. seq. status on DO, must be set to: Yes The assigned DO (DO1 to DO8) must be connected to the EVM on the ICS with CVPP in the main Hot Gas line.

Figure 19: Application sketch
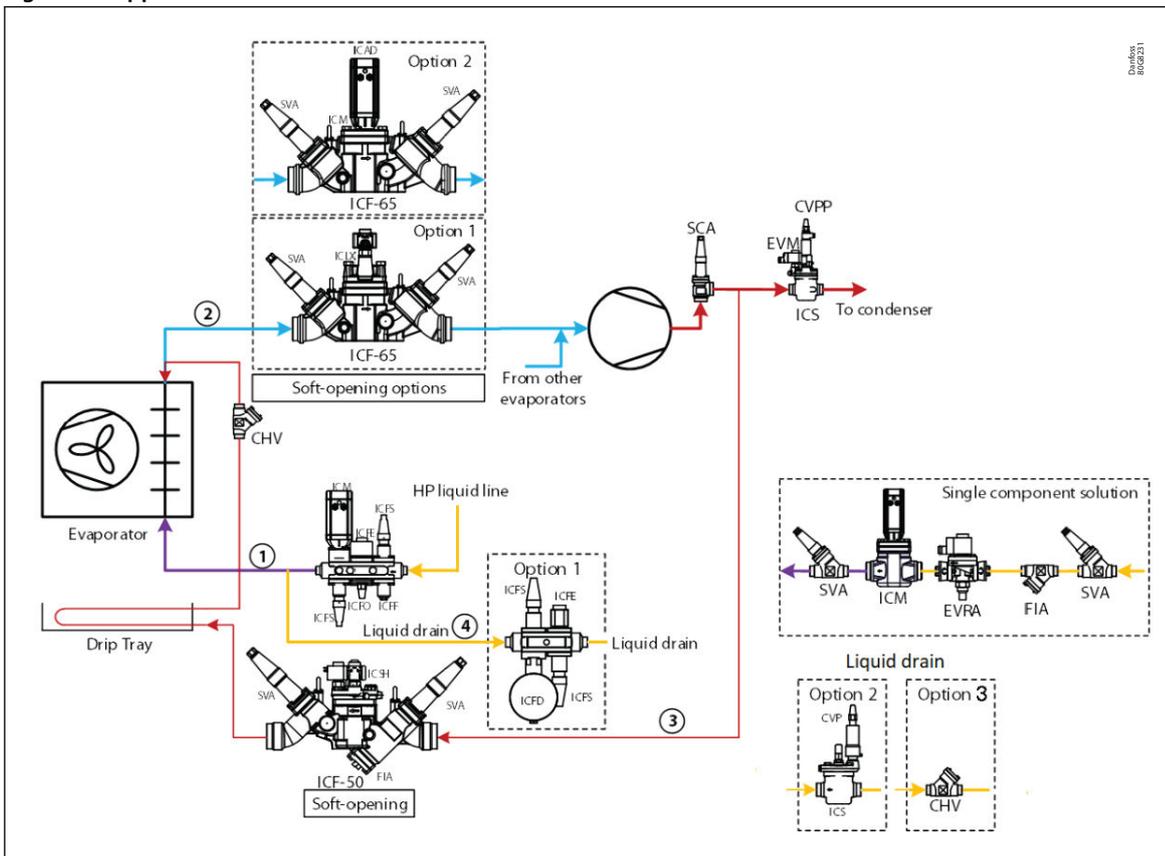
Figure 20: Application sketch
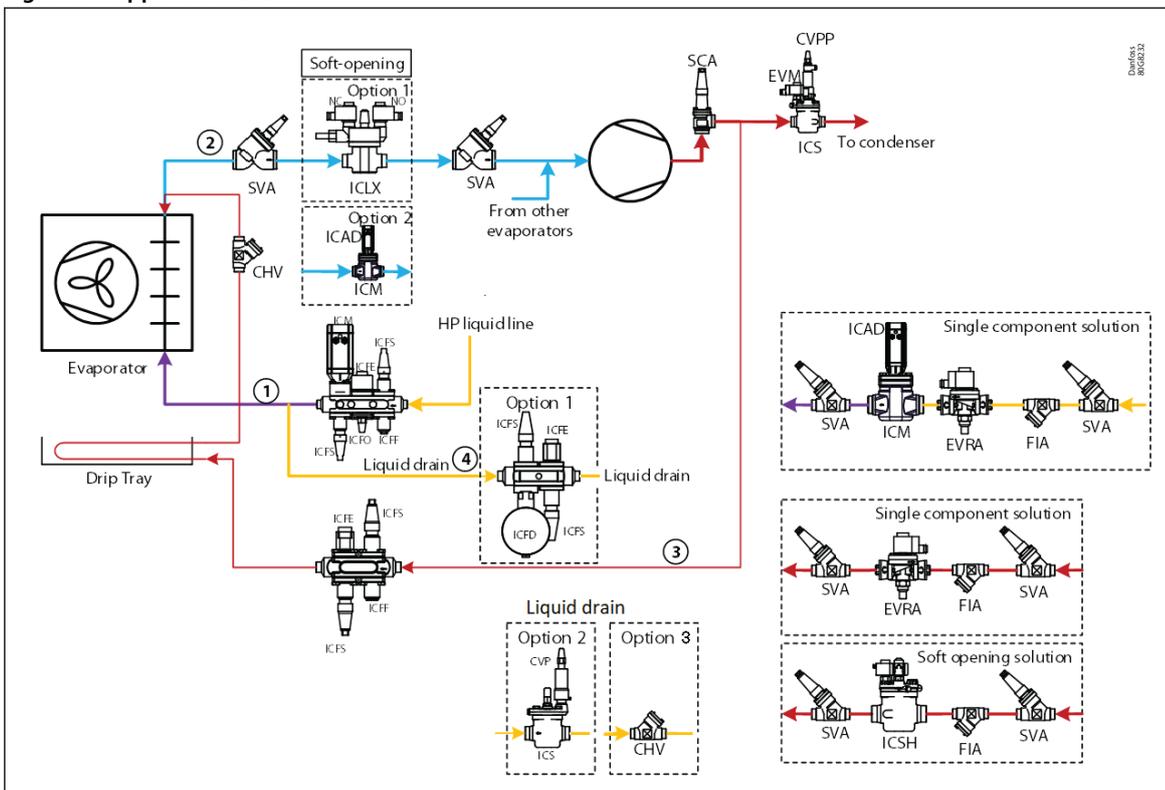
EKE 400 Wizard

Table 3: EKE 400 Wizard

Label ID[1]	Parameter name	Description and selection options	Min.	Max.	Factory setting
QS	Select quick setting	**Select most common type of applications** Selecting one of below application will then preselect valves the actual appliction in question. See Table 2 1: Flooded On/Off: Flooded, Thermostat ON/FF with Hotgas Defrost by pressure or Liquid drain 2: Dx On/Off: DX with Hotgas Defrost by pressure or Liquid drain 3: Flooded Mod WR ctrl: Flooded, Wet Return line control (pressure) Defrost by pressure or Liquid drain 5: PWM mod.flood: PWM Modulating Thermostat (MTR) in Liquid Line. Flooded systems 6: EKC315A replace: Retrofit/upgrade from EKC 315A to EKE 400 7: EKC361 replace: Retrofit/upgrade from EKC 361 to EKE 400 0: User defined; Means that if none of the applications 1 to 7, match - then select User defined and continue to complete the wizard	0	7	0
P01	Display unit	**Display unit** 0:MET: Metric units - Celsius (°C) and Kelvin (°K) 1:IMP: Imperial units - Fahrenheit (°F) and Rankine (°R)	0	1	0=MET
R01	Evap. ctrl mode	**Evaporator control mode:** -1:None 0:Flood. evap. On/Off 2: DX control	-1	2	0=Flood. evap. On/Off
D1A	Defrost method	**Select the defrost method** 0: No defrost: No defrost function 1: Hot gas: Defrost done by Hot gas 2:Electrical, water or air defrost (air defrost in rooms with temperature higher than 0 °C (32 °F))	0	2	1=Hot gas
T01	Ther. mode	**Select thermostat control mode** 1: Individual On/Off 3: Mod WR ctrl: MTC (Media Temperature Control) in Wet Return line 5: Pwm mod.flood.: Modulating Thermostat (MTR) in Liquid Line. Flooded systems	1	5	1=Individual On/Off
R04	Mod WR ctrl. Mode	**Select the mode for MTC (Media Temperature Control) in Wet Return line** 0: Temp room const.: Temperature control 1: Press.evap const. evap.: Pressure control	0	1	0=Temp room cons
R20	Refrigerant	**Select Refrigerant** 0: not used;1: R12;2: R22;3: R134a;4: R502;5: R717;6: R13;7: R13B1;8: R23;9: R500;10: R503;11: R114;12: R142b;13: User;14:R32;15:R227ea;16: R401A;17: R507A;18: R402A;19: R404A;20: R407C;21: R407A;22: R407B;23: R410A;24: R170;25: R290;26: R600;27: R600a;28: R744;29: R1270;30: R417A;31: R422A;32: R413A;33: R422D;34: R427A;35: R438A;36: R513A;37: R407F;38: R1234zeE;39: R1234yf;40: R448A;41: R449A;42: R452A;43: R450A;44: R452B;45: R454B;46:R1233zdE;47: R1234zeZ;48: R449B;49: R407H;	0	49	0=Not used
R2A	Liq. feed line valve	**Select type of valves in Liquid feed line** 1: Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 2: Solenoid (ICS): ON/OFF Solenoid ICS with EVM pilot 3: Solenoid (ICM): Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO	1	3	1=Solenoid (ICFE)
R2B	Liq. feed line valve DX	**Select Liquid feed line valve for DX** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO) 6: Mod ICM; Modulating motorized ICM. Occupy 1 AO 7: Mod ICM + solenoid: Modulating motorized ICM (Occupy 1 AO) + Solenoid (Occupy 1 DO)	4	7	4=AKV
R2C	Liq. feed line valve PWM	**Select Liquid feed line valve for Modulating Thermostat (MTR) Flooded systems** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO)	4	5	4=AKV

Label ID[1]	Parameter name	Description and selection options	Min.	Max.	Factory setting
D3A	Wet return line val.	**Select type of valves in Wet return suction line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Soft (ICLX): 2-step gas powered solenoid valve. Occupy 1 DO 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve. Occupy 1 AO	0	6	3=Soft (ICLX)
D3C	Wet return line val.	**Select type of valves in Wet return line** 7: Mod (ICM): Modulating Motorized ICM 8: Mod+PE (ICM+EVRST): Modulating Motorized ICM with pressure Equalization valve EVRA/EVRAT/EVRST	7	8	7=Mod (ICM)
D2A	Hot gas line valve	**Select type of valves in Hot gas defrost line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve. Occupy 1 AO	0	6	2=Soft (ICSH)
D1B	HG Drain valve	**Select type of valves in defrost drain line** 0: Pressure (ICS+CVP): Pressure control valve during hot gas defrost. CVP pilot have adjustable pressure setting 1: Pressure (OFV): Pressure control valve during hot gas defrost. OFV have adjustable pressure setting 2: Liquid drain (ICFD): Liquid drain during defrost	0	2	1=Pressure (ICS+CVP)
D2B	HG Drip tray DO	**Select possible DO hot gas valve for drip tray line** No: No Drip tray valve/function Yes: Drip tray valve and function active	0=No	Yes=1	0=No
D4A	Drain solenoid?	**Decide if drain solenoid in defrost drain line is installed** No Yes	0=No	1=Yes	1=Yes
D4B	Quick Drain?	**Decide if drain valve is installed to drain liquid quikly out before hot gas enter evaporator** No Yes	0=No	1=Yes	0=No
T04	Ther. setpoint	**Thermostat set point temperature**	-50.0	50.0	2.0
T05	Ther. neutral zone	**Thermostat neutral zone** Start/Stop limit around the "T03 Ther. Setpoint"	0.1	20.0	2.0
T17	Suc.Pres. SP To	**Evaporator pressure Setpoint in [C] / [F]** Temperature Setpoint in [C]/[F] compared measured pressure value (calulated into [C]/[F]	-50.0	50.0	0.0
B02	High alarm limit	**High alarm limit** High alarm for the room temperature alarm function. Entered as absolute value	-50.0	50.0	6.0
B03	Low alarm limit	**Low alarm limit** Low alarm for the room temperature alarm function. Entered as absolute value	-50.0	50.0	-30.0
B04	Alarm delay	**Alarm delay** Alarm delay time during normal control used for both high- and low temperature alarms	0	240	120
D11	Def. time interval	**Defrost start by time interval** Fail safe function if another configured defrost start, has failed. A defrost will be started when the interval counter (real time) exceeds the 'Defrost time interval' setting. The interval counter is start counting from zero when the defrost is started. The interval counter will be reset at every defrost start. The interval counter shall be in standby (not counting) at "Main switch is OFF". Can be seen in Status Sceen 1. If "D11,Def. time interval" is 0 (zero) the function is disabled	0	240	0

Label ID[1]	Parameter name	Description and selection options	Min.	Max.	Factory setting
D12	Def. start acc. cool time	**Defrost start by accumulated cooling time** Can also be used as a fail safe function if another configured defrost start, has failed. A defrost will be started when the accumulated cooling time exceeds "D12,Def. start acc. cool time" setting. The accumulated cooling time will be reset at every defrost start.	0	240	0
D14	Def. start by DI	**Defrost start by DI** Option to start defrost via DI. Typical external dignal from PLC or a push bottom. If function is enabled, a defrost is started when the DI changes from OFF to ON. Successive change of the DI during the defrost period are ignored. No: Function disable Yes: Function enabled"	0=No	1=Yes	0=No
D15	Def. start schedule	**Defrost start schedule** Option to run defrost according to local time scedules in EKE 400. Three schcdules possible (weekdays, saturdays and sunday) with 6 defrost start time each No: Function disable Yes:Function enabled"	0=No	1=Yes	0=No
D40	Defrost stop method	**Defrost stop method** Select method for stop of defrost 1: Stop on time: When the time delay "D58,Max defrost time" expires, the defrost is terminated 2: Stop on temp: When the defrost sensor temperature becomes greater than the set point "D43,Def. stop temp. limit", then the defrost is terminated. If the defrost time exceed "D58,Max defrost time", then the alarm 'Max defrost time' is send and the defrost is terminated. In case of sensor error, and the time 'Max defrost time' expires, the alarm 'Max defrost time' is send and the defrost is terminated. The alarm will automatically be reset after 5 minutes. To assign defrost sensor temperature, go to I/O configuration in Main menu and select an available AI"	1	2	1=Stop on time
D43	Def. stop temp. limit	**Defrost stop temperature limit** See description for "D40, Defrost stop method"	0.0	25.0	8.0
D50	Pump down delay	**Pump down delay** Draining the evaporator before defrosting. Always active The pump down state is used to empty the evaporator for liquid. See Figure 21: Defrost sequence.	1	30	10
D51	HG open delay	**Hot Gas open delay** Time delay in minutes before opening the hot gas valve (delay for valve in the wet return line to close) See Figure 21: Defrost sequence.	1	10	5
D5A	Drip tray pre-heat	**Driptray pre-heat** Pre-heating time for hot gas to drip tray See Figure 21: Defrost sequence	0	20	5
D5B	Drip tray delay OFF	**Drip tray delay OFF** Continue drip tray heating some defined time See Figure 21: Defrost sequence	0	120	30
D57	Quick drain time	**Quick drain time** Enter how long time the Quick Drain valve stays open. Quick Drain valve will start opening together with Hot gas valve See Figure 21: Defrost sequence	1	300	30
D53	HG soft time	**Hot gas soft time** Time between step 1 and step 2 for opening the hot gas valve (2 DO used) See Figure 21: Defrost sequence.	1	30	3
D58	Max defrost time	**Max defrost time** Max. allowed defrost duration in minutes	1	120	30
D59	Drip off time	**Drip off time** Allow water on the evaporator to drip off. See Figure 21: Defrost sequence.	1	15	5
D61	WR soft time	**Wet return soft time** Time between step 1 and step 2 for opening the wet return valve ("Soft (ICS +EVRST)" or "Soft (ICSH) See Figure 21: Defrost sequence.	1	30	2

Label ID[1]	Parameter name	Description and selection options	Min.	Max.	Factory setting
D6A	WR main time	**Wet return main time** After defrost and wet return valve has opened (main), enter delay before valve in liquid line to open. See Figure 21: Defrost sequence.	1	30	2
D65	Fan start delay	**Fan start delay** The fan will be started when the time has elapsed. See Figure 21: Defrost sequence.	0	30	2
D69	WR Pr. Equalising	**WR Pressure Equalizing time** Equalizing pressure in evaporator by soft opening wet return line valve. Carefully emptying the evaporator for hot gas via a little drain valve (by-pass valve) in the wet return line or soft opening of wet return valve.	1	10	5
P03	Main switch via DI	**Mainswitch via DI** Release EKE 400 for operation or force EKE 400 out of operation via external equipment (e.g. PLC), via DI OFF: EKE 400 is forced out of operation. Observe if "M01,Main switch" is ON, this parameter will also when OFF, force EKE 400 out of operation ON: EKE 400 released for operation. Observe if "M01,Main switch" is ON, this parameter must also be ON, to release EKE 400 for operation	0=No	1=Yes	0=No

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET)

Parameter list

Observe that many of the individual parameters listed below, will only be visible, if other parameters have been set. Hereby irrelevant parameters are filtered out, during setup of EKE 400.

🛈 **NOTE:**
1. See Label ID, G07, G08, G09.
2. All Modbus parameters is type: WORD (signed 16 bit).

Start / Stop

Table 4: Start / Stop

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
M01	Main switch	**Release the controller for operation or force EKE 400 out of operation** OFF: the controller is forced out of operation. Observe if "M02, Ext. Main switch" is ON, this DI will also when OFF, forced the controller out of operation ON: the controller released for operation. Observe if "M02, Ext. Main switch" is ON, this DI must also be ON to release the controller for operation	0=OFF	1=ON	0=OFF	0	No	Pass-word level 1,2,3	2	3001	RW	Yes	3, 4 & 16
M02	Ext. Main switch	**Status of the external main switch (DI)**	0=OFF	1=ON	-	0	Yes	Pass-word level 1,2,3	Can nev-er be changed	3002	RO	Yes	3

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Evaporator control \ Evaporator control mode

Table 5: Evaporator control \ Evaporator control mode

Label ID[(1)]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
R01	Evap. ctrl mode	**Evaporator control mode:** -1: None 0: Flood. evap. ON/OFF	-1	0	0=Flood. evap. On/Off;	0	Yes	Pass-word level 1,2,3	3	3020	RW	Yes	3, 4 & 16
R2A	Liq. feed line valve	**Select Liquid feed line valve** 1: Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 2: Solenoid (ICS): ON/OFF Solenoid ICS with EVM pilot 3: Solenoid (ICM): Motorized ICM, as ON/OF valve. Occupy 1 DO	1	3	1	0	Yes	Pass-word level 1,2,3	3	3021	RW	Yes	3, 4 & 16
R2B	Liq. feed line valve for DX	**Select Liquid feed line valve for DX** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO) 6: Mod ICM; Modulating motorized ICM. Occupy 1 AO 7: Mod ICM + solenoid: Modulating motorized ICM (Occupy 1 AO) + Solenoid (Occupy 1 DO)	4	7	4	0	Yes			3384	RW	Yes	
R2C	Liq. feed line valve PWM	**Select Liquid feed line valve for Modulating Thermostat (MTR) Flooded systems** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO)	4	5	4	0	Yes			3380	RW	Yes	
R10	LL valve AI feedback	**Liquid Line feedback from ICAD on ICM valve** In IO configuration \ Analog inputs the Analog input type can be selected. 0-10 V;0-20 mA;4-20 mA;2-10 V No: ICAD not connected to EKE 400 Yes: ICAD connected to EKE 400	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3446	RW	Yes	3, 4 & 16
R05	Cool On/Off by DI	**Cooling demand from external equipment (e.g. PLC) to EKE 400, via DI**	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3024	RW	Yes	3, 4 & 16
R06	Forced clos-ing	**Forced stop cooling via MODBUS (e.g. PLC) or local from EKE 400** If a PLC controls cooling ON/OFF, "R06,Forced closing" can be used to stop cooling OFF: Function disabled ON: Forced stop cooling, regardless of cooling request. Observe. Will automatically after 15 min go back to OFF	0=OFF	1=ON	0=OFF	0	No	Pass-word level 1,2,3	2	3025	RW	No	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
R07	Forced cooling	**Forced cooling via MODBUS (e.g. PLC) or local from EKE 400** The function is typical used to secure enough hot gas to defrost other evaporators If a PLC controls cooling ON/OFF, "R07,Forced cooling" can be used to start cooling OFF: Function disabled ON: Forced cooling, regardless of cooling request. Observe. Will automatically after 15 min go back to OFF	0=OFF	1=ON	0=OFF	0	No	Pass-word level 1,2,3	2	3026	RW	No	3, 4 & 16
R08	Forced close by DI	**Forced stop cooling via external equipment (e.g. PLC) to EKE 400, via DI** If a PLC controls cooling ON/OFF, DI can be used to stop cooling No: Function disabled Yes: Forced stop cooling, regardless of cooling request. To assign DI, go to I/O configuration in Main menu and select an available DI	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3027	RW	Yes	3, 4 & 16
R09	Forced cool by DI	**Forced cooling via external equipment (e.g. PLC) to EKE 400, via DI** If a PLC controls cooling ON/OFF, DI can be used to start cooling No: Function disabled Yes: Forced cooling, regardless of cooling request. To assign DI, go to I/O configuration in Main menu and select an available DI	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3028	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Evaporator control \ Pressure configuration

Table 6: Evaporator control \ Pressure configuration

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus func-tion
R20	Refrigerant	**Select Refrigerant** 0: not used;1: R12;2: R22;3: R134a;4: etc. 0: not used;1: R12;2: R22;3: R134a;4: R502;5: R717;6: R13;7: R13B1;8: R23;9: R500;10: R503;11: R114;12: R142b;13: User;14:R32;15:R227ea;16: R401A;17: R507A;18: R402A;19: R404A;20: R407C;21: R407A;22: R407B;23: R410A;24: R170;25: R290;26: R600;27: R600a;28: R744;29: R1270;30: R417A;31: R422A;32: R413A;33: R422D;34: R427A;35: R438A;36: R513A;37: R407F;38: R1234zeE;39: R1234yf;40: R448A;41: R449A;42: R452A;43: R450A;44: R452B;45: R454B;46:R1233zdE;47: R1234zeZ;48: R449B;49: R407H	0	49	0	0	Yes	Pass-word level 1,2,3	3	3029	RW	Yes	3, 4 & 16
R23	Refrig fact. A1	**User defined refrigerant** When R20=13 (User defined refrigerant) Enter the Refrigerant factor A1 constants for the Antoine Equation for the actual refrigerant	8000	13000	10400	3	Yes			3032	RW	Yes	
R24	Refrig fact. A2	**User defined refrigerant** When R20=13 (User defined refrigerant) Enter the Refrigerant factor A2 constants for the Antoine Equation for the actual refrigerant	-3200.0	-1200.0	-2255.0	1	Yes			3033	RW	Yes	
R25	Refrig fact. A3	**User defined refrigerant** When R20=13 (User defined refrigerant) Enter the Refrigerant factor A3 constants for the Antoine Equation for the actual refrigerant	220.0	320.0	254.2	1	Yes			3034	RW	Yes	

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Evaporator control mode \ Evaporator DX control

Table 7: Evaporator control mode \ Evaporator DX control

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
N01	SH ref. mode	**Select Superheat reference mode:** 0: Fixed SH ref. Used when a stable fixed superheat is required 1: Load defined ctrl: LoadAp mode. Reference set in dependence of actual load (Opening Degree) Useful in applications with rapidly changing load conditions and at very short cut-in perios. 2: Adaptive SH ctrl: MSS (Minimum Stable Superheat) The superheat control algorithm will constantly lower the superheat reference, until some instability is registrated	0	2	1= Load defined ctrl	0	x	Pass-word level 1,2,3	3	3003	RW	Yes	3, 4 & 16
N02	SH Fixed setpoint	**Superheat fixed setpoint** The superheat reference is fixed to this set point under all operating conditions	0.5	40.0	8.0	1		Pass-word level 1,2,3	3	3004	RW	Yes	3, 4 & 16
N03	SH max	**Superheat maximum** Maximum limitation of superheat reference	0.5	40.0	10.0	1	No	Pass-word level 1,2,3	2	3005	RW	Yes	3, 4 & 16
N04	SH min	**Superheat minimum** Minimum limitation of superheat reference *Unit: °C / °F*	0.5	10.0	4.0	1	No	Pass-word level 1,2,3	2	3006	RW	Yes	3, 4 & 16
N05	SH Tn	**Superheat Integration time** Integration time (Tn) in PI controller *Unit: °C / °F*	20	900	90	0	No	Pass-word level 1,2,3	3	3007	RW	Yes	3, 4 & 16
N06	SH Kp min	**Superheat minimum Proportional gain constant** Minimum proportional gain in Superheat PI controller *Unit: °C / °F*	0.1	1.0	0.6	1	No	Pass-word level 1,2,3	3	3008	RW	Yes	3, 4 & 16
N07	SH Kp	**Superheat Proportional gain constant** Proportional gain in Superheat PI controller *Unit: sec*	0.1	20.0	1.5	1	No	Pass-word level 1,2,3	3	3009	RW	Yes	3, 4 & 16
N08	SH KpTe	**Superheat Pressure feedback gain** Proportional gain constant on saturated temperature	0	20.0	3.0	1	No	Pass-word level 1,2,3	3	3010	RW	Yes	3, 4 & 16
N09	SH close function	**Superheat close function** No: Funtion Disabled Yes: Function Enabled	0=No	1=Yes	1=Yes	0	Yes	Pass-word level 1,2,3	2	3011	RW	Yes	3, 4 & 16
N10	SH close setpoint	**Superheat close limit** If the superheat is below this value the valve in the liquid line is forced to close	-5.0	20.0	2.0	1	No	Pass-word level 1,2,3	3	3012	RW	Yes	3, 4 & 16
N11	SH close Tn divide	**Advanced parameter setting** For Danfoss only	1	5	3	0	No	Pass-word level 1,2,3	3	3013	RW	Yes	3, 4 & 16
N12	SH close Kp factor	**Advanced parameter setting** For Danfoss only *Unit: °C / °F*	0.5	10	1.5	0	No	Pass-word level 1,2,3	3	3014	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
N13	MOP func-tion	**Maximum Operating Pressure** MOPfunction will limit the valve opening degree such that the saturated evaporation temperature Te is kept below the "N14,MOP" set point. MOP prevents overloading the compressor during start-up, by reducing suction pressure No: Funtion Disabled Yes: Function Enabled	No	Yes	0=No	0	Yes	Pass-word level 1,2,3	2	3015	RW	Yes	3, 4 & 16
N14	MOP set-point	**Maximum Operating Pressure setpoint** Active if "N13, MOP function" is set to Yes The actual MOP Evaporator pressure Setpoint in [C] / [F]	-70.0	50.0	0.0	1	No	Pass-word level 1,2,3	2	3016	RW	Yes	3, 4 & 16
N15	MTR Tn	**Advanced parameter** Integration time for the MTR algorithm	20	3600	1800	0	No	Pass-word level 1,2,3	3	3017	RW	Yes	3, 4 & 16
N16	MTR Kp	**Advanced parameter** Proportional factor for the MTR algorithm *Unit: ℃ / ℉*	20	3600	1800	0	No	Pass-word level 1,2,3	3	3018	RW	Yes	3, 4 & 16
N17	AKV period	**AKV or AKVA period time** Period time of AKV or AKVA Example: "N17, AKV Period" is set to 6 sec., the Opening Degree is calculated to 40 %, then AKV or AKVA is open in 2,4 sec., and closed in 3, 6 sec	3	6	6	0	Yes	Pass-word level 1,2,3	2	3019	RW	Yes	3, 4 & 16
N18	MSS stabili-ty	**Minimum Stable Superheat stability** Stability factor for regulation of superheat, only relevant for MSS. With a higher value the control function will allow a greater fluctuation of the superheat before the reference is changed.	0.0	10.0	5.0	1	Yes	Pass-word level 1,2,3	3	3397	RW	Yes	
N19	MSS T0 sta-bility factor	**Minimum Stable Superheat stability T0 factor** Only relevant for MSS. T0 stability factor defines if variation in suction pressure will influence superheat reference. The SH reference change can be adjusted in the range frome 0.0 to 1.0 A value of 1.0 will give max T0 influence and S2. A value of 0.0 will give influence on S2 only. With often change in suction pressure due to compressor start/stop, some T0 (and S2) influence on MSS is recommended.	0.0	1.0	0.0	1	Yes	Pass-word level 1,2,3	3	3390	RW	Yes	
N20	Startup Mode	**Startup Mode (See section Start Up)** After startup, this function will provide a constant opening degree during a set time period regardless of the superheat value. No limiters are taken in consideration during this time. 0: Prop.Ctrl: Proprotional (P) control 1: Fix OD w prot: Predefined OD (parameter "N23, Startup OD") with protection 2: Fix OD wo prot: Predefined OD (parameter "N23, Startup OD") without protection	0	2	0	0	Yes	Pass-word level 1,2,3	3	3393	RW	Yes	

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
N21	Startup time	**"Startup time (See section Start Up)** This parameter is related to "N20, Startup Mode" *Unit: sec*	1	600	90	0	Yes	Pass-word level 1,2,3	3	3394	RW	Yes	
N22	Min.startup time	**Min.startup time (See section Start Up)** This parameter is related to "N20, Startup Mode" *Unit: sec*	1	240	15	0	Yes	Pass-word level 1,2,3	3	3395	RW	Yes	
N23	Startup OD	**Startup Opening Degree (See section Start Up)** This parameter is related to "N20, Startup Mode" *Unit: %*	1	100	32	0	Yes	Pass-word level 1,2,3	3	3396	RW	Yes	
N24	Minimum OD	**Minimum Opening Degree** When required, the valve minimum OD can be set to a required minimum opening position, such feature is helpful where the system always requires some minimum flow. The minimum OD limit has effect in injection control mode only *Unit: %*	0	100	0	0	Yes	Pass-word level 1,2,3	3	3398	RW	Yes	
N25	Maximum OD	**Maximum Opening Degree** This is useful feature to limit the maximum OD of a oversized valve used in the system. By default the maximum OD of a valve is set at 100 OD%. This maximum OD % can be set to lower value if required. The maximum OD limit has effect in injection control mode only *Unit: %*	0	100	100	0	Yes	Pass-word level 1,2,3	3	3399	RW	Yes	
N26	Limit Kp	**Limit Kp - Superheat configuration Advance** Proportional gain	1.0	20.0	5.0	1	Yes	Pass-word level 1,2,3	3	3400	RW	Yes	
N27	Limit Tn	**Limit Tn - Superheat configuration Advance** Integration time *Unit: sec*	20	900	45	0	Yes	Pass-word level 1,2,3	3	3401	RW	Yes	
N36	S3 air in.temp.AI?	**Air temperature sensor (S3) installed?** Used for MTR 0: No not installed 1: Yes installed To assign AI, go to I/O configuration in Main menu and select an available AI	0	1	0	0	Yes	Pass-word level 1,2,3	3	3405	RW	Yes	

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Decimals	Locked by Main switch Yes/No	Read	Password level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persistent Yes/No	Modbus function
N28	Ext.Ref.DX config	**External reference DX configuration Select the signal used to change the Superheat reference.** 0: Not used 1: Displace by current: - define the AI input range via the following settings: "N31,Ref.Current SH High": 4 to 20 mA, default = 20 "N32,Ref.Current SH Low": 0 to 20 mA, default = 4 To assign AI, go to I/O configuration in Main menu and select an available AO 2: Displace by voltage: - define the AI input range via the following settings: "N33,Ref.Voltage SH High": 0 to10 Volt, default = 10 "N34,Ref.Voltage SH Low": 0 to 10 Volt, default = 0 To assign AI, go to I/O configuration in Main menu and select an available AI. 3: Displace by MODBUS 4: Displace by DI	0	4	0	0	Yes	Password level 1,2,3	3	3402	RW	Yes	
N29	Ref.Offset SH Max	**Reference offset Superheat maximum** Scaling of range for superheat displacement - Maximum value. See "N28, Ext.Ref.DX config" *Unit: K*	0.0	50.0	0.0	1	No	Password level 1,2,3	3	3410	RW	Yes	
N30	Ref.Offset SH Min	**Reference offset Superheat minimum** Scaling of range for temperature displacement - Minimum value See "N28, Ext.Ref.DX config" *Unit: K*	-50.0	0.0	0.0	1	No	Password level 1,2,3	3	3409	RW	Yes	
N31	Ref.Current SH High	**Reference current Superheat high** Scaling of range for AI current - high value See "N28, Ext.Ref.DX config" *Unit: mA*	N32	20.0	20.0	1	No	Password level 1,2,3	3	3354	RW	Yes	
N32	Ref.Current SH Low	Reference current Superheat low Scaling of range for AI current - low value See "N28, Ext.Ref.DX config" Unit: mA	0.0	N31	4.0	1	No	Password level 1,2,3	3	3355	RW	Yes	
N33	Ref.Voltage SH High	**Reference voltage Superheat high** Scaling of range for AI voltage - high value See "N28, Ext.Ref.DX config" *Unit: V*	N34	10.0	10.0	1	No	Password level 1,2,3	3	3356	RW	Yes	
N34	Ref.Voltage SH Low	**Reference voltage Superheat low** Scaling of range for AI voltage - low value See "N28, Ext.Ref.DX config" *Unit: V*	0.0	N33	0.0	1	No	Password level 1,2,3	3	3357	RW	Yes	
N35	Re.Offset SH Modbus	**Reference offset Superheat by MODBUS** Offset value via MODBUS (e.g. PLC) added to current SH reference. *Unit: K*	-50.0	50.0	0.0	1	No	Password level 1,2,3	3	3358	RW	Yes	
N38	Ref. Offset SH by DI	**Reference Offset Superheat when DI is open, 0 K if closed** If P10, Ext ref. config.=Displace by DI, then if the assigned DI: OFF: No offset added ON: Value entered here will be added to SuperHeat reference *Unit: K*	-70.0	50.0	0.0	1	No	Password level 1,2,3	3	3470	RW	Yes	3, 4 & 16
N37	Tn SH tracking	**Tn SH tracking** *Unit: sec*	3	600	200	0	No	Password level 1,2,3	3	3413	RW	Yes	

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Evaporator control \ Valve configuration

Table 8: Evaporator control \ Valve configuration

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Deci-mals	Locked by Main switch Yes/No	Read	Password level to change/write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Mod-bus func-tion
R2A	Liq. feed line valve	**Select type of valves in Liquid feed line** 1:Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 2:Solenoid (ICS): ON/OFF Solenoid ICS with EVM pilot 3:Solenoid (ICM): Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO	1	3	1	0	Yes	Pass-word level 1,2,3	3	3021	RW	Yes	3, 4 & 16
R2B	Liq. feed line valve for DX	**Select Liquid feed line valve for DX** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO) 6: Mod ICM; Modulating motorized ICM. Occupy 1 AO 7: Mod ICM + solenoid: Modulating motorized ICM (Occupy 1 AO) + Solenoid (Occupy 1 DO)	4	7	4	0	Yes	Pass-word level 1,2,3	3	3384	RW	Yes	3, 4 & 16
R2C	Liq. feed line valve PWM	**Select Liquid feed line valve for Modulating Thermostat (MTR) Flooded systems** 4: AKV: AKV or AKVA. Occupy 1 DO. DO5 or DO6 must be assigned 5: AKV + Solenoid: AKV or AKVA (Occupy 1 DO. DO5 or DO6 must be assigned) + Solenoid (Occupy 1 DO)	4	5	4	0	Yes	Pass-word level 1,2,3	3	3380	RW	Yes	3, 4 & 16
D3A	Wet Return line val.	**Select type of valves in Wet return suction line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Soft (ICLX): 2-step gas powered solenoid valve. Occupy 1 DO 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve. Occupy 1 AO	0	6	3	0	Yes	Pass-word level 1,2,3	3	3253	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Deci-mals	Locked by Main switch Yes/No	Read	Password level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Mod-bus func-tion
D03	Wet Return line val.	**Select type of valves in Wet return suction line** 7: Mod (ICM): Modulating motorized ICM. Occupy 1 AO 8: Mod+PE (ICM+EVRST): Modulating motorized ICM, occupy 1 AO and Solenoid for pressure pressure equalization at opening, occupy 1 DO 9: Mod (CVE): Electronic pressure pilot. Occupy 1 AO 10: Mod+PE (CVE+ EVRST): Electronic pressure pilot. Occupy 1 AO and Solenoid for pressure pressure equalization at opening, occupy 1 DO 11: Mod+PE(CVE+EVM +EVRST): Electronic pressure pilot. Occupy 1 AO and two solenoid , occupy 2 DO. When installed in a ICS 3 topcover. SI port: EVM, to secure valve closed during defrost. SII port:CVE. P port: Blocked. EVRST: For pressure pressure equalization at opening	7	11	7	0	Yes	Pass-word level 1,2,3	3	3388	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Deci-mals	Locked by Main switch Yes/No	Read	Password level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Mod-bus func-tion
D2A	Hot gas line valve	**Select type of valves in Hot gas defrost line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/ closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/ closing modulating valve. Occupy 1 AO	0	6	2	0	Yes	Pass-word level 1,2,3	3	3247	RW	Yes	3, 4 & 16
D2C	HG valve AI feed-back	**Hotgas Line feedback from ICAD on ICM valve** In IO configuration \ Analog inputs the Analog input type can be selected. 0-10 V;0-20 mA;4-20 mA;2-10 V No: ICAD not connected to EKE 400 Yes: ICAD connected to EKE 400	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3451	RW	Yes	3, 4 & 16
D1B	HG Drain valve	**Select type of valves in defrost drain line** 0:Pressure (ICS+CVP): Pressure control valve during hot gas defrost. CVP pilot have adjustable pressure setting 1: Pressure (OFV): Pressure control valve during hot gas defrost. OFV have adjustable pressure setting 2: Liquid drain (ICFD): Liquid drain during defrost	0	2	1	0	Yes	Pass-word level 1,2,3	3	3245	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Air temperature control \ Thermostat function

Table 9: Air temperature control \ Thermostat function

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
T1A	Ther. mode	**Select thermostat control mode** 0: None 1: Individual On/Off 2: Common On/Off 3: Mod WR ctrl: MTC (Media Temperature Control) in Wet Return line 5: Pwm mod.flood.: Modulating Thermostat (MTR) in Liquid Line. Flooded systems	0	5	1	0	Yes	Pass-word level 1,2,3	3	3037	RW	Yes	3, 4 & 16
T1B	Ther. mode	**Select thermostat control mode** 0: None 1: Individual On/Off 2: Common On/Off 4: MTR: Modulating Thermostat (MTR) in Liquid Line. Flooded systems	0	4	1	0	Yes	Pass-word level 1,2,3	2	3386	RW	Yes	3, 4 & 16
R04	Mod WR ctrl. Mode	**Select the mode for MTC (Media Temperature Control) in Wet Return line** 0: Temp room const.: Temperature control 1: Press.evap const. evap.:Pressure control	0	1	0		Yes	Pass-word level 1,2,3	3	3022	RW	Yes	3, 4 & 16
T02	No. of ther. sensor	**Number of temperature sensors connected to EKE 400** It is possible to connect up to 3 room thermostat sensors to the same controller. Typically, only one thermostat sensor is connected, but sometimes more sensors are connected to avoid "hot spots" in a room. 0: No thermostat sensor connected 1: One thermostat sensor connected 2: Two thermostat sensors connected 3: Three thermostat sensors connected	0	3	1	0	Yes	Pass-word level 1,2,3	2	3038	RW	Yes	3, 4 & 16
T03	Ctrl temp. method	**Control method** The control method shall be selected if common thermostat is selected or if more thermostat sensors are connected to EKE 400. The temperatures used of thermostat is selected by setting of "T03, Ctrl temp. method": 0:Ctrl highest temp: 1:Ctrl average temp.:	0	1	0	0		Pass-word level 1,2,3	2	3039	RW	Yes	3, 4 & 16
T04	Ther. set-point	**Thermostat set point temperature** *Unit: ℃ / ℉*	-70.0	50.0	2.0	1		Pass-word level 1,2,3	2	3040	RW	Yes	3, 4 & 16
T05	Ther. neu-tral zone	**Thermostat neutral zone** Start/Stop limit around the "T03 Ther. Setpoint" *Unit: K*	0.1	20.0	2.0	1		Pass-word level 1,2,3	2	3041	RW	Yes	3, 4 & 16
T06	Day/night control	**Day/Night control** Function that allow to add an offset value to "T03 Ther. Setpoint" No: Function disabled Yes: Function enabled. Night status visible in Status Screen 1 See "T08,Night offset"	No	Yes	No	0		Pass-word level 1,2,3	3	3042	RW	Yes	3, 4 & 16

Label ID[(1)]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
T07	Night oper-ation	**Night Operation** Enable function to offsett "T04,Ther. Setpoint", typical via MODBUS (e.g. PLC) No: Day operation : No offset - not active Yes: Night operation. If "T06, Day/night control" is Yes, then add "T08, Night offset" to "T04,Ther. Setpoint"	No	Yes	No	0		Pass-word level 1,2,3	2	3043	RW	Yes	3, 4 & 16
T08	Night offset	**Night offset** Enter the Offset value to thermostat set point temperature. See "T07, Night operation" *Unit: K*	-20.0	20.0	-2.0	1	No	Pass-word level 1,2,3	2	3044	RW	Yes	3, 4 & 16
T09	Cool. status DO	**Cooling status DO** Select status if Evapartor is in cooling mode and read out to Digital OutputActual cooling status to be read on a DO. No:Funtion Disabled Yes:Function Enabled. If Evapartor is in cooling mode then DO is ON, otherwise DO is OFF. To assign DO, go to I/O configuration in Main menu and select an available DO.	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3045	RW	Yes	3, 4 & 16
T22	Min.Cool-ing OD	**Minimum Cooling Opening Degree limit** A limit can be defined to manage: - Text in HMI: "Cooling Status" to display "OFF" or "ON" - Cooling status DO, parameter "T09, Cool. status DO", when set to "Yes" If OD > ("T22,Min.Cooling OD") then "Cooling Status" will display ON Assigned DO related to "T09, Cool. status DO" is ON If OD = 0% then "Cooling Status" will display OFF Assigned DO related to "T09, Cool. status DO" is OFF *Unit: %*	0	20	5	0	Yes	Pass-word level 1,2,3	3	3437	RW	Yes	3, 4 & 16
T10	Pwm mod.period	**Modulating Thermostat (MTR) in Liquid Line. Flooded systems - period time** Expert setting - The value should only be changed by specially trained staff *Unit: sec*	30	900	300	0	Yes	Pass-word level 1,2,3	3	3374	RW	Yes	3, 4 & 16
T11	Pwm Max OD	**Modulating Thermostat (MTR) in Liquid Line. Flooded systems - Max OD** Maximum opening degree of the AKV or AKVA in the liquid line *Unit: %*	10	100	100	0	Yes	Pass-word level 1,2,3	3	3375	RW	Yes	3, 4 & 16
T12	Pwm Min OD	**Modulating Thermostat (MTR) in Liquid Line. Flooded systems - Min OD** Minimum opening degree of the AKV or AKVA in the liquid line *Unit: %*	0	100	0	0	Yes	Pass-word level 1,2,3	3	3376	RW	Yes	3, 4 & 16
T13	Pwm Kp	**Modulating Thermostat (MTR) in Liquid Line. Flooded systems - Amplification factor** Expert setting - The value should only be changed by specially trained staff	0.5	10.0	4.0	1	Yes	Pass-word level 1,2,3	3	3377	RW	Yes	3, 4 & 16
T14	Pwm Tn	**Modulating Thermostat (MTR) in Liquid Line. Flooded systems - Integration time** Expert setting - The value should only be changed by specially trained staff *Unit: sec*	60	1800	300	0	Yes	Pass-word level 1,2,3	3	3378	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
T15	Desynch. Pwm	**Desynchronization of Modulating Thermostat (MTR) in Liquid Line. Flooded systems** Pwm duty to avoid simultaneousness with other control	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3412	RW	Yes	3, 4 & 16
T17	Suc.Pres. SP To	**Suction Evaporator Pressure Setpoint in degrees** Setpoint coming from pressure converted in temperature depending from selected refrigerant *Unit: °C / °F*	-50.0	50.0	0	1	No	Pass-word level 1,2,3	2	3415	RW	Yes	3, 4 & 16
T18	WR Kp	**MTC (Media Temperature Control) in Wet Return line - Kp** Proportional factor	0.5	50.0	3.0	1	No	Pass-word level 1,2,3	3	3418	RW	Yes	3, 4 & 16
T19	WR Tn	**MTC (Media Temperature Control) in Wet Return line - Tn** Integration time *Unit: sec*	60	600	240	0	No	Pass-word level 1,2,3	3	3419	RW	Yes	3, 4 & 16
T20	WR Td	**MTC (Media Temperature Control) in Wet Return line - Td** Differential time *Unit: sec*	0	60	10	0	No	Pass-word level 1,2,3	3	3420	RW	Yes	3, 4 & 16
T21	Mod WR ctrl. Mode	**MTC (Media Temperature Control) in Wet Return line - control mode** Select between: 0: Normal 1: Min underswing 2: No underswing	0	2	2	0	Yes	Pass-word level 1,2,3	3	3421	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Air temperature control \ Air temp. Alarm

Table 10: Air temperature control \ Air temp. Alarm

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
B01 / B1B	Air temp. alarm	**Select which temperature sensor shall be connected to temperature alarms.** 0:None: No temperature alarms active 1:Seperate sensor: A separate sensor for the alarm function 2:Thermostat temp: The Thermostat temperature sensot is used for the alarm function	0	2	2=Ther-mostat temp.	0	Yes	Pass-word level 1,2,3	3	3046 / 3436	RW	Yes	3, 4 & 16
B02	High alarm limit	**High alarm limit** High alarm for the room temperature alarm function. Entered as absolute value Unit: ℃ / ℉	-70.0	50.0	6.0	1	No	Pass-word level 1,2,3	2	3047	RW	Yes	3, 4 & 16
B03	Low alarm limit	**Low alarm limit** Low alarm for the room temperature alarm function. Entered as absolute value. Unit: ℃ / ℉	-70.0	50.0	-30.0	1	No	Pass-word level 1,2,3	2	3048	RW	Yes	3, 4 & 16
B04	Alarm delay	**Alarm delay** Alarm delay time during normal control used for both high- and low temperature alarms Unit: min	0	240	120	0	No	Pass-word level 1,2,3	2	3049	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Air temperature control \ Product temperature alarm function

Table 11: Air temperature control \ Product temperature alarm function

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
B05	Product alarm func-tion	**Product temperature alarm** The air temperature is not always representative for the temperature of the products. A product sensor to measure the actual temperature in between the products. This sensor is used for monitoring purposes only including alarm handling. No: Function disabled Yes: Function enabled. Product alarms active. "Product temp." can be seen in Status Screen 1	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3050	RW	Yes	3, 4 & 16
B06	Prod. high alarm limit	**Product High alarm** High alarm limit for the product temperature alarm function. Entered as absolute value *Unit: ℃ / ℉*	-70.0	50.0	6.0	1	No	Pass-word level 1,2,3	2	3051	RW	Yes	3, 4 & 16
B07	Prod. low alarm limit	**Product Low alarm** Low alarm limit for the product temperature *Unit: ℃ / ℉*	-70.0	50.0	-30.0	1	No	Pass-word level 1,2,3	2	3052	RW	Yes	3, 4 & 16
B08	Prod. alarm delay	**Product Alarm delay** Alarm delay time used for both high and low product temperature alarm function *Unit: min*	0	240	120	0	No	Pass-word level 1,2,3	2	3053	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Defrost function \ Defrost method

Table 12: Defrost function \ Defrost method

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
D1A	Defrost method	**Select the defrost method** 0:No defrost: No defrost function 1:Hot gas: Defrost done by Hot gas If air defrost is (used in rooms with temperature higher than 0° C (32 °F) 2:Electrical, water or air defrost (air defrost in rooms with temperature higher than 0° C (32 °F))	0	1	1=Hot gas	0	Yes	Pass-word level 1,2,3	3	3244	RW	Yes	3, 4 & 16
D1B	HG Drain valve	**Select type of valves in defrost drain line** 0: Pressure (ICS+CVP): Pressure control valve during hot gas defrost. CVP pilot have ajustable pressure setting 1: Pressure (OFV): Pressure control valve during hot gas defrost. OFV have ajustable pressure setting 2: Liquid drain (ICFD): Liquid drain during defrost	0	2	1= Pres-sure (ICS + CVP)	0	Yes	Pass-word level 1,2,3	3	3245	RW	Yes	3, 4 & 16
D2A	Hot gas line valve	**Select type of valves in Hot gas defrost line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Solenoid (ICFE): ON/OFF Solenoid ICF 20 Valve station 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve. Occupy 1 AO	0	6	2=Soft (ICSH)	0	Yes	Pass-word level 1,2,3	3	3247	RW	Yes	3, 4 & 16
D2B	HG Drip tray DO	**Select possible DO hot gas valve for drip tray line** No: No Drip tray valve/function Yes: Drip tray valve and function active	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3255	RW	Yes	3, 4 & 16
D3A	Wet Return line val.	**Select type of valves in Wet return suction line** 0: No Valve 1: Soft (ICS+EVRST): Dual position individual solenoid valves. Occupy 2 DO 2: Soft (ICSH): Dual position solenoid valve. Occupy 2 DO 3: Soft (ICLX): 2-step gas powered solenoid valve. Occupy 1 DO 4: Solenoid (ICS):ON/OFF Solenoid ICS with EVM pilot 5: Solenoid (ICM):Motorized ICM, as slow opening/closing ON/OF valve. Occupy 1 DO 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve. Occupy 1 AO	0	6	3	0	X		3	3253	RW	Yes	3, 4 & 16
D20	WR ICM OD min	**Wet return suction line. Motorized ICM, Minimum Opening degree** *Unit: %*	0	D21	0	0	Yes	Pass-word level 1,2,3	3	3381	RW	Yes	3, 4 & 16
D21	WR ICM OD max	**Wet return suction line. Motorized ICM, Maximum Opening degree** *Unit: %*	D20	100	100	0	Yes	Pass-word level 1,2,3	3	3382	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
D3B	WR at Cool. stopped	**Wet return at cooling stopped Select the close/open of Wet return valve during cooling stopped.** Closed: Wet return valve closed during Cooling OBSERVE - assess risk of trapped liquid when Wet return valve is closed during Cooling stopped Open: Wet return valve open during Cooling	0= closed	1= Open	1=Open	0	Yes	Pass-word level 1,2,3	3	3323	RW	Yes	3, 4 & 16
D3D	WR at Cool.stop-ped	**Status of Wet Return valve when cooling is stopped** 0:Closed; Selected Valve in Wet Return line;closed 1: Open; Selected Valve in Wet Return line;open 2: user defined: Different options depending if ICM or CVE valve has been selected as valve in Wet Return line. See parameters D3E,CVEsafe OD at stop D3FSuc.Pres.SP T at stop D3G,ICMsafe OD at stop	0	2	1	0	Yes	Pass-word level 1,2,3	3	3447	RW	Yes	3, 4 & 16
D3E	CVEsafe OD at stop	**CVE OD when cooling is stopped** Enter OD % of the CVE valve in the Wet Return valve, when in cooling stopped *Unit: %*	23	90	90	0	Yes	Pass-word level 1,2,3	3	3440	RW	Yes	3, 4 & 16
D3F	Suc.Pres.SP T at stop	**Suction Pressure Setpoint in ˚C (˚F) when cooling is stopped** Suction pressure converted in saturation temperature with a motorized ICM valve in Wet Return line, controlling pressure, when cooling is Stopped *Unit: ℃ / ℉*	-90.0	60.0	-90.0	1	Yes	Pass-word level 1,2,3	3	3441	RW	Yes	3, 4 & 16
D3G	ICMsafe OD at stop	**ICM OD when cooling is stopped** Enter ICM OD % of the ICM valve in the Wet Return valve, when in cooling stopped *Unit: %*	0	100	100	0	Yes	Pass-word level 1,2,3	3	3458	RW	Yes	3, 4 & 16
D3H	WR valve AI feedback	**Wet Return Line feedback from ICAD on ICM valve** In IO configuration \ Analog inputs the Analog input type can be selected. 0-10 V;0-20 mA;4-20 mA;2-10 V No: ICAD not connected to EKE 400 Yes: ICAD connected to EKE 400	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3452	RW	Yes	3, 4 & 16
D4A	Drain sole-noid?	**Decide if drain solenoid in defrost drain line is installed** No Yes	0=No	1=Yes	1=Yes	0	Yes	Pass-word level 1,2,3	3	3252	RW	Yes	3, 4 & 16
D4B	Quick Drain?	**Decide if drain valve is installed to drain liquid quikly out before hot gas enter evaporator** No Yes	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3254	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Decimals	Locked by Main switch Yes/No	Read	Password level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persistent Yes/No	Modbus function
D05	Cool at HG defrost	**Cool at Hot Gas defrost** Typical when no PLC connected to coordinate defrost. See Appendix A If defrost start is coordinated locally by EKE 400,it is possible to configure if EKE 400 shall go into forced cooling, when another EKE 400 in the same group is defrosting. Each EKE 400 in a group will broadcast the signal "Defrost sequence status" over CAN bus No: Function disable Yes: Function enabled	0=No	1=Yes	0=No	0	Yes	Password level 1,2,3	3	3082	RW	Yes	3, 4 & 16
D06	Defrost allowed	**Defrost allowed** Typical with PLC connected via MODBUS, but defrost is handled by EKE 400. PLC to allow defrost to take place, typical only if Hot gas is available No: Defrost not allowed from PLC (no Hot gas available) Yes: Defrost allowed from PLC (Hot gas is available)	0=No	1=Yes	1=Yes	0	No	Password level 1,2,3	2	3083	RW	Yes	3, 4 & 16
D07	Defrost allowed via DI	**Defrost allowed via DI** Typical with PLC connected via DI, but defrost is handled by EKE 400. PLC to allow defrost to take place, typical only if Hot gas is available. No: Function disable Yes: Function enabled OBSERVE require that "D07,Defrost allowed"="Yes" To assign DI, go to I/O configuration in Main menu and select an available DI. Set this DI to "Defrost allowed via DI"	0=No	1=Yes	0=No	0	Yes	Password level 1,2,3	3	3084	RW	Yes	3, 4 & 16
D08	Def. seq. status on DO	**Def. seq. status on DO** Select if an DO shall be synchronized with defrost seq. status (ON/OFF). The DO is set ON at defrost start and is set OFF when the complete defrost sequence is completed. No: Disabled Yes: Enabled To assign DO, go to I/O configuration in Main menu and select an available DO. Set this DO to "Def. seq. status on DO" DO=OFF: Defrost completed DO=ON: Defrost is underway	0=No	1=Yes	0=No	0	Yes	Password level 1,2,3	3	3085	RW	Yes	3, 4 & 16
D09	Water valve?	**Decide if Water valve is used** This function adds control of a valve that enables water spray on the evaporator during hot gas defrosting. Helps to loosen ice on evaporator during defrost, by means of water (spay) No: Disabled Yes: Function enabled To assign DO, go to I/O configuration in Main menu and select an available DO. The water valve opens when the following two criteria are meet: The hot gas main valve is ON and the "D67, Water valve delay" limited has expired. When the Water valve is opened a timer starts defined in "D68,Water valve time". The Water valve closes when the timer reaches "D68,Water valve time" or when entering "D59, Drip off time". (See Figure 21: Defrost sequence).	0=No	1=Yes	0=No	0	Yes	Password level 1,2,3	3	3325	RW	Yes	3, 4 & 16

(1) Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Defrost function \ Defrost start methods

Table 13: Defrost function \ Defrost start methods

Label ID(1)	Parameter name	Description and selection options	Min.	Max	Factory Setting	Unit	Deci-mals	Locke by Main switcl Yes/N	Read	Pass-word level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus func-tion
D10	Man. def. start	**Manual defrost start** A manual defrost start can be done (Forced defrost) - Can also be used from a PLC connected via MODBUS OFF: No forced defrost ON: Forced manual defrost	0=OFF	1=ON	0=OFF		0	No	Pass-word level 1,2,3	2	3054	RW	No	3, 4 & 16
D11	Def. time interval	**Defrost start by time interval** Fail safe function if another configured defrost start, has failed. A defrost will be started when the interval counter (real time) exceeds the 'Defrost time interval' setting. The interval counter is start counting from zero when the defrost is started. The interval counter will be reset at every defrost start. The interval counter shall be in standby (not counting) at "Main switch is OFF". Can be seen in Status Screen 1. If "D11,Def. time interval" is 0 (zero) the function is disabled" *Unit: hours*	0	240	0	hour:	0	No	Pass-word level 1,2,3	2	3075	RW	Yes	3, 4 & 16
D12	Def. start acc. cool time	**Defrost start by accumulated cooling time** Can also be used as a fail safe function if another configured defrost start, has failed. A defrost will be started when the accumulated cooling time exceeds "D12,Def. start acc. cool time" setting. The accumulated cooling time will be reset at every defrost start. *Unit: hours*	0	240	0	hour:	0	No	Pass-word level 1,2,3	2	3076	RW	Yes	3, 4 & 16
D13	Time stag-gering	**Time staggered defrost** Defrost will only be staggered after: - After power cut. - Start according to "D11,Def. time interval" - This means Start defrost after ["D11,Def. time interval" + "D13,Time staggering"] - Start according to "D12,Def. start acc. cool time" - This means Start defrost after ["D12,Def. start acc. cool time" + "D13,Time staggering"] Successive defrosts will be started when the time interval Defrost time interval or accumulated cooling time has elapsed" *Unit: min*	0	240	0	min	0	No	Pass-word level 1,2,3	2	3077	RW	Yes	3, 4 & 16

Label ID[(1)]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Unit	Deci-mals	Locked by Main switch Yes/N	Read	Pass-word level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus func-tion
D14	Def. start by DI	**Defrost start by DI** Option to start defrost via DI. Typical external dignal from PLC or a push bottom. If function is enabled, a defrost is started when the DI changes from OFF to ON. Successive change of the DI during the defrost period are ignored. No: Function disable Yes: Function enabled	0=No	1=Yes	0=No		0	Yes	Pass-word level 1,2,3	3	3055	RW	Yes	3, 4 & 16
D15	Def. start schedule	**Defrost start schedule** Option to run defrost according to local time scedules in EKE 400. Three schcdules possible (weekdays, saturdays and sunday) with 6 defrost start time each. No: Function disable Yes: Function enabled	0=No	1=Yes	0=No		0	No	Pass-word level 1,2,3	3	3056	RW	Yes	3, 4 & 16
DA1	Def. 1 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3277	RW	Yes	3, 4 & 16
DA2	Def. 2 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3278	RW	Yes	3, 4 & 16
DA3	Def. 3 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3279	RW	Yes	3, 4 & 16
DA4	Def. 4 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3280	RW	Yes	3, 4 & 16
DA5	Def. 5 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3281	RW	Yes	3, 4 & 16
DA6	Def. 6 sch.MON-DAY	Defrost start time for MONDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3282	RW	Yes	3, 4 & 16
DX1	Copy MONDAY to:	**Copy MONDAY schedules** Copy MONDAY to other day or week days or all days: 0 = MONDAY 1 = TUESDAY 2 = WEDNESDAY 3 = THURSDAY 4 = FRIDAY 5 = SATURDAY 6 = SUNDAY 7 = week days 8 = all days	0	8	0=MON-DAY		0	No	Pass-word level 1,2,3	2	3324	RW	Yes	3, 4 & 16
DB1	Def. 1 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3283	RW	Yes	3, 4 & 16
DB2	Def. 2 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3284	RW	Yes	3, 4 & 16
DB3	Def. 3 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3285	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Unit	Deci-mals	Locke by Main switcl Yes/N	Read	Pass-word level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus func-tion
DB4	Def. 4 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3286	RW	Yes	3, 4 & 16
DB5	Def. 5 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3287	RW	Yes	3, 4 & 16
DB6	Def. 6 sch.TUES-DAY	Defrost start time for TUESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3288	RW	Yes	3, 4 & 16
DC1	Def. 1 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3289	RW	Yes	3, 4 & 16
DC2	Def. 2 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3290	RW	Yes	3, 4 & 16
DC3	Def. 3 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3291	RW	Yes	3, 4 & 16
DC4	Def. 4 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3292	RW	Yes	3, 4 & 16
DC5	Def. 5 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3293	RW	Yes	3, 4 & 16
DC6	Def. 6 sch.WED-NESDAY	Defrost start time for WEDNESDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3294	RW	Yes	3, 4 & 16
DD1	Def. 1 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3295	RW	Yes	3, 4 & 16
DD2	Def. 2 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3296	RW	Yes	3, 4 & 16
DD3	Def. 3 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3297	RW	Yes	3, 4 & 16
DD4	Def. 4 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3298	RW	Yes	3, 4 & 16
DD5	Def. 5 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3299	RW	Yes	3, 4 & 16
DD6	Def. 6 sch. THURSDAY	Defrost start time for THURSDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3300	RW	Yes	3, 4 & 16
DE1	Def. 1 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3301	RW	Yes	3, 4 & 16
DE2	Def. 2 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3302	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Unit	Deci-mals	Locked by Main switch Yes/N	Read	Pass-word level to change/ write	Mod-bus ad-dress	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus func-tion
DE3	Def. 3 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3303	RW	Yes	3, 4 & 16
DE4	Def. 4 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3304	RW	Yes	3, 4 & 16
DE5	Def. 5 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3305	RW	Yes	3, 4 & 16
DE6	Def. 6 sch.FRIDAY	Defrost start time for FRIDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3306	RW	Yes	3, 4 & 16
DF1	Def. 1 sch.SATUR-DAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3307	RW	Yes	3, 4 & 16
DF2	Def. 2 sch.SATUR-DAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3308	RW	Yes	3, 4 & 16
DF3	Def. 3 sch. SATURDAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3309	RW	Yes	3, 4 & 16
DF4	Def. 4 sch. SATURDAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3310	RW	Yes	3, 4 & 16
DF5	Def. 5 sch. SATURDAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3311	RW	Yes	3, 4 & 16
DF6	Def. 6 sch. SATURDAY	Defrost start time for SATURDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3312	RW	Yes	3, 4 & 16
DG1	Def. 1 sch. SUNDAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3313	RW	Yes	3, 4 & 16
DG2	Def. 2 sch.SUN-DAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3314	RW	Yes	3, 4 & 16
DG3	Def. 3 sch.SUN-DAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3315	RW	Yes	3, 4 & 16
DG4	Def. 4 sch.SUN-DAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3316	RW	Yes	3, 4 & 16
DG5	Def. 5 sch.SUN-DAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3317	RW	Yes	3, 4 & 16
DG6	Def. 6 sch.SUN-DAY	Defrost start time for SUNDAY	0= 00:00	1439= 23:59	0=00:00		0	No	Pass-word level 1,2,3	2	3318	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Defrost function \ Defrost stop methods

Table 14: Defrost function \ Defrost stop methods

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
D40	Defrost stop meth-od	**Defrost stop method** Select method for stop of defrost 1:Stop on time: When the time delay "D58,Max defrost time" expires, the defrost is terminated 2:Stop on temp: When the defrost sensor temperature becomes greater than the set point "D43,Def. stop temp. limit", then the defrost is terminated. If the defrost time exceed "D58,Max defrost time", then the alarm 'Max defrost time' is send and the defrost is terminated. In case of sensor error, and the time 'Max defrost time' expires, the alarm 'Max defrost time' is send and the defrost is terminated. The alarm will automatically be reset after 5 minutes. To assign defrost sensor temperature, go to I/O configuration in Main menu and select an available AI.	1	2	1=Stop on time	0	Yes	Pass-word level 1,2,3	3	3078	RW	Yes	3, 4 & 16
D41	Man. de-frost stop	**Manual defrost stop** Option to, local on EKE 400, to stop defrost. Can also be used from a PLC connected via MODBUS No: Function disable Yes: Function enabled - Observe. All states (See Figure 21: Defrost sequence) before and after Defrost sequence state: "Defrost state" will be still be executed ("Defrost state" will be ignored/ surpressed). When defrost is completed, "D41, Man. defrost stop" will automatically be set back to "No".	0=No	1=Yes	0=No	0	No	Pass-word level 1,2,3	2	3079	RW	No	3, 4 & 16
D42	Defrost stop via DI	**Defrost stop via DI** Forced stop defrost via external equipment (e.g. PLC) to EKE 400, via DI No: Function disable Yes: Function enabled- Observe. All states (See Figure 21: Defrost sequence) before and after Defrost sequence state: "Defrost state" will be still be executed ("Defrost state" will be ignored/ surpressed) To assign DI, go to I/O configuration in Main menu and select an available DI"	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3080	RW	Yes	3, 4 & 16
D43	Def. stop temp. limit	**Defrost stop temperature limit** See "D40, Defrost stop method" *Unit: ℃ / ℉*	0	25	8	1	No	Pass-word level 1,2,3	2	3081	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Defrost function \ Defrost sequence

Table 15: Defrost function \ Defrost sequence

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus funcion
D50	Pump down delay	**Pump down delay** Draining the evaporator before defrosting. Always active The pump down state is used to empty the evaporator for liquid See Figure 21: Defrost sequence *Unit: min*	1	30	10	0	No	Pass-word level 1,2,3	2	3086	RW	Yes	3, 4 & 16
D51	HG open delay	**Hot Gas open delay** Time delay in minutes before opening the hot gas valve (delay for valve in the wet return line to close) See Figure 21: Defrost sequence *Unit: min*	1	10	5	0	No	Pass-word level 1,2,3	2	3087	RW	Yes	3, 4 & 16
D5A	Drip tray pre-heat	**Drip tray pre-heat** Pre-heating time for hot gas to drip tray See Figure 21: Defrost sequence *Unit: min*	0	20	5	0	No	Pass-word level 1,2,3	2	3256	RW	Yes	3, 4 & 16
D5B	Drip tray delay OFF	**Drip tray delay OFF** Continue drip tray heating some defined time See Figure 21: Defrost sequence *Unit: min*	0	120	30	0	No	Pass-word level 1,2,3	2	3257	RW	Yes	3, 4 & 16
D53	HG soft time	**Hot gas soft time** Time between step 1 and step 2 for opening the hot gas valve (2 DO used) See Figure 21: Defrost sequence *Unit: min*	1	30	3	0	No	Pass-word level 1,2,3	2	3098	RW	Yes	3, 4 & 16
D54	HG time step 1	**Hot Gas time step 1** ICM Motorvalve: Step 1 time controlled opening to "D55, HG OD step 1" See Figure 21: Defrost sequence *Unit: min*	0	30	3	0	No	Pass-word level 1,2,3	2	3099	RW	Yes	3, 4 & 16
D55	HG OD step 1	**Hot Gas valve Opening Degree step 1** ICM Motorvalve: Valve opening from 0% to "D55, HG OD step 1" inside "D54,HG time step 1" time. See Figure 21: Defrost sequence *Unit: %*	0	100	20	0	No	Pass-word level 1,2,3	2	3100	RW	Yes	3, 4 & 16
D56	HG time step 2	**Hot Gas time step 2** ICM Motorvalve: Controlled opening in step 2 See Figure 21: Defrost sequence *Unit: min*	1	30	2	0	No	Pass-word level 1,2,3	2	3101	RW	Yes	3, 4 & 16
D57	Quick drain time	**Quick drain time** Require that Quick Drain is selected. (D4B,Quick Drain?=Yes) Enter how long time the Quick Drain valve stays open. Quick Drain valve will start opening together with Hot gas valve. See Figure 21: Defrost sequence *Unit: sec*	1	300	30	0	No	Pass-word level 1,2,3	2	3102	RW	Yes	3, 4 & 16
D58	Max defrost time	**Max defrost time** Max. allowed defrost duration in minutes *Unit: min*	1	120	30	0	No	Pass-word level 1,2,3	2	3089	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
D5C	HG close delay	**Hot Gas close delay** Require a soft opening valve in the Hot Gas Line (D2A,Hot gas line valve=Soft (ICS+EVRST) or Soft (ICSH) or Slow (ICM)). Delay before closing the selected valves in the Hot gas line. See Figure 21: Defrost sequence *Unit: sec*	0	120	15	0	No	Pass-word level 1,2,3	2	3258	RW	Yes	3, 4 & 16
D5D	Drain close delay	**Drain close delay** Require that Drain Valve is selected (D4A, Drain solenoid?=Yes). Delay before the Drain valve is closed See Figure 21: Defrost sequence *Unit: min*	0	10	2	0	No	Pass-word level 1,2,3	2	3259	RW	Yes	3, 4 & 16
D59	Drip off time	**Drip off time** Allow water on the evaporator to drip off. See Figure 21: Defrost sequence *Unit: min*	1	15	5	0	No	Pass-word level 1,2,3	2	3090	RW	Yes	3, 4 & 16
D72	WR valve AI feedback	**Drain and Quick Drain equalizing time after Drip Off** If time is set to 0 (zero) , the Drain Equalizing state is not in use and quick drain valve will stay closed See Figure 21: Defrost sequence *Unit: sec*	0	360	30	0	Yes	Pass-word level 1,2,3	2	3464	RW	Yes	3, 4 & 16
D61	WR soft time	**Wet return soft time** Time between step 1 and step 2 for opening the wet return valve ("Soft (ICS +EVRST)" or "Soft (ICSH). See Figure 21: Defrost sequence *Unit: min*	1	30	2	0	No	Pass-word level 1,2,3	2	3094	RW	Yes	3, 4 & 16
D6A	WR main time	**Wet return main time** After defrost and wet return valve has opened (main), enter delay before valve in liquid line to open. See Figure 21: Defrost sequence *Unit: min*	1	30	2	0	No	Pass-word level 1,2,3	2	3260	RW	Yes	3, 4 & 16
D62	WR time step 1	**Wet return time step 1** ICM Motorvalve: Step 1 controlled opening to "D63,WR OD step 1" See Figure 21: Defrost sequence *Unit: min*	0	30	3	0	No	Pass-word level 1,2,3	2	3095	RW	Yes	3, 4 & 16
D63	WR OD step 1	**Wet return Opening Degree step 1** ICM Motorvalve: Valve opening from 0% to "D63,WR OD step 1" inside "D62,WR time step 1" time See Figure 21: Defrost sequence *Unit: %*	0	100	20	0	No	Pass-word level 1,2,3	2	3096	RW	Yes	3, 4 & 16
D64	WR time step 2	**Wet return time step 2** Wet return ICM motorvalve opening step 2 time. See Figure 21: Defrost sequence *Unit: min*	1	30	2	0	No	Pass-word level 1,2,3	2	3097	RW	Yes	3, 4 & 16
D70	Time avg CVE OD	**Time over to calcute the average value of CVE OD%** During the cooling, an average OD of CVE is calculated continuously. The time window of the average is defined by D70 *Unit: min*	0	120	30	0	Yes	Pass-word level 1,2,3	2	3438	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
D71	Time re-store CVE OD	**Time to maintain the CVE OD average value after defrost** When entering "Fan delay state", CVE keeps operating at the average OD for a period of time defined by D71 before the regulation starts *Unit: min*	0	120	10	0	Yes	Pass-word level 1,2,3	2	3439	RW	Yes	3, 4 & 16
D65	Fan start delay	**Fan start delay** Delay before start of fans. Liquid Line valve is ON, in this state. See Figure 21: Defrost sequence *Unit: min*	0	30	2	0	No	Pass-word level 1,2,3	2	3092	RW	Yes	3, 4 & 16
D66	Fan ctrl. at defrost	**Fan control at defrost** Define if fans shall run or be stopped during the defrost sequence. No: Fans are stopped Yes: Fans are running See Figure 21: Defrost sequence	0=No	1=Yes	0=No	0	No	Pass-word level 1,2,3	3	3093	RW	Yes	3, 4 & 16
D67	Water valve delay	**Delay before start of Water valve** See "D09, Water valve?" Description *Unit: min*	0	240	15	0	No	Pass-word level 1,2,3	2	3334	RW	Yes	3, 4 & 16
D68	Water valve time	**Time on of Water valve** See "D09, Water valve?" Description *Unit: min*	1	120	15	0	No	Pass-word level 1,2,3	2	3335	RW	Yes	3, 4 & 16
D69	WR Pr. Equalising	**WR Pressure Equalising time** *Unit: min*	1	10	5	0	X	Pass-word level 1,2,3	2	3414	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Fan control

Table 16: Fan control

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write		Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
F01	Fan control mode	**Fan control mode** 1: ON-OFF control: (1 DO) The fans are Off when cooling is stopped, and fans are On when cooling is ON 2: ON Control: Fans are ON, also when cooling is stopped. 3: Two step control: (2 DO): The two DO are controlled as below: Cooling Thermostat=ON DO1: ON DO2: OFF Cooling Thermostat=OFF DO1: ON DO2: ON 8: On-Off ctrl cycling. During cooling OFF, Fan switches between ON and OF, defined by parameter F06,Cycling OFF time and F07,Cycling ON time. Used when air circulation is required during OFF periods of the thermostat. In normal cooling operation the fan is ON and should not follow the thermostat. 4: 0-10 V EC fan ctrl: (1 AO), Modulating control via AO See "F02,Fan speed high" and "F03,Fan speed low" 5: 0-10 V EC fan ctrl: (1 AO, 1 DO), Modulating control via AO and DO Same as "F01, Fan control mode =4 plus the DO should be ON when AO has to be larger than 0% and OFF whenever AO is zero (0%) 6: 0-10 VFD variable (1AO): See Figure 23: VFD speed The VFD speed control could follow proportional band, linked to four parameters F03, Fan speed low F02, Fan speed high F04, Offset speed low F05, Offset speed high 7: 0-10 VFD var.+DO (1AO + 1DO). Same (6:0-10 VFD variable (1AO)), but with an added DO assignment.The DO should be ON when AO > 0 and OFF whenever AO is 0 (zero) 0: No control: No control of fans	0	8	1=On-Off con-trol	0	Yes	Pass-word level 1,2,3	3	3103	RW	Yes	3, 4 & 16
F02	Fan speed high	**Fan speed high** Setting for Fan control via AO - High speed Enter Fan speed high in percent in Cooling mode. 100 % equals max. Speed / Maximum AO output of 10 V *Unit:* %	0	100	100	0	No	Pass-word level 1,2,3	2	3104	RW	Yes	3, 4 & 16
F03	Fan speed low	**Fan speed low** Setting for Fan control via AO - High speed Enter Fan speed low in percent when not in Cooling mode. 100 % equals max. Speed / Maximum AO output of 10 V *Unit:* %	0	100	50	0	No	Pass-word level 1,2,3	2	3105	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
F04	Offset speed low	**Offset speed low** Offset to roomtemperature setpoint at low speed. See F01, Fan control mode description *Unit: K*	-20.0	20.0	0.0	1	No	Pass-word level 1,2,3	3	3459	RW	Yes	3, 4 & 16
F05	Offset speed high	**Offset speed high** Offset to roomtemperature setpoint at high speed. See F01, Fan control mode description *Unit: K*	-20.0	20.0	0.0	1	No	Pass-word level 1,2,3	3	3460	RW	Yes	3, 4 & 16
F06	Cycling OFF time	**Cycling OFF time** During cooling OFF, Fan switches between ON and OFF, defined by parameters: F06, Cycling OFF time F07, Cycling ON time *Unit: min*	1	120	5	0	No	Pass-word level 1,2,3	3	3461	RW	Yes	3, 4 & 16
F07	Cycling ON time	**Cycling ON time** During cooling OFF, Fan switches between ON and OFF, defined by parameters: F06, Cycling OFF time F07, Cycling ON time *Unit: min*	1	120	5	0	No	Pass-word level 1,2,3	3	3462	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Reheat

Table 17: Reheat

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
RH0	Reheat ena-ble?	**Enable Reheat function** See Figure 24: Reheat function Reheat function can manage to control humidity in room. The evaporator will continue to dehumidify the air and the re-heat coil will heat the air to keep the room from getting too cold while trying to reduce humidity No: Disable Reheat Function Yes: Enable Reheat Function. This means that 1 DO and 2 AI is assigned. Go to In IO configuration \ Analog and Digital Output inputs to assign: DO:Assign a solenoid valve.Select "Reheat Sol" to an available DO AI: Assign a 4-20 mA Humidity sensor Select "Humidity sens." to an available AI	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3465	RW	Yes	3, 4 & 16
RH1	Setpoint RH %	**Setpoint Humidity** If RH0, Reheat enable?=Yes, then enter the Humidity Setpoint *Unit: %*	0.0	100.0	50.0	1	Yes	Pass-word level 1,2,3	3	3466	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Miscellaneous

Table 18: Miscellaneous

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
P01	Display unit	**Display unit** 0:MET: Metric units - Celsius (°C) and Kelvin (°K) 1:IMP: Imperial units - Fahrenheit (°F) and Rankine (°R)	0	1	0=MET	0	No	Pass-word level 1,2,3	2	3115	RW	Yes	3, 4 & 16
P02	Alarm out-put	**Alarm output** An alarm relay output can be configured, which will be activated in the event of an alarm. Select the alarm priority that will activate the relay. See Alarm priorities in Main Menu 0: No relay 1: Critical alarms: - To assign DO, go to I/O configuration in Main menu and select an available DO 2: Severe alarms - To assign DO, go to I/O configuration in Main menu and select an available DO 3: All alarms - To assign DO, go to I/O configuration in Main menu and select an available DO	0	3	0=No re-lay	0	Yes	Pass-word level 1,2,3	3	3116	RW	Yes	3, 4 & 16
cAB	Buzzer Manage-ment	**Buzzer Management** Select whic group af alarms that will activate the buzzer. 0: No buzzer 1: Critical alarms 2: Severe alarms 3: All alarms	0	3	0=No buzzer	0	Yes	Pass-word level 1,2,3	3	3274	RW	Yes	3, 4 & 16
P03	Main switch via DI	**Mainswitch via DI** Release EKE 400 for operation or force EKE 400 out of operation via external equipment (e.g. PLC), via DI OFF: EKE 400 is forced out of operation. Observe if "M01,Main switch" is ON, this parameter will also when OFF, force EKE 400 out of operation ON: EKE 400 released for operation. Observe if "M01,Main switch" is ON, this parameter must also be ON, to release EKE 400 for operation	0=No	1=Yes	0=No	0	Yes	Pass-word level 1,2,3	3	3117	RW	Yes	3, 4 & 16
P10	Ext ref. con-fig.	**External reference configuration** Select the signal used to change the thermostat- or Media temp. reference. 0: Not used 1: Displace by current: - define the AI input range via the following settings: • "P13,Ref. current high": 4 to 20 mA, default = 20 • "P14,Ref. current low": 0 to 20 mA, default = 4 To assign AO, go to I/O configuration in Main menu and select an available AO. 2: Displace by voltage: - define the AI input range via the following settings: • "P15,Ref. voltage high": 0 to 10 Volt, default = 10 • "P16, Ref. voltage low": 0 to 10 Volt, default = 0 To assign AO, go to I/O configuration in Main menu and select an available AO. 3: Displace by modbus 4: Displace by DI	0	4	0=Not used	0	Yes	Pass-word level 1,2,3	3	3118	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
P11	Ref. offset max	**Reference offset maximum** Scaling of range for temperature displacement - Maximum value See "P10, Ext ref. config." Unit: °C / °F	0.0	50.0	0.0	1	No	Pass-word level 1,2,3	3	3119	RW	Yes	3, 4 & 16
P12	Ref. offset min	**Reference offset minimum** Scaling of range for temperature displacement - Minimum value See "P10,Ext ref. config." Unit: °C / °F	-70.0	0.0	0.0	1	No	Pass-word level 1,2,3	3	3120	RW	Yes	3, 4 & 16
P13	Ref. current high	**Reference current high** Scaling of range for AI current - high value See "P10, Ext ref. config." Unit: mA	P14	20.0	20.0	1	No	Pass-word level 1,2,3	3	3121	RW	Yes	3, 4 & 16
P14	Ref. current low	**Reference current low** Scaling of range for AI current - low value See "P10,Ext ref. config." Unit: mA	0.0	P13	4.0	1	No	Pass-word level 1,2,3	3	3122	RW	Yes	3, 4 & 16
P15	Ref. voltage high	**Reference voltage high** Scaling of range for AI voltage - high value See "P10,Ext ref. config." Unit: V	P16	10.0	10.0	1	No	Pass-word level 1,2,3	3	3123	RW	Yes	3, 4 & 16
P16	Ref. voltage low	**Reference voltage low** Scaling of range for AI voltage - low value See "P10,Ext ref. config." Unit: V	0.0	P15	0.0	1	No	Pass-word level 1,2,3	3	3124	RW	Yes	3, 4 & 16
P17	Lowpass bandwidth	**Lowpass bandwidth** The analog input signal selected in "P10,Ext ref. config." can be filtered. Contact Danfoss for further information 0: None 1: 4 Hz 2: 2 Hz 3: 1 Hz 4: 0.5 Hz 5: 0.2 Hz Unit: Hz	0.0	5.0	5=0.2	0	No	Pass-word level 1,2,3	3	3125	RW	Yes	3, 4 & 16
P18	Ref. offset by modbus	**Reference offset by MODBUS** Offset value via MODBUS (e.g. PLC) added to "T04, Ther. setpoint" Unit: °C / °F	-70.0	50.0	0.0	1	No	Pass-word level 1,2,3	3	3126	RW	Yes	3, 4 & 16
P19	Ref. offset by DI	**Reference OFFset by DI** An offset can be added to the T04, Thermostat set point temperature if P10, Ext ref. config.=Displace by DI Unit:K	-70.0	50.0	0.0	1	No	Pass-word level 1,2,3	3	3469	RW	Yes	3, 4 & 16
P25	Gas Conc.tra. AI?	**Gas Concentration Analog Input**	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3326	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Miscellaneous (P22,P21,P2A,P23,P24 below all related to Emergency cooling sensor error)

Table 19: Emergency cooling sensor error

Label ID[(1)]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec- im- als	Locked by Main switch Yes/No	Read	Pass- word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis- tent Yes/No	Modbus function
P20	Ther. sensor error	**Thermostat sensor error** If no thermostat sensor is available because of sensor faults, then emergency cooling takes over to maintain a reasonable level of cooling Select action at emergency cooling mode 0: Stop cooling 1: Fixed OD This means that the Evaporator will run in a ON/OFF cycle defined by a period of 1 hour and the setting of parameter "P22, Fixed OD emer. cool" E.g. "P22, Fixed OD emer. cool" = 40% Evaporator ON: 40% x 60 min=24 min Evaporator OFF: (100%-40%(x 60 min=36 min 2: Use average values	0	2	2=Use average values	0	Yes	Pass- word level 1,2,3	3	3127	RW	Yes	3, 4 & 16
P22	Fixed OD emer. cool	**Fixed valve Opening Degree emergency cooling** Fixed valve OD at emergency cooling of the Liquid line valve See "P20,Ther. sensor error" *Unit: %*	0	100	0	0	Yes	Pass- word level 1,2,3	3	3129	RW	Yes	3, 4 & 16
P21	SH sensor error	**Select how to operate emergency cooling** 0: Stop cooling 1: Fixed OD 2: Use average values	0	2	2	0	Yes	Pass- word level 1,2,3	3	3128	RW	Yes	3, 4 & 16
P23	Suct. ctrl at sensor error	**Select how to operate emergency cooling** 0:Stop cooling 1: Fixed value 2: Valve fully open	0	2	2	0	Yes	Pass- word level 1,2,3	3	3130	RW	Yes	3, 4 & 16
P2A / P24	Fix. value emer. Cool.	**Fixed OD value at emergency cooling** When P21, SH sensor error = Fixed OD, then a fixed OD for the liquid line valve can be entered Unit: %	0	100	0	0	Yes	Pass- word level 1,2,3	3	3404 / 3131	RW	Yes	3, 4 & 16
P26	Ext ref. T0 config.	**External displacement of Pressure setpoint in Wet Return control** An offset can be added to the setpoint T17, Suc.Pres. SP To (in degrees) 0: Not used; 1: Displace by current: See scaling in P29,Ref. current T0 high and P30, Ref. current T0 low 2: Displace by voltage: See scaling in P31,Ref. voltage T0 high and P32, Ref. voltage T0 low 3: Displace by modbus: See P33, Ref. offset T0 by modbus 4: Displace by DI: See P34,Ref. offset T0 by DI	0	4	0	0	Yes	Pass- word level 1,2,3	3	3486	RW	Yes	3, 4 & 16
P27	Ref. offset T0 max	**Temperature offset range - max value** Scaling of range, max value, proportional to Analog Input (mA or Voltage) *Unit: K*	0.0	50.0	0.0	1	No	Pass- word level 1,2,3	3	3487	RW	Yes	3, 4 & 16
P28	Ref. offset T0 min	**Temperature offset range - min value** Scaling of range, min value, proportional to Analog Input (mA or Voltage) *Unit: K*	-70.0	0.0	0.0	1	No	Pass- word level 1,2,3	3	3488	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
P29	Ref. current T0 high	**AI signal range - high mA value** Scaling of mA range, high value *Unit: mA*	0.0	20.0	20.0	1	No	Pass-word level 1,2,3	3	3489	RW	Yes	3, 4 & 16
P30	Ref. current T0 low	**AI signal range - low mA value** Scaling of mA range, low value *Unit: mA*	0.0	20.0	4.0	1	No	Pass-word level 1,2,3	3	3490	RW	Yes	3, 4 & 16
P31	Ref. voltage T0 high	**AI signal range - high voltage value** Scaling of voltage range, high value *Unit: V*	0.0	10.0	10.0	1	No	Pass-word level 1,2,3	3	3491	RW	Yes	3, 4 & 16
P32	Ref. voltage T0 low	**AI signal range - low voltage value** Scaling of voltage range, low value *Unit: V*	0.0	10.0	0.0	1	No	Pass-word level 1,2,3	3	3492	RW	Yes	3, 4 & 16
P33	Ref. offset T0 by mod-bus	**Offset value send via network** Enter value via MODBUS *Unit: K*	-70.0	50.0	0.0	1	No	Pass-word level 1,2,3	3	3493	RW	Yes	3, 4 & 16
P34	Ref. offset T0 by DI	**Reference Offset by DI** If P26, Ext ref. T0 config.=Displace by DI, then if the assigned DI: OFF: No offset added ON: Value entered here will be added T17, Suc.Pres. SP To (in degrees) *Unit: K*	-70.0	50.0	0.0	1	No	Pass-word level 1,2,3	3	3494	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

System \ Display

Table 20: System \ Display

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
G01	Language	0: English; 5: French;3:Italian; 4:German; 16: Dutch; 17: Japan; 13: Portoguese; 6: Spanish; 9:Russian; 14: Chinese; 18: Kore-an	0	13	0=Eng-lish	0	No	Pass-word level 1,2,3	2	3106	RW	Yes	3, 4 & 16
G02	Time for-mat	**Time format** 0:24-hour format 1:12-hour format	0	1	0=24-hour for-mat	0	No	Pass-word level 1,2,3	2	3107	RW	Yes	3, 4 & 16
G03	Screen sav-er time	**Screen saver time** If no push bottoms have been activated for the entered period, the backlight in the display will be weaker. Display backlight will revoked upon activation of any of the push bottoms Unit: min	1	60	2	0	No	Pass-word level 1,2,3	2	3189	RW	Yes	3, 4 & 16
G04	User logout time	**User logout time** If no push bottoms have been activated for the entered period, a logout will be carried out to Password level 0. Level 0 will only allow to see the screens: "Status screen 1", "Active alarms", "Alarm Reset" and "Controller info"A forced logout to Password level 0 can be made from screen: "Status screen 1" - Push the "Escape" button for 3 seconds Unit: min	1	60	2	0	No	Pass-word level 1,2,3	2	3191	RW	Yes	3, 4 & 16
G05	Display contrast	**Display contrast**	0	100	30	0	No	Pass-word level 1,2,3	2	3190	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET)..

System \ Password

Table 21: System \ Password

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
G07	Password level 1	**Password level 1** Enter password for level 1 acess. Level 1 will give acess to see all parameters and sub menues, but no settings can be changed. See Column "Read" and "Password level to change/write"	1	999	100	0	No	Pass-word level 1,2,3	1	3108	RW	Yes	3, 4 & 16
G08	Password level 2	**Password level 2** Enter password for level 2 acess. Level 2 will give acess to see all parameters and sub menues. Some settings can changed. See Column "Read" and "Password level to change/write"	1	999	200	0	No	Pass-word level 2,3	2	3109	RW	Yes	3, 4 & 16
G09	Password level 3	**Password level 3** Enter password for level 3 acess. Level 3 will give acess to see all parameters and sub menues. Alle settings can changed. See Column "Read" and "Password level to change/write"	1	999	300	0	No	Pass-word level 3	3	3110	RW	Yes	3, 4 & 16
G15	For Danfoss only	**For Danfoss only**											

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

System \ Real time clock

Table 22: System \ Real time clock

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
G10	Real time clock	**Real time clock** Enter date (year, month and day) and time (hour and minute)					No	Pass-word level 1,2,3	2	1807 (to read) 1809 (to set)	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

System \ Network

Table 23: System \ Network

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
G11	Modbus ad-dress	**Modbus address** Set the address of the controller here if it is connected to a system device via data communication.	1	125	1	0	Yes	Pass-word level 1,2,3	3	3111	RW	Yes	3, 4 & 16
G12	Baudrate	**Baudrate** The system unit usually communicates with 38.400. 0:0 12:1200 24:2400 48:4800 96:9600 144:14400 192:19200 288:28800 384:38400	0	384	384=38400	0	Yes	Pass-word level 1,2,3	3	3112	RW	Yes	3, 4 & 16
G13	Serial mode	**Serial mode** Serial modbus mode. 8N1, 8E1 (8 bit, Even parity), 8N2.	8N1	8N2	8E1	0	Yes	Pass-word level 1,2,3	3	3113	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

System \ Reset to factory

Table 24: System \ Reset to factory

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
G14	Reset to factory	**Reset to factory** No: Not active Yes: All parameters will be returned to factory default settings, and the alarm list will be cleared. The parameter will automatically be set back to 'No' when factory reset has finished (after a few seconds). OBSERVE below mention parameters will be left unchanged: "G01, Language" "G10, Real time clock" "G11, Modbus address" "G12, Baudrate" "G13,Serial mode"	0=No	1=Yes	0=No		Yes	Pass-word level 3	3	3114	RW	Yes	3, 4 & 16

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Control status / read-outs Control Status

Table 25: Control status / read-outs Control Status

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
See . OBSERVE some readouts are only visible under specific conditions													
S01	Control state	Read out of the actual state EKE will pro-cees during cooling and defrost. See sheet "0-Tables" Table 15: Defrost function \ Defrost sequence in this docu-ment				0				3270	RO	No	3
S02	Cooling sta-tus	Status of EKE 400 in status cooling. OFF: No request for cooling. ON:Request for cooling. Can be used via MODBUS (e.g. PLC)				0				3165	RO	No	3
S03	Ther. temp.	Temperature used for the thermostat function. Unit: ℃ / ℉	-200.0	200.0	0.0	1				3166	RO	No	3
S04	Night status	"Only visible if "T01,Ther. mode" differ (≠) from "None" and "T06,Day/night control"="Yes" Status of day/night operation. On: Night operation				0				3167	RO	No	3
S05	Cut in limit	"Only visible if "T01,Ther. mode" is "Individual ON/OFF" or "Common ON/OFF" Thermostat cut in limit adjusted with night offset Unit: ℃ / ℉				1				3168	RO	No	3
S06	Cut out lim-it	"Only visible if "T01,Ther. mode" is "Individual ON/OFF" or "Common ON/OFF" Thermostat cut out limit adjusted with night offset Unit: ℃ / ℉				1				3169	RO	No	3
S07	Alarm air temp.	"Only visible if "B01,Air temp. alarm" differ (≠) from "None" Room temperature used for the alarm function Unit: ℃ / ℉				1				3163	RO	No	3
S08	Product temp.	"Only visible if "B05,Product alarm function" = "Yes" Measured product sensor temperature Unit: ℃ / ℉				1				3170	RO	No	3
S1A	Control State Trans-lated	**Control State Translated: Read-out of regulation condition / control state** 1: Main switch is OFF; 2: Manual control; 3:Pump down; 4: HG open delay; 5: HG Drip tray; 6: HG soft opening; 7: Defrosting; 8: HG close delay; 9: Drain close delay; 10: Drip off time; 11: WR opening state; 12: Fan start delay; 13: Not used; 14: Forced closing; 15: Forced cooling; 16: Emergency control; 17: Modulating WR. control; 18: MTR control; 19: Cooling; 20: Cooling stopped; 21: Refrig. not selected; 22: Power up state; 23: Critical Alarm; 24: PWM modulation **Not visible from HMI. Can be read via MODBUS**			1	0				3270	RO	No	
S2A	Merge Main Switch	**Status of Mainswitch parameters** "M01,Main switch" "M02,Ext. Main switch" Only if state of both "M01,Main switch" **AND** M02,Ext. Main switch" is ON then "S2A, Merge Main Switch" is 1, else 0. **Not visible from HMI. Can be read via MODBUS**	0	1		0				3271	RO	No	

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-imals	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
S09	Defrosting time	The duration of the last executed defrost is shown *Unit: min*				0				3171	RO	No	3
S10	Def. sensor temp.	"Only visible if "D40,Defrost stop method"="Stop on time" Defrost sensor temperature *Unit: ℃ / ℉*				1				3172	RO	No	3
S11	Defrost state time	Actual active time delay shown in actual state *Unit: min*				0				3173	RO	No	3
S12	Act. state time	Actual remaining time left of "S11,Defrost state time *Unit: min*				0				3174	RO	No	3
S16	Evap. press Pe	Actual evaporating pressure Pe *Unit: Bar / psi*			0.0	1				3175	RO	No	
S17	Evap. temp. Te	Actual evaporating temperature Te converted from pressure *Unit: ℃ / ℉*			0.0	1				3179	RO	No	
S18	S2 suction pipe	The gas temperature measured at evaporator outlet. *Unit: ℃ / ℉*			0.0	1				3180	RO	No	3
S19	S3 air inlet temp	Actual air inlet temperature *Unit: ℃ / ℉*			0.0	1				3181	RO	No	3
S20	Actual OD % for LL	Actual opening degree of Liquid valve in DX and PWM *Unit: %*				1				3182	RO	No	
S21	Superheat	Actual superheat (Gas temp. out - Evap.temp Te) *Unit: ℃ / ℉*			0.0	1				3183	RO	No	3
S22	SH refer-ence	Reference used for the superheat control *Unit: ℃ / ℉*			10.0	1				3184	RO	No	3
S23	Status Buz-zer	Status buzzer								3275	RO	No	3
S24	Hours from Defrost	Time in hours since last defrost *Unit: hours*				0				3319	RO	No	3
S26	Emergency control pe-riod	Emergency control period time in minutes *Unit: min*				0				3321	RO	No	3
S27	Emergency control du-ty	Emergency control duty time in minutes *Unit: min*				0				3322	RO	No	3
S28	Gas Conc.tra.	Gas Concentration [ppm] *Unit: ppm*	0	50000		0				3330	RO	No	3
S32	Reference SP	Reference setpoint for Modulating WR ctrl								3434	RO	No	3

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

IO configuration

Table 26: IO configuration

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-imals	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
IO configuration \ Digital outputs													
	DO1...DO8	When a function that needs to use an Digital Output (DO) is defined, it will be possible to assign this function to one of the available DO. Select the function to assign to the actual DO and if the function is to be active when the DO is activated or deactivated.											
IO configuration \ Digital inputs													

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
	DI1...DI8	When a function that needs to use an Digital Input (DI) is defined, it will be possible to assign this function to one of the available DI. Select the function to assign to the actual DI.											
IO configuration \ Analog outputs - Voltage													
	AO1, AO2, AO3, AO4	When a function that needs to use an Analog Output (DO) is defined, it will be possible to assign this function to one of the available AO. Select the function to assign to the actual AO and define voltage range 0 – 1 V, 0 – 5 or 0 – 10 V											
IO configuration \ Analog inputs													
	AI1...AI8	When a temperaturefunction that needs to use an Analog Input (AI) is defined, it will be possible to assign this function to one of the available AI. Select the function to assign to the actual AI. It is possible to add an offset value to compensate for long cables under "Cal." parameter											

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

IO status

Table 27: IO status

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
IO status \ Digital outputs													
	DO1...DO8	Status (OFF/ON) if all DO. If a function is assigned the function name will be displayed. DO not used, will display "--------"											
	DO1									1003.8	RO		3
	DO2									1003.9	RO		3
	DO3									1003.1	RO		3
	DO4	Actual assigned parameter to DO								1003.11	RO		3
	DO5									1003.12	RO		3
	DO6									1003.13	RO		3
	DO7									1003.14	RO		3
	DO8									1003.15	RO		3
IO status \ Digital inputs													
	DI1...DI8	Status (OFF/ON) if all DI. If a function is assigned the function name will be displayed. DI not used, will display "--------"											
	DI1									1001.8	RO		3
	DI2									1001.9	RO		3
	DI3									1001.1	RO		3
	DI4	Actual assigned parameter to DI								1001.11	RO		3
	DI5									1001.12	RO		3
	DI6									1001.13	RO		3
	DI7									1001.14	RO		3
	DI8									1001.15	RO		3
IO status \ Analog outputs													
	AO1, AO2, AO3, AO4	Status of analogue outputs. Value in 0-100 % max. Output signal											

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
	AO1									1037	RO		3
	AO2	Actual assigned parameter to AO								1038	RO		3
	AO3									1039	RO		3
	AO4									1040	RO		3
IO status \ Analog inputs													
	AI1...AI8	Status of analogue temperature inputs. Temperature values (includes possible offset calibration values).											
	AI1									1005	RO		3
	AI2									1006	RO		3
	AI3									1007	RO		3
	AI4	Actual assigned parameter to AI								1008	RO		3
	AI5									1009	RO		3
	AI6									1010	RO		3
	AI7									1011	RO		3
	AI8									1012	RO		3
IO status \ IO summary													
	IO summa-ry	**Inputs and outputs overview. Display of maximum available and how many is actual being used.** OBSERVE: If too many have been defined, an exclamation mark (!) will appear.											

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

IO manual control

Table 28: IO manual control

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
IO manual control \ Digital outputs													
	DO1...DO8	**Manual overide control of a DO** AUTO: DO is controlled automatically by EKE 400 ON: DO is forced ON - an alarm is will be active "Output in manual mode" OFF: DO is forced OFF OBSERVE: Remember to switch back to "AUTO" when an overide have been made (OFF/ON)											
IO manual control \ Analog outputs													
	AO1, AO2, AO3, AO4	**Manual overide control of a AO** AUTO: AO is controlled automatically by EKE 400 MAN: If MAN is selected, A manual output value [0-100 %] of max. AO value can be entered in parameter "Man". - an alarm is will be active "Output in manual mode" OBSERVE: Remember to switch back to "AUTO" when an overide have been selected ("MAN")											

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Alarm setting

Table 29: Alarm setting

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
Alarm settings\ Alarm priorities													
		The controller will issue an alarm notification if a specific incident occurs. Each incident is set to indicate the importance of each alarm, but it is possible to modify the importance of each. Choose between the following priority levels: 0: Critical: Important alarms that require a high level of attention. 1: Severe: Alarms of intermediate importance 2: Normal: No important alarms 3: Disable: Alarms set to this priority level will be cancelled.											
A48	Pressure sens.error	**Pressure sensor is defect**	0	3	2		No	Pass-word level 1,2,3	2	3506	RW	Yes	3, 4 & 16
A49	Ext.Ref.Conf.	External Reference input defect	0	3	2					3353	RW	Yes	
A50	Ther. air sensor error	Thermostat sensor is defect	0	3	2		No	Pass-word level 1,2,3	2	3132	RW	Yes	3, 4 & 16
A51	Ther. air 2 sensor error	Thermostat sensor 2 is defect	0	3	2		No	Pass-word level 1,2,3	2	3133	RW	Yes	3, 4 & 16
A52	Ther. air 3 sensor error	Thermostat sensor 3 is defect	0	3	2		No	Pass-word level 1,2,3	2	3134	RW	Yes	3, 4 & 16
A53	Air alarm sensor error	Air alarm sensor is defect	0	3	2		No	Pass-word level 1,2,3	2	3135	RW	Yes	3, 4 & 16
A54	Defrost sen-sor error	Defrost sensor is defect	0	3	2		No	Pass-word level 1,2,3	2	3136	RW	Yes	3, 4 & 16
A55	Product sensor error	Product sensor is defect	0	3	2		No	Pass-word level 1,2,3	2	3137	RW	Yes	3, 4 & 16
A59	Standby mode	Alarm when control is stopped by inter-nal or external Main Switch (DI input)	0	3	2		No	Pass-word level 1,2,3	2	3141	RW	Yes	3, 4 & 16
A60	Refrigerant not set	**Alarm if no refrigerant has been selected** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	3					3142	RW	Yes	
A61	High temp. alarm	The room temperature is too high	0	3	0		No	Pass-word level 1,2,3	2	3143	RW	Yes	3, 4 & 16
A62	Low temp. alarm	The room temperature is too low	0	3	0		No	Pass-word level 1,2,3	2	3144	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
A63	High prod-uct temp. alarm	The product temperature is too high	0	3	1		No	Pass-word level 1,2,3	2	3145	RW	Yes	3, 4 & 16
A64	Low prod-uct temp. alarm	The product temperature is too low	0	3	1		No	Pass-word level 1,2,3	2	3146	RW	Yes	3, 4 & 16
A65	Max. de-frost time	The max allowed defrost time is excee-ded	0	3	2		No	Pass-word level 1,2,3	2	3147	RW	Yes	3, 4 & 16
A66	Output in MAN mode	An output is set in manual mode	0	3	2		No	Pass-word level 1,2,3	2	3148	RW	Yes	3, 4 & 16
A67	IO config. error	Not all inputs and output functions have been assigned to hardware Inputs or out-puts	0	3	-		No			3149	RW	Yes	3, 4 & 16
A68	Critical Alarm	Critical Alarm by DI	0	3	0		No	Pass-word level 1,2,3	2	3332	RW	Yes	3, 4 & 16
A69	Gas sensor err.	**Gas sensor is defect** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	2					3352	RW	Yes	
A76	S2 suction alarm	**Sensor S2 defect** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	2					3359	RW	Yes	
A77	S3 media inlet Alarm	**Sensor S3 defect** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	2					3360	RW	Yes	
A78	High Pres-sure evap. Alarm	**High Pressure MOP in DX** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	2					3361	RW	Yes	
A79	Ext.Ref.SH Conf.al.	**External reference input for SH defect** 0: Critical 1: Severe 2: Normal 3: Disable	0	3	2					3408	RW	Yes	
A83	LL valve DI alarm	**Liquid line valve alarm by DI** If A80,LL valve DI alarm=Yes Alarm Motorized Valve in Liquid Line	0	3	2		No	Pass-word level 1,2,3	2	3448	RW	Yes	3, 4 & 16
A84	WR valve DI alarm	**Wet Return line valve alarm by DI** If A81,WR valve DI alarm=Yes Alarm Motorized Valve in Wet Return Line	0	3	2		No	Pass-word level 1,2,3	2	3449	RW	Yes	3, 4 & 16
A85	HG valve DI alarm	**Hot Gas line valve alarm by DI** If A82,HG valve DI alarm=Yes Alarm Motorized Valve in Hot Gas Line	0	3	2		No	Pass-word level 1,2,3	2	3450	RW	Yes	3, 4 & 16
A86	LL valve AI alarm	**Liquid line valve Analog Input Alarm** Analog input Alarm from Motorized Valve - out of scale	0	3	2		No	Pass-word level 1,2,3	2	3495	RW	Yes	3, 4 & 16

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
A87	WR valve AI alarm	**Wet Return line valve Analog Input Alarm** Analog input Alarm from Motorized Valve - out of scale	0	3	2		No	Pass-word level 1,2,3	2	3496	RW	Yes	3, 4 & 16
A88	HG valve AI alarm	**Hot Gas line valve Analog Input Alarm** Analog input Alarm from Motorized Valve - out of scale	0	3	2		No	Pass-word level 1,2,3	2	3497	RW	Yes	3, 4 & 16
A89	Humidity sens.error	**Humidity sensor Analog input Alarm** Analog input Alarm from Humidity sensor - out of scale	0	3	2		No	Pass-word level 1,2,3	2	3498	RW	Yes	3, 4 & 16
A90	Ext.Ref.T0 Conf.al.	**External displacement of Pressure setpoint in Wet Return control** Analog input Alarm from External displacement of Pressure setpoint - out of scale	0	3	2		No	Pass-word level 1,2,3	2	3499	RW	Yes	3, 4 & 16

(1) Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Alarm setting\ Critical Alarm

Table 30: Valve digital alarms

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
S70	Manual alarm reset	Manual alarm reset of Critical Alarm, se-lec YES to reset	No	Yes	No	0	No	Pass-word level 1,2,3	3	3333	RW	Yes	3, 4 & 16
A70	Crit.alarm status	**Critical Alarm status** 0 = not active 1 = active	0	1		0	No			3329	RW	Yes	3, 4 & 16
A71	Crit.ext.alarm DI?	**Enable DI for Critical Alarm** 🛈 **NOTE:** EKE 400 controller must never be primary safety.	No	Yes	No	0	Yes	Pass-word level 1,2,3	3	3327	RW	Yes	3, 4 & 16
A72	WR alarm mode	Wet Return valve status in Critical Alarm status	OFF	ON	OFF	0	No			3328	RW	Yes	3, 4 & 16
A73	Fan alarm mode	Fan status in Critical Alarm status	OFF	ON	OFF	0	No			3331	RW	Yes	3, 4 & 16

(1) Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Valve digital alarms

Table 31: Valve digital alarms

Label ID[1]	Parameter name	Description and selection options	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
A80	LL valve DI alarm	**Liquid Line valve digital alarm from ICAD** Select if an DI Alarm from Liquid Line valve is present or not No: No DI from Liquid Line valve Yes: DI from Liquid Line valve present. An DI must be assigned under IO configuration \ Digital inputs	No	Yes	No		Yes	Pass-word level 1,2,3	3	3443	RW	Yes	
A81	WR valve DI alarm	**Wet Return valve digital alarm from ICAD** Select if an DI Alarm from Liquid Line valve is present or not No: No DI from Wet Return Line valve Yes: DI from Wet Return Line valve present. An DI must be assigned under IO configuration \ Digital inputs	No	Yes	No		Yes	Pass-word level 1,2,3	3	3444	RW	Yes	
A82	HG valve DI alarm	**Hot Gas Line valve digital alarm from ICAD** Select if an DI Alarm from Liquid Line valve is present or not No: No DI from Hot Gas Line valve Yes: DI from Hot Gas Line valve present. An DI must be assigned under IO configuration \ Digital inputs	No	Yes	No		Yes	Pass-word level 1,2,3	3	3445	RW	Yes	

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Alarm messages

Table 32: Alarm messages

Label ID[1]	Alarm text	Description	Min.	Max	Factory Setting	Dec-im-als	Locked by Main switch Yes/No	Read	Pass-word level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persis-tent Yes/No	Modbus function
E01	Sensor Fault	External reference input defect								1901.09	RO	No	3
A50	Ther. air sensor error	Thermostat sensor is defect								1901.11	RO	No	3
A51	Ther. air 2 sensor error	Thermostat sensor 2 is defect								1901.12	RO	No	3
A52	Ther. air 3 sensor error	Thermostat sensor 3 is defect								1901.13	RO	No	3
A53	Air alarm sensor error	Air alarm sensor is defect								1901.14	RO	No	3
A54	Defrost sen-sor error	Defrost sensor is defect								1901.15	RO	No	3
A55	Product sensor error	Product sensor is defect								1901.00	RO	No	3
A59	Standby mode	Alarm when control is stopped by inter-nal or external Main Switch (DI input)								1901.04	RO	No	3
A60	Refrigerant not set	Alarm if no refrigerant has been selected								1901.05	RO	No	
A61	High temp. alarm	The room temperature is too high								1901.06	RO	No	3
A62	Low temp. alarm	The room temperature is too low								1901.07	RO	No	3
A63	High prod-uct temp. alarm	The product temperature is too high								1902.08	RO	No	3

Label ID[1]	Alarm text	Description	Min.	Max	Factory Setting	Decimals	Locked by Main switch Yes/No	Read	Password level to change/ write	Modbus address	Read only (RO) / Read Write (RW)	Persistent Yes/No	Modbus function
A64	Low product temp. alarm	The product temperature is too low								1902.09	RO	No	3
A65	Max. defrost time	The max allowed defrost time is exceeded								1902.10	RO	No	3
A66	Output in MAN mode	An output is set in manual mode								1902.11	RO	No	3
A67	IO config. error	Not all inputs and output functions have been assigned to hardware Inputs or outputs								1902.12	RO	No	3
A68	Critical DI Alarm	Critical Alarm by digital input, need a manual reset to remove it								1902.13	RO	No	3
A69	Gas sensor err.	Gas sensor is defect								1902.14	RO	No	3
A76	S2 sensor error	S2 sensor error is defect								1902.15	RO	No	3
A77	S3 sensor error	S3 sensor error is defect								1902.00	RO	No	3
A78	High Pressure evap. Alarm	High Pressure evap. Alarm								1902.01	RO	No	3
A79	Sensor Fault SH	External reference input for SH defect								1902.02	RO	No	3

[1] Visibility depends on other parameter settings. Numbers are displayed in Metric units (P01, Temperature units=MET).

Sequence diagrams
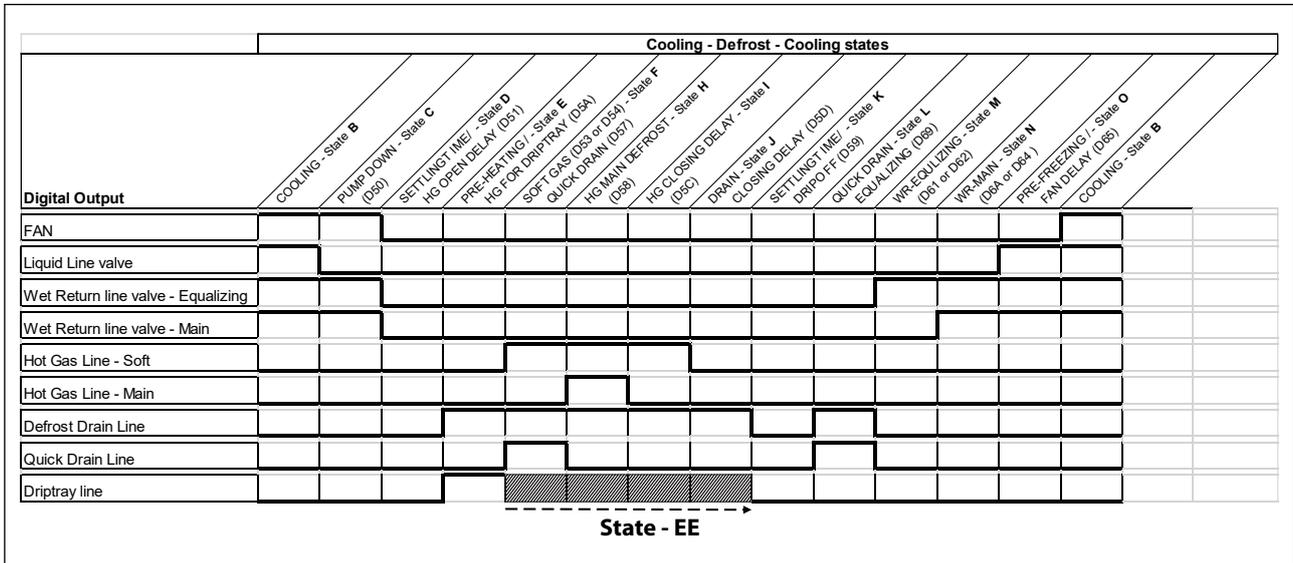
Figure 21: Defrost sequence

State - EE
DELAY OFF of HG FOR DRIPTRAY (D5B).
DELAY OFF timer starts counting when PRE-HEATING ends.
Max DELAY OFF time is to when DRAIN VALVE goes OFF.
Operates indenpendent of QUICK DRAIN, SOFT GAS and HOT GAS.
Adjustable from 1 sec.

🛈 **NOTE:**

See Table 33: Parameter and State, Parameter and State, for relation between parameters and State

Table 33: Parameter and State

Label ID	Parameter name	Description and selection options	State
D50	Pump down delay	**Pump down delay** Draining the evaporator before defrosting. Always active The pump down state is used to empty the evaporator for liquid See Figure 21: Defrost sequence	C
D51	HG open delay	**Hot Gas open delay** Time delay in minutes before opening the hot gas valve (delay for valve in the wet return line to close) See Figure 21: Defrost sequence	D
D5A	Drip tray pre-heat	**Driptray pre-heat** Pre-heating time for hot gas to drip tray See Figure 21: Defrost sequence	E
D5B	Drip tray delay OFF	**Drip tray delay** OFF Continue drip tray heating some defined time See Figure 21: Defrost sequence	EE
D53	HG soft time	**Hot gas soft time** Time between step 1 and step 2 for opening the hot gas valve (2 DO used) See Figure 21: Defrost sequence	F
D54	HG time step 1	**Hot Gas time step 1 ICM** Motorvalve: Step 1 time controlled opening to "D55, HG OD step 1" See Figure 21: Defrost sequence	F
D55	HG OD step 1	**Hot Gas valve Opening Degree step 1** ICM Motorvalve: Valve opening from 0% to "D55, HG OD step 1" inside "D54,HG time step 1" time See Figure 21: Defrost sequence	
D56	HG time step 2	**Hot Gas time step 2** ICM Motorvalve: Controlled opening in step 2 See Figure 21: Defrost sequence	
D57	Quick drain time	**Quick drain time** Require that Quick Drain is selected. (D4B,Quick Drain?=Yes) Enter how long time the Quick Drain valve stays open. Quick Drain valve will start opening together with Hot gas valve See Figure 21: Defrost sequence	F
D58	Max defrost time	**Max defrost time** Max. allowed defrost duration in minutes See Figure 21: Defrost sequence	H
D5C	HG close delay	**Hot Gas close delay** Reguire a soft opening valve in the Hot Gas Line (D2A,Hot gas line valve=Soft (ICS+EVRST) or Soft (ICSH) or Slow (ICM)) Delay before closing the selected valves in the Hot gas line See Figure 21: Defrost sequence	I
D5D	Drain close delay	**Drain close delay** Require that Drain Valve is selected (D4A, Drain solenoid?=Yes) Delay before the Drain valve is closed See Figure 21: Defrost sequence	J
D59	Drip off time	**Drip off time** Allow water on the evaporator to drip off See Figure 21: Defrost sequence	K

Label ID	Parameter name	Description and selection options	State
D61	WR soft time	**Wet return soft time** Time between step 1 and step 2 for opening the wet return valve ("Soft (ICS +EVRST)" or "Soft (ICSH) See Figure 21: Defrost sequence	M
D6A	WR main time	**Wet return main time** After defrost and wet return valve has opened (main), enter delay before valve in liquid line to open See Figure 21: Defrost sequence	N
D62	WR time step 1	**Wet return time step 1** ICM Motorvalve: Step 1 controlled opening to "D63,WR OD step 1" See Figure 21: Defrost sequence	M
D63	WR OD step 1	**Wet return Opening Degree step 1** ICM Motorvalve: Valve opening from 0% to "D63,WR OD step 1" inside "D62,WR time step 1" time See Figure 21: Defrost sequence	
D64	WR time step 2	**Wet return time step 2** Wet return ICM motorvalve opening step 2 time See Figure 21: Defrost sequence	N
D69	WR Pr. Equalising	**WR Pressure Equalising time** See Figure 21: Defrost sequence	L
D65	Fan start delay	**Fan start delay Delay** Before start of fans. Liquid Line valve is ON, in this state See Figure 21: Defrost sequence	O

Figure 22: Electrical water and brine defrost
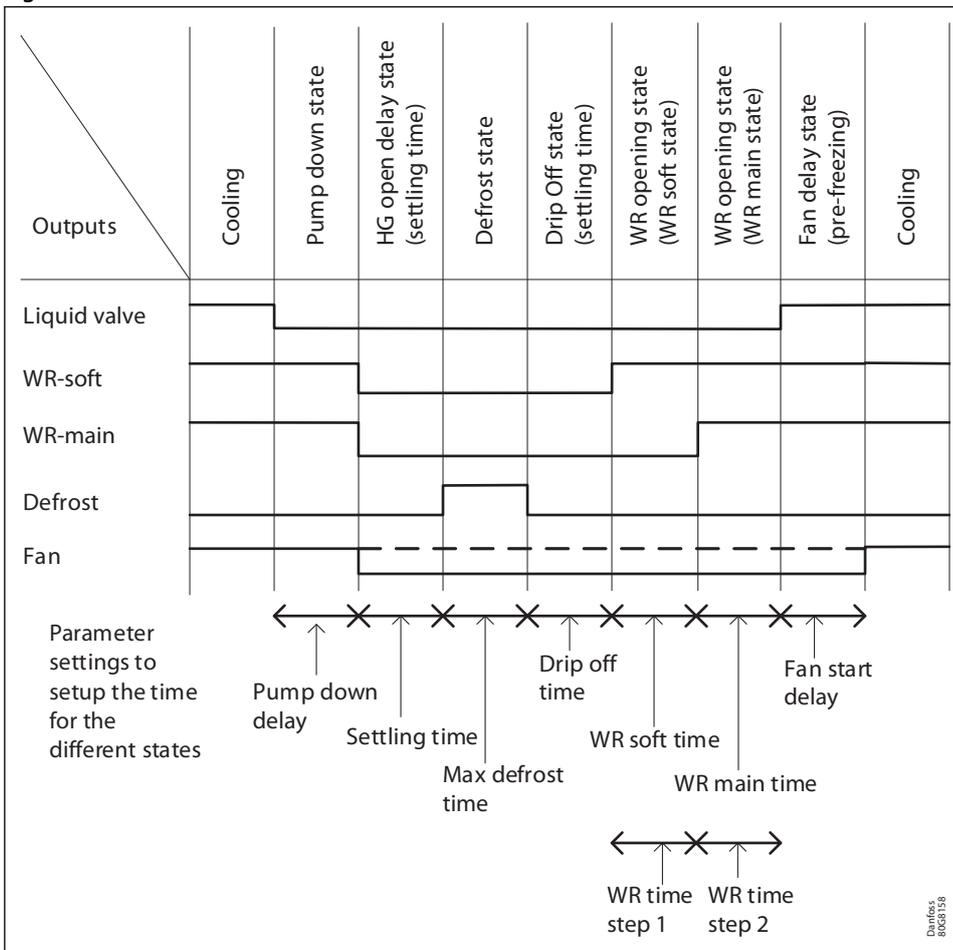
Figure 23: VFD speed
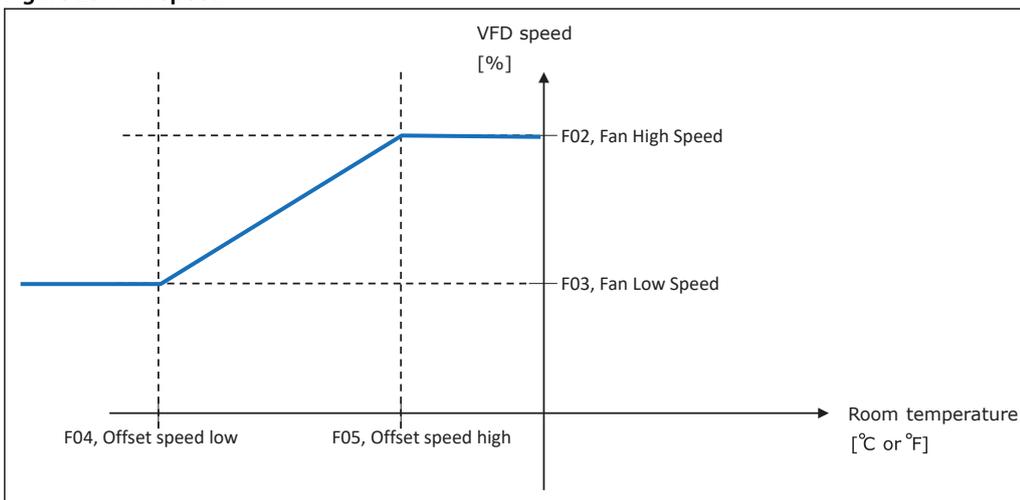
Example

- T04, Ther. Setpoint -30 ˚C
- F02, Fan speed high 100%
- F03, Fan speed low 60%
- F04, Offset speed low 1 [K˚ or R˚]
- F05, Offset speed high 5 [K˚ or R˚]

A temperature between -29 ℃ to -25 ℃ would produce a proportional value between 60% to 100 % as speed to the VFD of the fan. Via AO.

If actual temperature is higher than the high temperature setpoint, then speed is 100%. If actual temperature is lower than the low temperature setpoint, then speed is 60%.

Figure 24: Reheat function
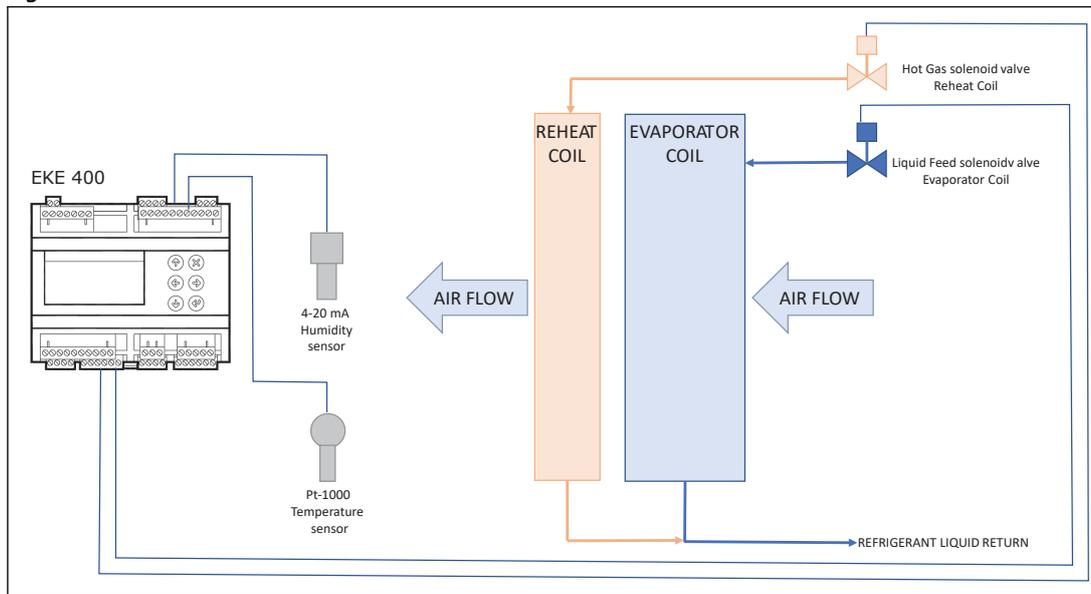
Reheat function
Parameters:

RH0, Reheat enable?

RH1, Setpoint RH%

- The evaporator will continue to dehumidify the air and the re-heat coil will heat the air to keep the room from getting too cold while trying to reduce humidity
- The evaporator coil will operate in thermostat cut-in/cut-out mode
- The re-heat coil is always off when evaporator coil is off, that is, if cooling is off due to cut-out, any alarm, forced closing, etc., the re-heat coil will be off
- When cooling is on, if the room humidity is above the humidity set-point and the room temperature is below the temperature set-point, the re-heat coil will be on
- If the room humidity falls below the humidity set-point, the re-heat coil will be off
- If the room temperature rises above the temperature set-point, whatever the room humidity is, the re-heat coil will be off
- To avoid frequently switch on/off the re-heat coil, hysteresis is necessary
- +1 degree for temperature setpoint
- -5%RH for humidity setpoint

ℹ️ **NOTE:**

Not possible in:
- DX – MTR mode
- Flooded – PWM mode
- Flooded – WR ctrl. mode

Table 34: Control status read-outs

Control state number	Message text	Comments
1	Main switch is OFF	Regulation is Off – controller in standby
2	Manual control	One or more of the outputs are overruled by manual control
3	Pump down	Defrost sequence: Pump down state
4	HG open delay	Defrost sequence: Hot gas delay
5	HG Drip tray	Defrost sequence: Hot gas to drip tray
6	HG soft opening	Defrost sequence: Soft open valve
7	Defrosting	Defrost sequence: Defrosting
8	HG close delay	Defrost sequence: Hot gas close delay
9	Drain close delay	Defrost sequence: Drain close delay
10	Drip off time	Defrost sequence: Drip off time
11	WR opening state	Defrost sequence: Equalizing pressure time
12	Fan start delay	Defrost sequence: Fan start delay
13	Not used	

Control state number	Message text	Comments
14	Forced closing	Forced stop of cooling (close liquid line valve)
15	Forced cooling	Forced cooling (typically to secure enough hot gas)
16	Emergency control	One or more sensor error
17	Modulating WR. control	Modulating valve in Wet Return line
18	MTR control	Modulation Thermostat control
19	Cooling	Cooling/refrigeration is active (thermostat cut-in)
20	Cooling stopped	No cooling/refrigeration
21	Refrig. not selected	No refrigerant selected
22	Power up state	Start up after a power cycle
23	Critical Alarm	Critical Alarm detected
24	PWM modulation	Modulating Thermostat (MTR) in Liquid Line (Pulse Width Modulating valve on DO5 or DO6)

Table 35: Quick Selection of applications

| Label ID | Description | Valve configuration | | | | | Analog | | |
QS =		Liquid Line	Hotgas Line	Wet Return Line	Drain Line	Solenoid upstream Expansion Valve	Pt1000 AI	Pressure AI	AO
0	User defined								
1	Flooded, Thermostat ON/FF with Hotgas Defrost by pressure or Liquid drain	Solenoid (1 DO)	Solenoid (1 DO)	ICLX (1 DO)	Solenoid (1 DO)		1		
2	DX with Hotgas Defrost by pressure or Liquid drain	ICM (1 AO)	Solenoid (1 DO)	ICLX (1 DO)	Solenoid (1 DO)		1	1	1
3	Flooded, Wet Return line control (pressure) Defrost by pressure or Liquid drain	Solenoid (1 DO)	Solenoid (1 DO)	ICM (1 AO)	Solenoid (1 DO)		1	1	
4	DX and Wet Return line control (pressure) – Contact Danfoss								
5	PWM Modulating Thermostat (MTR) in Liquid Line. Flooded systems	AKVA	Solenoid (1 DO)	ICLX (1 DO)	Solenoid (1 DO)		1		
6	Retrofit/upgrade from EKC 315A to EKE 400[1]	AKVA				Solenoid (1 DO)	1	1	
7	Retrofit/upgrade from EKC 361 to EKE 400[1]	Solenoid (1 DO)		ICM (1 AO)			1		1

[1] See Appendix C

<u>Input / Output navigation</u>

From any status screen press ENTER for 2 sec. to access main menu.

Enter the correct password

Figure 25: Input / Output navigation

Connections

Connection diagram

Figure 26: Lower level

Figure 27: Upper level
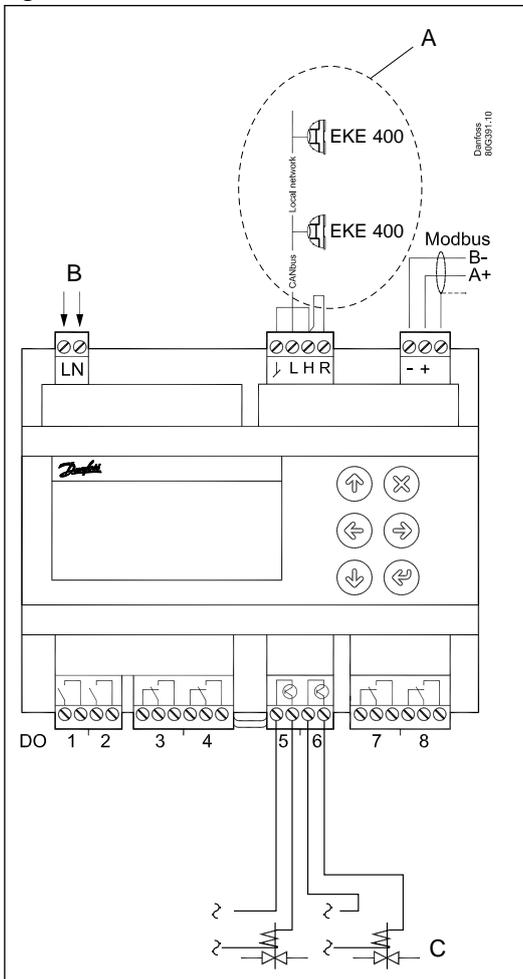
A	**Network between more EKE 400:** H-R connection has to be made on the first and the last local EKE 400. Connection as close as possible to the connector
B	Supply voltage
C	DO5, DO6: Dedicated for PWM Valves (AKV/AKVA) **Observe AC only**
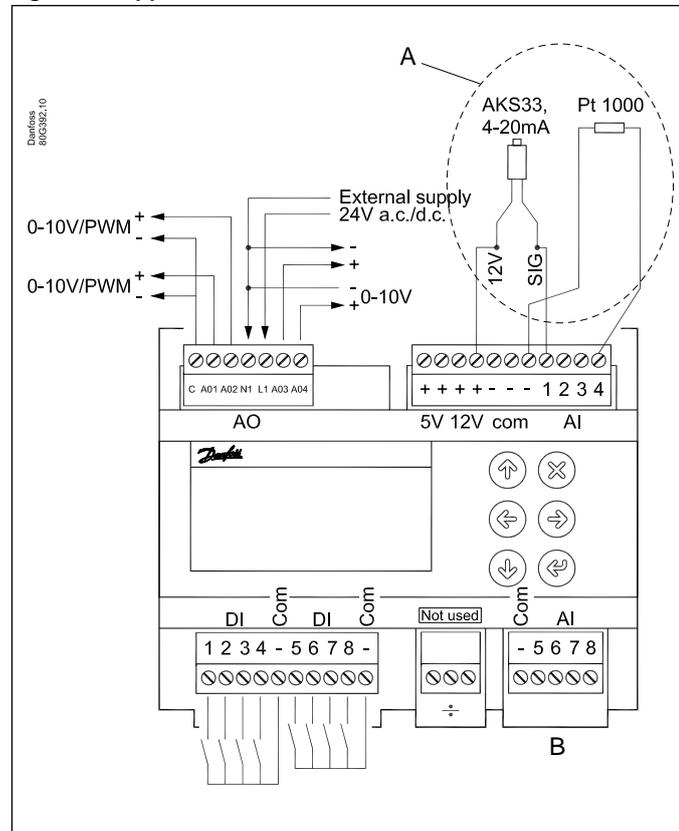
A	Examples: 1 AKS 33 pressure transmitter 1 Pt 1000 temp. sensor
B	⚠ **WARNING:** The supply voltage of AI may not share the signal with other controllers.

Electric noise: Signal cables for sensors, DI inputs, data communication and display must be kept separate from high voltage (230 V) electric cables:

• Use separate cable trays
• Keep a distance between high voltage and signal cables of at least 10 cm Cables for DI input

Cables longer than 10 m (33 ft) is not recommended. At cables longer than 10 meter (33 ft), it is recommended to use auxiliary relays, placed within 10 m (33 ft) cable distance. Typical auxiliary relays then are placed in the same panel, as EKE 400.

Table 36: Valve configuration

Valve config. no.	Evaporator Line	Valve selection in Wizard	Parameter number	DO1	DO2	DO3	DO4	DO5	DO6
1	Liquid feed line	Solenoid (ICFE)	R02	X					
	Hotgas defrost line	Solenoid 2-step (ICSH)	D2A		X	X			
	Defrost drain line	Solenoid (upstream ICFD)	D1B and D4A				X		
	Wet return line	Solenoid 2-step (ICLX)	D3A					X	
	Fan	-	F01						X
2	Liquid feed line	Solenoid (ICFE)	R02	X					
	Hotgas defrost line	Solenoid (ICS)	D2A			X			
	Defrost drain line	Solenoid (upstream ICFD)	D1B and D4A				X		
	Wet return line	Solenoid 2-step (ICLX)	D3A				X		
	Fan	-	F01					X	
3	Liquid feed line	Solenoid (ICFE)	R02	X					
	Hotgas defrost line	Solenoid 2-step (ICSH)	D2A		X	X			
	Defrost drain line	Solenoid for quick drain - pressurecontrol)	D1B and D4A				X		
	Wet return line	Solenoid 2-step (ICLX)	D3A					X	
	Fan	-	F01						X
4	Liquid feed line	Solenoid (ICFE)	R02	X					
	Hotgas defrost line	Solenoid (ICS)	D2A			X			
	Defrost drain line	Solenoid for quick drain - pressurecontrol)	D1B and D4A				X		
	Wet return line	Solenoid 2-step (ICLX)	D3A				X		
	Fan	-	F01					X	

Connections

Supply Voltage:
Supply voltage depending on model: 85 – 265 V AC, 50/60 Hz.
Maximum power consumption: 20 V A 20 – 60 V DC and 24 V AC ± 15% 50/60 Hz
Maximum power consumption: 10 W, 17 V A

MODBUS:
It is important that the installation of the data communication cable be done correctly. See separate literature. No. AN234886440486.
Remember termination at the bus termination.

DO - Digital outputs, 8 pcs. DO1 - DO8:
Function defined via the HMI in the parameter list

DO1, DO2
Normally Open contact
10 A 250 V AC for resistive loads
3.5 A 230 V AC for inductive loads

DO3, DO4, DO7, DO8:
Changeover Contact,
6 A 250 V AC for resistive loads
4 A 250 V AC for inductive loads

DO5, DO6:
Solid state relays
Imax. = 0.5 A, Imin. = 50 mA
Leakage < 1.5 mA
Not short-circuit protected
OBSERVE: AC only - DC not allowed
Range: 24 – 230 V AC

AO - Analogue output, 4 pcs. AO1, AO2, AO3, AO4
Function defined via the HMI in the parameter list.

AO1, AO2:
0 / 10 V DC 10 mA max for each output

AO3, AO4:
Optoinsulated. 0 / 10 V DC 10 mA max for each output
External power supply 24 V AC / 24 V DC

OBSERVE:
Connect 24 V on N and L (separate supply). Avoid earth fault current. Use double-insulated transformer. The secondary side
must not be earthed.
Obtain 0 – 10 volts from terminals N and AO3, respectively N and AO4.
PAY ATTENTION TO THE POLARITY of N.

Table 37: AKS connections

AKS 32R	AKS 32	AKS 33
Danfoss A80Z16.10 — SIG, GND, 5V	Danfoss A80Z17.10 — SIG, GND, 12V	Danfoss 80Z663.10 — SIG, 12V
10 – 90% ratiometric	1 – 5 V	0 – 20 mA, 4 – 20 mA

AI - Analogue inputs, 4 pcs. AI1 - AI4
Function defined via the HMI in the parameter list

Pressure transmitters:
• Ratiometric: 10-90% of supply, AKS 32R
  ◦ 1 – 5 V, AKS 32
• 0 – 20 mA / 4-20 mA, AKS 33 (supply = 12 V)

Temperature sensor:
• Pt 1000 ohm, AKS 11 or AKS 21
• NTC 86K ohm @ 25 °C, from digital scroll

DI - Digital inputs, 8 pcs. DI1 - DI8
The connection may be a shut-down or interruption function. Select what is to be activated during configuration.

AI - Analogue inputs, 4 pcs. AI5 - AI8
Function defined via the HMI in the parameter list

Pressure transmitters:
• Ratiometric: 10 – 90% of supply, AKS 32R 1 – 5 V, AKS 32

Temperature sensor:
• Pt 1000 ohm, AKS 11 or AKS 21
• NTC 86K ohm @ 25 °C, from digital scroll

Data

Table 38: Data

Features	Description
Supply voltage	24 V AC +/-15% 50/60 Hz, 17 VA 24 V DC (20 – 60 V), 17 VA 230 AC (85 – 265 V) 50/60 Hz, 20 VA
8 analog Input	Pressure meauring: Ratiometric pressure transmitter type AKS 32R 1 – 5 volt pressure transmitter type AKS 32 0 – 20 (4 – 20) mA pressure transmitter type AKS 33 Temperature measurement Pt 1000 ohm/0 °C NTC - 86K from digital scroll / stream

Features	Description	
8 digital input	From contact function E.g. to: Start/stop of regulation Monitoring of safety circuits General alarm function	
8 digital output	4 pcs. SPDT (8A)	AC-1: 6 A (ohmic) AC-15: 4 A (inductive)
	2 pcs. SPST (16A)	AC-1: 10 A (ohmic) AC-15: 3.5 (inductive)
	2 pcs. Solid State. PWM for solenoid coils and coils for AKV or AKVA. **OBSERVE:** 24-230 V AC, 50/60 Hz	Imax. = 0.5 A Imin. = 50 mA Leak<1.5 mA Not short-circuit protected
2 Voltage output	0 – 10 V DC, Ri = 1 kohm Separate 24 V supply required	
HMI	Remote HMI, type MMIGRS2	
Data communication	MODBUS: Third party equipment like e.g PL CANBUS: Communication between EKE 400 units and HMI	
Environments	-20 – 60 °C, During operations -40 – 70 °C, During transport	
	20 – 80% Rh, not condensed	
	No shock influence / vibrations	
Enclosure	IP 20	
Weight	0,4 kg	
Mounting	DIN-rail	
Connection terminals	max. 2.5 mm^2 multi core	
Approvals	EU Low Voltage Directive and EMC demands re CE-marking complied with LVD tested acc. EN 60730-1 and EN 60730-2-9 EMC-tested acc. EN61000-6-2 and 3 UL approval	

Pressure transmitter / temperature sensor
Kindly refer to catalogue RK0YG...

External display

A remote HMI is only for front assembly (IP 20)

Connection only via cable with plug. See Ordering.

Figure 28: External display

Danfoss
80G51,10
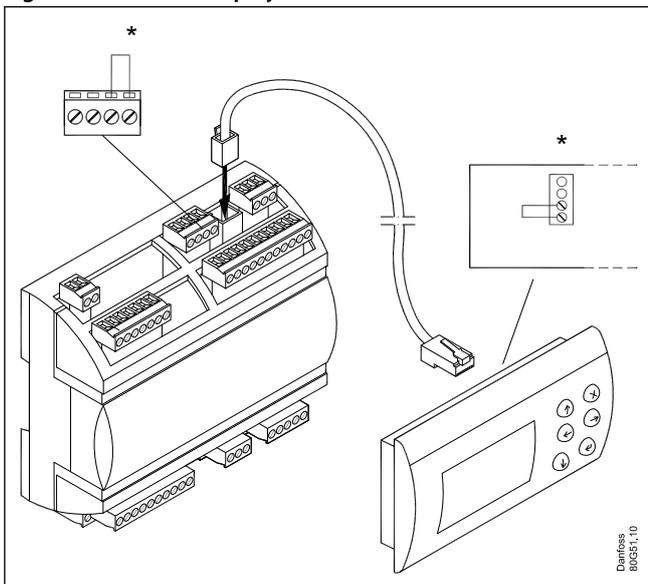
🛈 **IMPORTANT:**
*Termination Connect H-R

Mounting / Dimensions

Figure 29: Dimensions
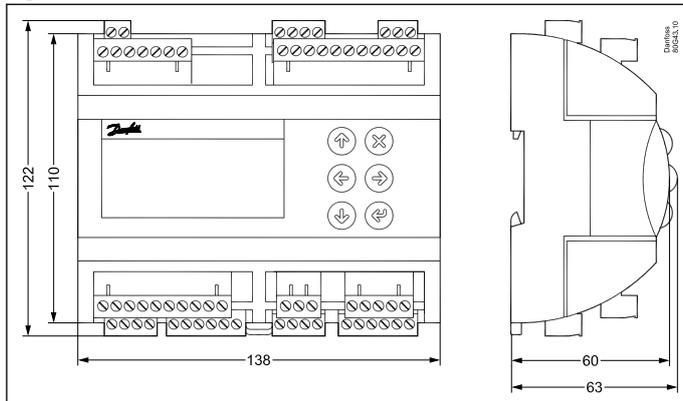
For DIN rail mounting only (IP 20)

Installation considerations

Accidental damage, poor installation, or site conditions, can give rise to malfunctions of the control system, and ultimately lead to a plant breakdown. Every possible safeguard is incorporated into our products to prevent this. However, a wrong installation, for example, could still present problems. Electronic controls are no substitute for normal, good engineering practice.

Danfoss will not be responsible for any goods, or plant components, damaged as a result of the above defects. It is the installer's responsibility to check the installation thoroughly, and to fit the necessary safety devices.

Your local Danfoss agent will be pleased to assist with further advice, etc.

Appendix A

Coordination of defrost

No MODBUS or CANbus – Only DI/DO

Figure 30: Coordination of defrost
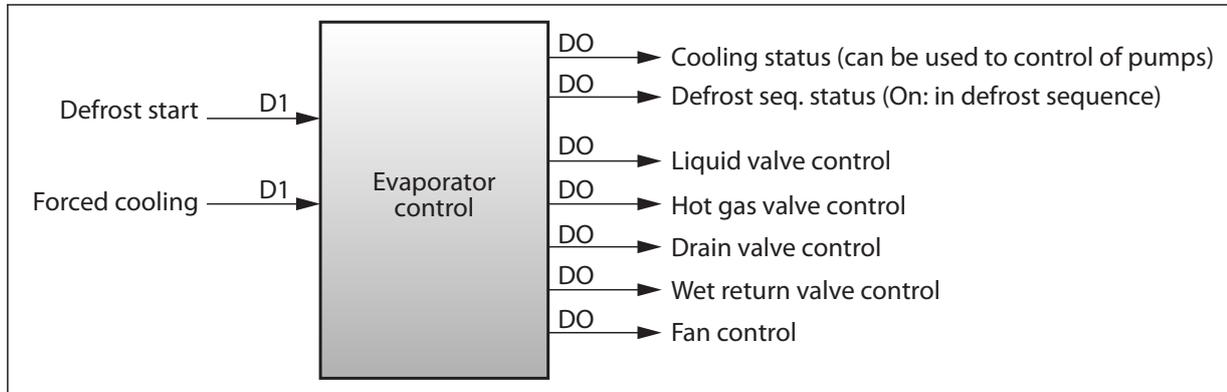
PLC
- The PLC starts the defrost via DI on the controller
- The PLC can set forced cooling via DI to the other controllers to secure enough hot gas, if needed
- The PLC can read the output signal 'Defrost seq. status' to check if a defrost has started as planned and to check when the defrost sequence has finished. Hereafter the next defrost can be started
- Alternative the PLC can start defrosting after a local start schedule only

Defrost start
- By defrost schedules
- Based on accumulated cooling time
- Fail-safe start if too long time has passed since last defrost
- Manual start (Local, DI or MODBUS)

ℹ **NOTE:**
If T09, Cool. status DO is set to Yes
If D08, Def. seq. status on DO is set to Yes

No PLC. Alle EKE 400 connected via built-in CANbus

Figure 31: No PLC. Alle EKE 400 connected via built-in CANbus
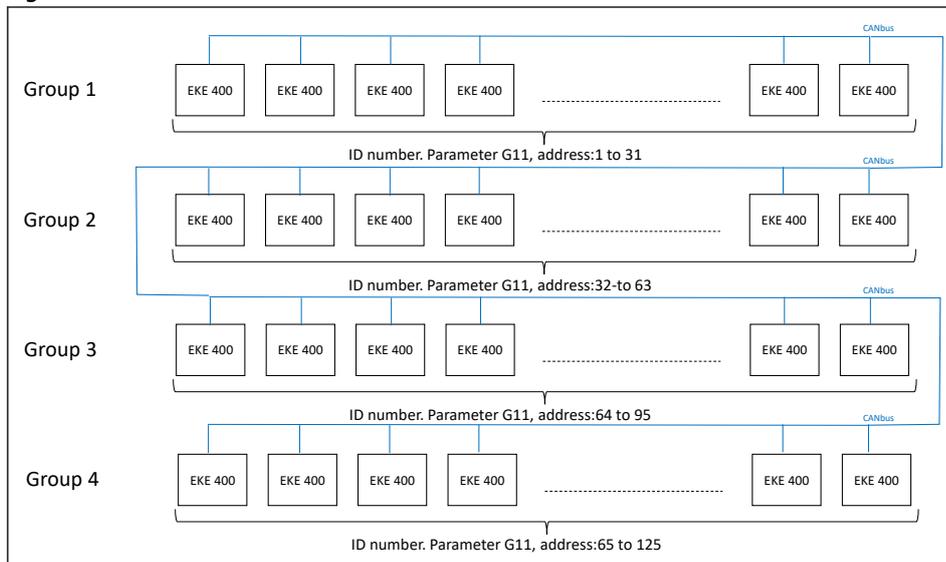
Master

- MASTER assigned to EKE 400 with the lowest ID number, in a group
- MASTER means that it will manage the Thermostat control and broadcast cooling ON/OFF signal to the other EKE 400 in the same group
- If MASTER enter defrost mode (see Defrost start below) then the EKE 400 with the second lowest ID number will become the MASTER, during defrost
- All EKE 400 has the parameter:D05, Cool at HG defrost
  ○ If D05 is set to Yes, the EKE 400, in question, will go into forced cooling when MASTER is in defrost mode

Defrost start
- By defrost schedules
- Based on accumulated cooling time
- Fail-safe start if too long time has passed since last defrost
- Manual start (Local, DI or MODBUS

Figure 32: Cool. status DO is set to Yes
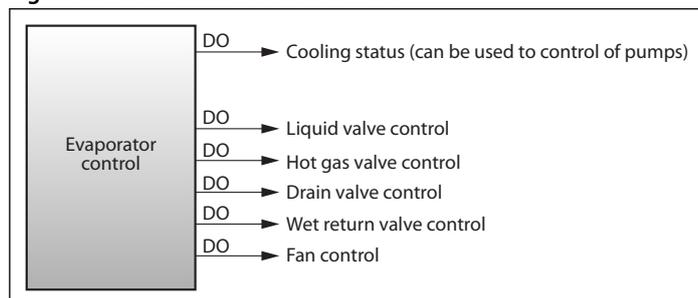
 ⓘ **NOTE:**
If T09, Cool. status DO is set to Yes

Appendix B

EKE 400 and EKE 1A - To support: ETS 6, ETS, KVS, ETS Colibri®, KVS Colibri®, CTR, CCMT valves

Application example

Figure 33: Application example
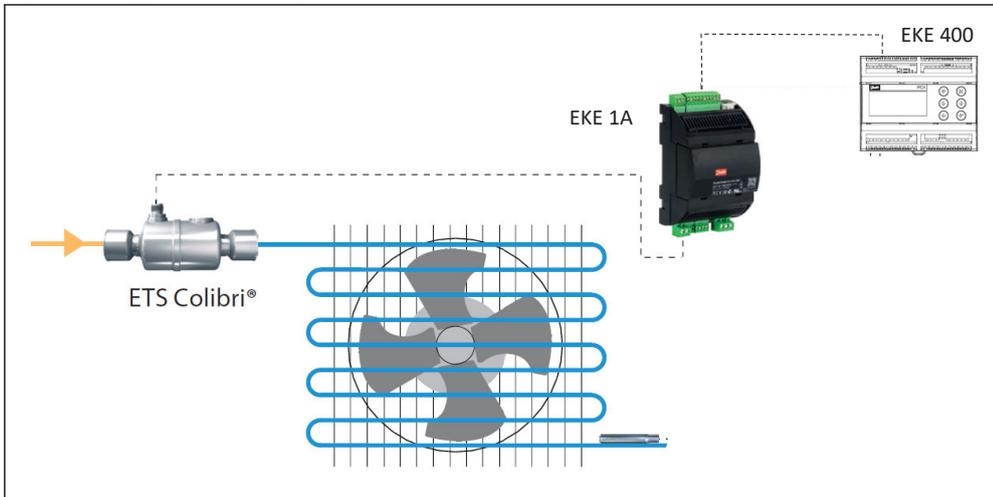
Electrical connection
Figure 34: Electrical connection

Code number:080G5300, EKE 1A
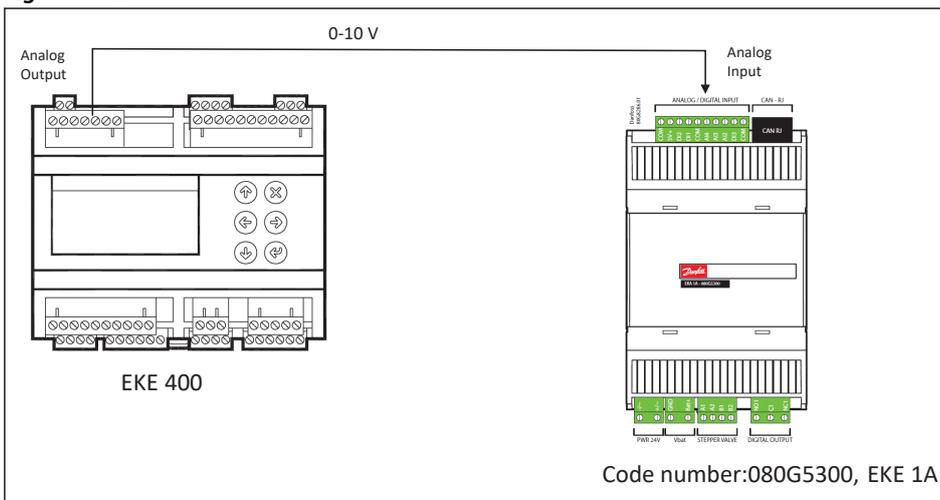
Figure 35: Electrical connection
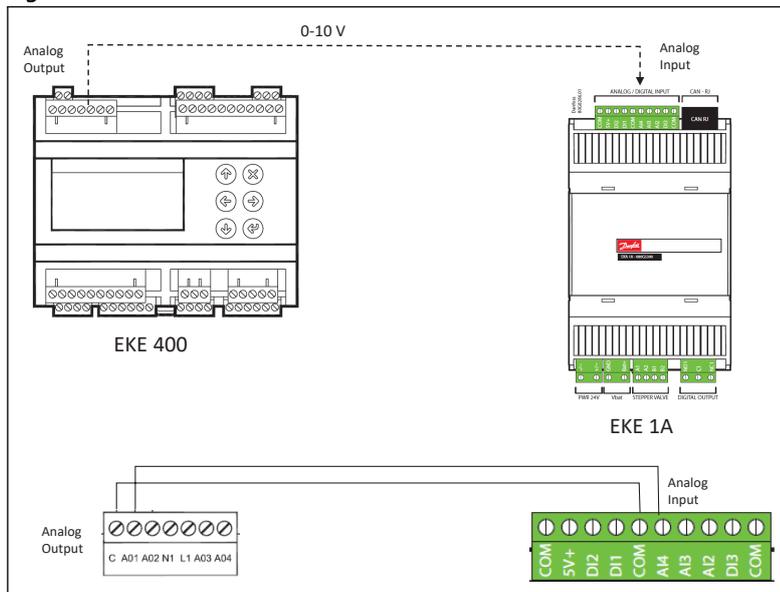
ℹ **NOTE:**

In this example, analog output is assigned to AO1 on EKE 400.

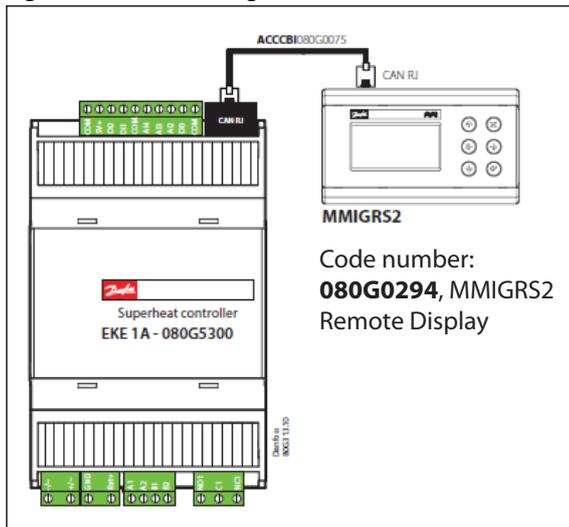**EKE 400 Configuration**

Figure 36: EKE 400 Configuration
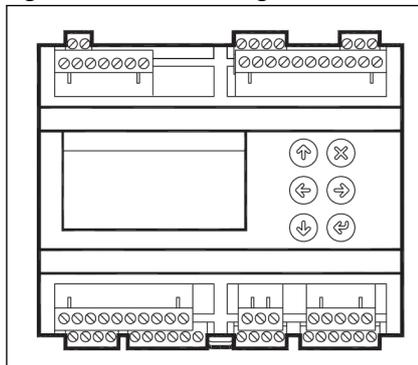
When setting up EKE 400 to operate ETS 6, ETS, KVS, ETS Colibri®, KVS Colibri®, CTR, CCMT valves, via EKE 1A, below procedure
must be followed

- When selecting the valve on the EKE 400, always select: **ICM**
  - Example
    - Liquid Expansion Valve, DX
      - R2B,Liq. feed line valve for DX, to be set to 6: Mod ICM; Modulating motorized ICM
    - Hot gas line Valve
      - D2A,Hot gas line valve, to be set to 6: Slow (ICM): Motorized ICM, as slow opening/closing modulating valve
  - Remember to assign one AO (AO1 to AO4) after above selection

EKE 1A Configuration

Figure 37: EKE 1A Configuration

When setting up EKE 1A to operate ETS 6, ETS, KVS, ETS Colibri®, KVS Colibri®, CTR, CCMT valves, but controlled from EKE 400,
below procedure must be followed. (Also described in EKE 1A Installation guide (page 12) DKRCC.PI.RS0.B6.02)

- MMIGRS2, Remote display must be connected to EKE 1A, for setup
  - Parameter: I067 Valve configuration. Select actual valve type
  - Parameter: R102 Operation mode. Select:1=Valve driver
  - Parameter: I034 Ext ref voltage low. Enter:0
  - Parameter: I035 Ext ref. voltage high. Enter:10
  - Parameter R012 Main switch. Select: ON

Appendix C

Phase out of EKC 315A, EKC 361, EKC 366 to EKE 400

Dimension change

Figure 38: EKC 315A, EKC 361, EKC 366 vs EKE 400
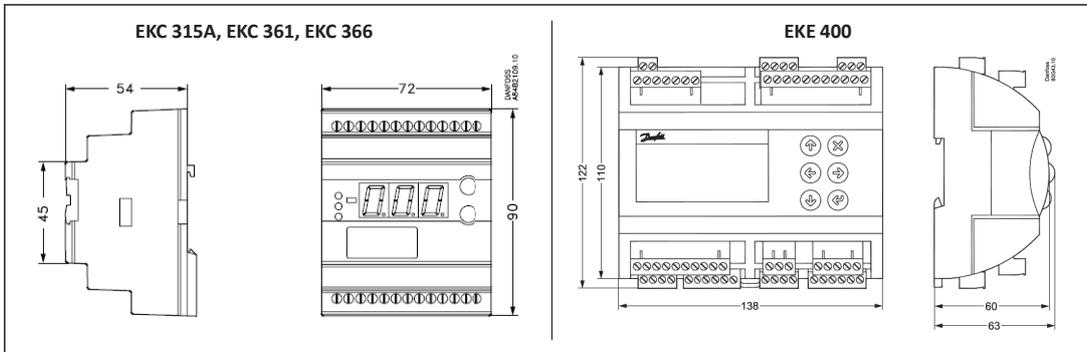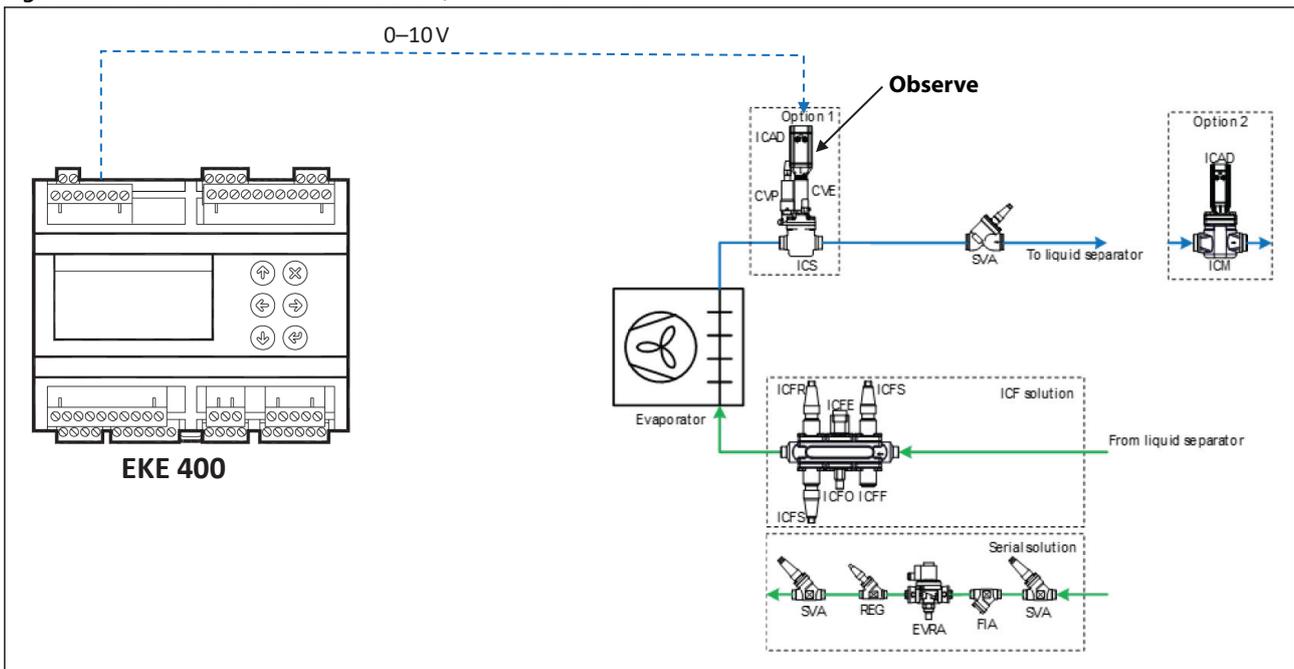

ⓘ **NOTE:**
All dimension are in [mm]

Electrical differences

Analog output
- EKC 315A below include 0/4–20 mA output
  - 084B7249, EKC 315A
  - 084B7086, EKC 315A
- EKE 400 below include 0/2–10 V output
  - 080G5003,EKE 400 with HMI,85–265 V AC, 50/60 Hz
  - 080G5004,EKE 400 with HMI,20–60 V DC and 24 V AC ± 15% 50/60 Hz
  - 080G5005,EKE 400 without HMI,85–265 V AC, 50/60 Hz
  - 080G5006,EKE 400 without HMI,20–60 V DC and 24 V AC ± 15% 50/60 Hz

0/2–10 V is accepted

Figure 39: Electrical differences - EKC 315A, EKC 361 vs EKE 400

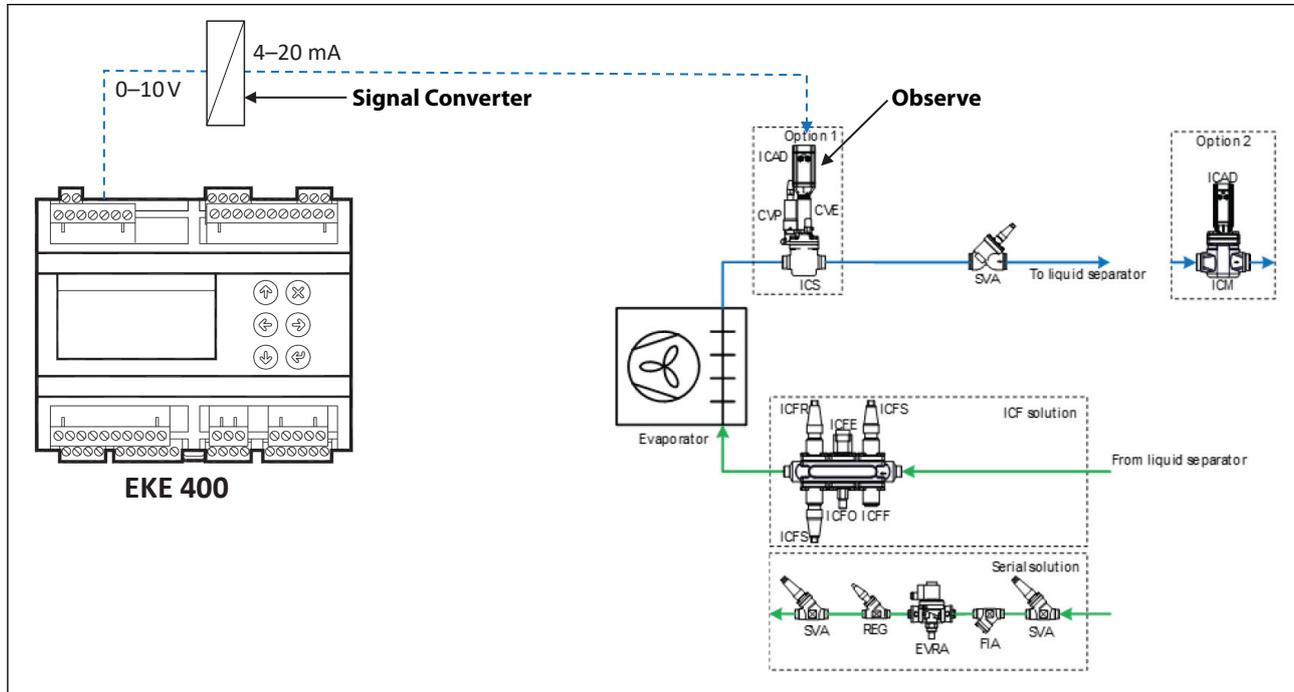ⓘ **NOTE:**
Observe

ICAD setup to accept 0–10 V
Parameter i03=4

Work around if 4–20 mA is a requirement, and 0/2–10 V not accepted

Figure 40: Electrical differences - EKC 315A, EKC 361 vs EKE 400

ℹ **NOTE:**
Observe
ICAD setup to accept 4–20 mA
Parameter i03=2
Signal Converter
To be installed nearby EKE 400
Convert 0–10 V to 4–20 mA

General guideline for when it is recommended to change from 0/2–10 V to 4–20 mA

General
- When cable length exceeds 6 meter (20 feet) => change to 0/4–20 mA
- Use minimum wire gauge with minimum cross section of 0.82 mm2(18 AWG) for both 0/2–10 V and4–20 mAcontrolsignals
- See tabel page 7

Max Distance
- 0/2–10 V
  - Maximum 6 meter (20 feet)
- 0/4–20 mA
  - Maximum 1000 meter (3281 feet)

AWG (American Wire Gauge) / Cross Sectional Area (mm2)

Table 39: AWG (American Wire Gauge) / Cross Sectional Area (mm^2)

American Wire Gauge	Diameter	Diameter	Cross Sectional Area
(#AWG)	(inches)	(mm)	(mm^2)
1	0.289	7.35	42.4
2	0.258	6.54	33.6
3	0.229	5.83	26.7
4	0.204	5.19	21.1
5	0.182	4.62	16.8

American Wire Gauge	Diameter	Diameter	Cross Sectional Area
(#AWG)	(inches)	(mm)	(mm²)
6	0.162	4.11	13.3
7	0.144	3.67	10.6
8	0.129	3.26	8.36
9	0.114	2.91	6.63
10	0.102	2.59	5.26
11	0.0907	2.3	4.17
12	0.0808	2.05	3.31
13	0.072	1.83	2.63
14	0.0641	1.63	2.08
15	0.0571	1.45	1.65
16	0.0508	1.29	1.31
17	0.0453	1.15	1.04
18	0.0403	1.02	0.82
19	0.0359	0.91	0.65
20	0.032	0.81	0.52
21	0.0285	0.72	0.41
22	0.0254	0.65	0.33
23	0.0226	0.57	0.26
24	0.0201	0.51	0.2
25	0.0179	0.45	0.16
26	0.0159	0.4	0.13

Ordering

Table 40: Ordering
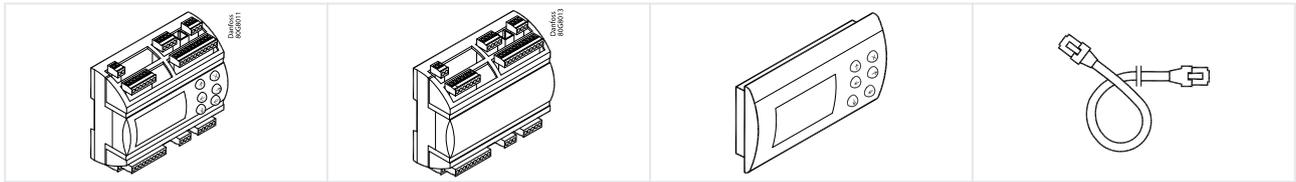
Table 41: Ordering

Type	Function	Operation	Supply voltage	Code no.
EKE 400	Evaporator controller	With HMI	230 V	080G5003
			24 V	080G5004
		Without HMI	230 V	080G5005
			24 V	080G5006
MMIGRS2	Remote HMI	For front panel mounting		080G0294
	Cable between remote HMI and EKE 400	L = 1.5 m, 1 pcs.		080G0075
	Cable between remote HMI and EKE 400	L = 3 m, 1 pcs.		080G0076

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